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SHIP PERFORMANCE MODELLING FOR LEAST-CO2 EMISSIONS ROUTES

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Esame finale anno 2023

I would like to dedicate this thesis to my wonderful family and my lovely son.

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Abstract

Decarbonization of maritime transport requires immediate action. In the short term, ship weather routing can provide greenhouse gas emission reductions, even for existing ships and without retrofitting them. Weather routing is based on making optimal use of both environmental information and knowledge about vessel seakeeping and performance. Combining them at a state-of-the-art level and making use of path planning in realistic conditions can be challenging.

To address these topics in an open-source framework, this thesis led to the development of a new module called bateau, and to its combination with the ship routing model VISIR. bateau includes both hull geometry and propulsion modelling for various vessel types. It has two objectives: to predict the sustained speed in a seaway and to estimate the CO₂ emission rate during the voyage. Various semi-empirical approaches were used in bateau to predict the ship hydro- and aerodynamical resistance in both head and oblique seas. Assuming that the ship sails at a constant engine load, the involuntary speed loss due to waves was estimated. This thesis also attempted to clarify the role played by the actual representation of the sea state. In particular, the influence of the wave steepness parameter was assessed. For dealing with ships with a greater superstructure, the wind added resistance was also estimated. Numerical experiments via bateau were conducted for both a medium and a large-size container ships, a bulk-carrier, and a tanker. The simulations of optimal routes were carried out for a feeder containership during voyages in the North Indian Ocean and in the South China Sea. Least-CO₂ routes were compared to the least-distance ones, assessing the relative CO₂ savings. Analysis fields from the Copernicus Marine Service were used in the numerical experiments.

The *bateau* module provides a tool to represent large vessel behaviour within VISIR, contributing to the computation of routes of minimal emissions. As such, it can be part of a modern and collaborative decision support tool for maritime transport.

Introduction

Maritime transport decarbonization plays a part in the roadmap of climate change mitigation. Over the past few years, the regulatory regime has been strengthening the efforts towards limiting GHG from shipping.

Various options for decarbonization were proposed by both the academia and the industry. Their competitiveness is based not only on the potential of reducing CO₂ emissions but also on their time and cost-efficiency. In the short term, ship weather routing can deliver GHG emission reductions, even for existing ships and without retrofitting them. It is based on making optimal use of environmental information and knowledge of vessel seakeeping and performance. However, combining them at a state-of-the-art level and making use of path planning in realistic conditions is challenging. To address these challenges in an open-source framework, this thesis led to the development of a new module called *bateau* to predict the performance of large ocean-ongoing vessels, and to its combination with the ship routing model VISIR to estimate the optimal routes.

The developed module bateau is based on resistance and propulsion parametrisation for ship performance prediction and CO_2 emissions. It is applied to various ships and sea states, and aims to respond to questions needed for ocean-going vessels in sailing operation at sea: what is the added resistance exerted by the regular waves on a ship in head and oblique seas? what is the consequent involuntary speed loss and sustained speed while a ship is encountering waves from arbitrary heading? and what CO_2 emissions could a ship produce when sailing in rough seas?

Upon embedment into VISIR, the latter information could give suggestions about the optimal routes, thereby avoiding rough seas and minimizing CO_2 emissions along the voyage. Therefore, this thesis is organized as follows:

• Chapter 1

Introduces the nexus between maritime transport as a contributor to climate change, its potential on GHG emissions mitigation and contribution to sustainable development goals. It presents the maritime decarbonization roadmap and measurements, showing the importance of voyage optimization in reducing the carbon footprint of ships. Then green corridors are discussed and the VISIR weather routing model is first introduced;

• Chapter 2

Presents the vessel seakeeping parametrizations in bateau. This includes the calm water resistance, the wave-added resistance in both head and oblique seas, for both wave-diffraction and ship motion contributions, as well as the wind-added resistance. This chapter also provides methods to compute the delivered power and the sustained speed in presence of these resistances, and to estimate the CO_2 emission rate for typical two-stroke engines;

• Chapter 3

This builds up on the theory of Chap. 2 to outline the structure of the *bateau* module: the approximations made, the chosen vessels, the parameters used, and selected numerical results. In this chapter, only numerical experiments carried out in idealized marine conditions are considered. The role of wave dispersion is investigated.

• Chapter 4

Documents the embedment of bateau 's vessel response into VISIR. It discusses VISIR settings and the geographical domain considered for the case-studies. It then provides the results for the optimal routes in realistic environmental conditions. Using Copernicus Marine Service analysis fields. The resulting optimal route features are set in relation with the model components of Chap. 2 and with the bateau settings of Chap. 3. Related CO_2 emission savings are also presented;

• Chapter 5 recaps the main findings of this thesis along with its limitations, and the outlook of future research and developments.

A glossary is provided at the end of the thesis.

An overview of the thesis structure with the main contributions in each chapter is presented in Fig. 0.1.

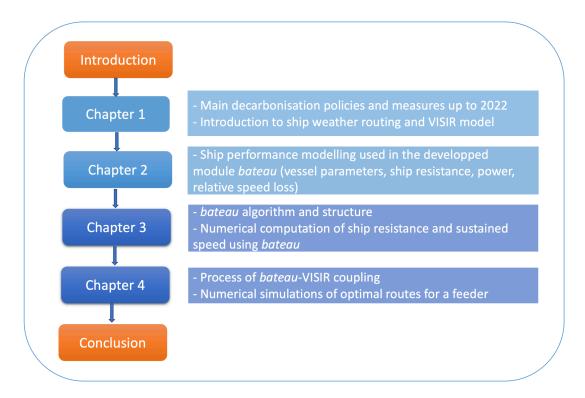


Figure 0.1: Overview of the thesis structure and the overall methodology

Chapter 1

Maritime transport and decarbonisation

Chapter 1 is dedicated to setting the thesis in its general frame. At the beginning, it introduces the mutual nexus between the maritime transport and climate change in Sect. 1.1. Then, it reviews the maritime transport decarbonization roadmap, and the related regulations and measures in Sect. 1.2. In particular, it focuses on the voyage optimization as an option of reducing GHG emitted by vessels, especially ship weather routing and speed optimization in Sect. 1.3. At the end, it describes the VISIR model for ship weather routing used in the thesis, its previous results, its structure, and the environmental fields involved in Sect. 1.4.

The following review is relevant to the period of the PhD thesis writing until 2022. The topic of shipping decarbonization, from IMO point of view and in terms of technology evolution, is rapidly changing.

1.1 Maritime transport and climate change nexus

This section describes the main aspects relating the maritime transport to climate change. It highlights the severe impacts of climate change on the whole ecosystem on Earth in Sect. 1.1.1. In addition, it focuses on the contribution of the anthropogenic Greenhouse Gas (GHG) emissions, in particular those emitted by vessels, to causing this threat. Then, it explains the potential of shipping decarbonization to mitigate climate change in Sect. 1.1.2.

1.1.1 Impact on climate

"As the mitigation to climate change report concluded, we are not on track to limit warming to 1.5°C. Average annual GHG emissions during the last two decades were the highest in human history." confirming the alarming situation of the climate highlighted by the Intergovernmental Panel on Climate Change (IPCC) [IPCC, 2022c].

Climate change is one of the greatest threats to both natural and human systems [IPCC, 2018]. It has caused considerable harm to the terrestrial and marine ecosystems, and those

damages are progressively irreversible (high confidence) [Hans-O. Pörtner, 2022]. Extreme events, destruction of the ecosystem, increasing heat, mean sea level rise, and other impacts of climate change affect the livelihood and the socio-economic situation in many countries. Human-induced climate change has already contributed of roughly 1.1°C to global warming, causing unprecedented changes affecting the ocean, its coasts, and its composition [von Schuckmann et al., 2021]. The main cause of climate change is the human-driven enhancement of the natural greenhouse effect. In the period 2012 to 2019, the average global greenhouse gas (GHG) emissions per annum reached their all-time highest levels [IPCC, 2022b]. Projected global GHG emissions in 2030 linked to Nationally Determined Contributions declared before COP26, reveals that warming will likely exceed 1.5°C, and limiting warming below 2°C is reliant on intensified fast mitigation efforts [IPCC, 2022a] Fig. 1.1.

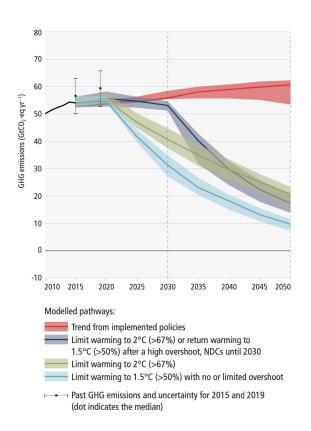


Figure 1.1: Global GHG emissions of modelled pathways[IPCC, 2022a]

CO₂ released in the atmosphere is the largest contributor to global warming. By 2020, its concentration in the atmosphere had risen to 48% above its pre-industrial level (before 1750), exceeding 417 parts per million (ppm) compared to 278ppm [NOAA, 2022]. Global CO₂ emissions currently are about 50 GT/year. Among the main causes of GHG are power generation, manufacturing, transport and land use [UN, 2022].

In 2019, direct GHG emissions from the transport sector accounted for 23% of the global energy-related CO₂ emissions, 11% coming from shipping [IPCC, 2022e], which can vary from 600 to 1,100 MtCO₂ per year over the past decade as shown in Fig. 1.2 from the IPCC AR6.

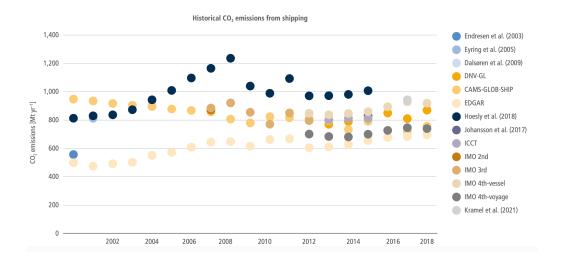


Figure 1.2: CO₂ emissions (Mt year-1) from shipping 2000–2018. Data from various inventories as shown in the key [IPCC, 2022e].

Maritime transport remains the backbone of globalized trade and the manufacturing supply chain, as about 80% of world merchandise trade by volume is carried by sea [UNCTAD, 2021]. The total volumes of international maritime trade reached an all-time high of 11 billion tons in 2018 [UNCTAD, 2019]. This growth is projected to attain an annual average rate of 3.4% during 2019 – 2024. This growth in transport volumes was accompanied by an increase in GHG emissions from shipping, against an improvement of the energy efficiency of only 1% per year since 1970 ([Lindstad, 2013]). According to the emissions inventory reported by the Fourth IMO GHG Study [IMO, 2020a], the share of shipping emissions in global anthropogenic emissions increased from 2.76% in 2012 to 2.89% in 2018, with a dominant contribution of carbon dioxide (CO₂) which constitutes 91% of shipping's climate impact, as measured by IPCC's Global Warming Potential Fig. 1.3.

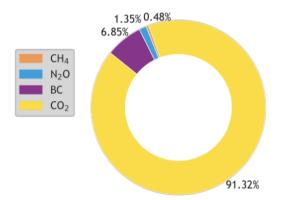


Figure 1.3: Contribution of individual species to voyage-based international greenhouse gas emissions in 2018 [IMO, 2020b]

A study conducted by [UNCTAD, 2021] shows that the most CO₂ emitters are container ships, followed by bulk carriers and tankers Fig. 1.4.

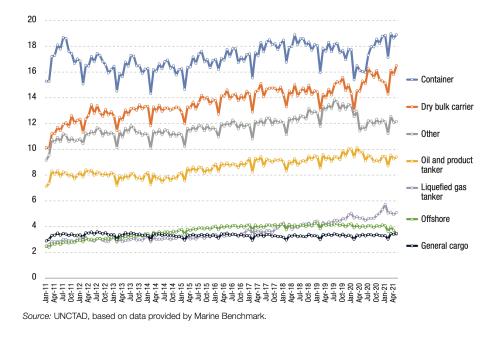


Figure 1.4: Carbon dioxide emissions by vessel type, monthly, million tons, 2011 – 2021[UNCTAD, 2021]

This was confirmed by [IMO, 2020a] stating that the contribution of the aforementioned ship types is about 75% of the total GHG emissions from international maritime shipping, and that the fleet's carbon intensity (CO₂ emissions per transport work) trend is dominated by operational drivers. It highlights the fact that the control of emissions by policies focused on technical efficiency is unlikely to be as cost-effective, or effective, as policies focused on operational efficiency. Thus, stringent operational carbon intensity regulations and measures are needed for both domestic and international shipping to reach the short-term decarbonization objectives.

1.1.2 Mitigation of impact

The ocean has a crucial role in sinking about 30% of the anthropogenic CO₂ emissions from the atmosphere [Friedlingstein, 2022] and regulating global temperatures by absorbing about 90% of the excess heat trapped in the atmosphere through the greenhouse effect [Cheng et al., 2021]. However, ocean health and functioning are threatened by accelerated climate change leading to an increase of the ocean heat content and sea level rise, more warming and acidification, which destroy the marine ecosystem and the economic potential of ocean activities. Hence, lowering emissions due to ocean-activities would protect ocean ecosystems and contributes to achieving the temperature stabilisation goals established in the Paris Agreement on Climate Change [UNFCCC, 2015]. Moreover, this will enhance the sustainable blue economy, and impact positively on the sustainable dimensions in terms of environment, economy, society and governance, toward reaching development goals [Hoegh-Guldberg et al., 2019]. The High-Level Panel for a Sustainable Ocean Economy ¹gives a comprehensive assessment of the mitigation potential of the ocean-based activities: maritime transport, renewable energy, seabed storage of carbon, food production (fisheries, aquaculture), and ecosystems.

 $^{^1:} https://ocean$ panel.org/

The contribution of the ocean-based mitigation is estimated to close the emissions gap by up to 21% in 2030 and 25% in 2050 with respect to 1.5°C and 2°C pathway [Hoegh-Guldberg et al., 2019]. The mitigation potential of ocean-based transport is considered to reach about 0.25 to 0.5 GT CO₂e per annum in 2030, and 0.9 to 1.8 GT CO₂e per annum in 2050. However, to transform this potential into actual emission reductions requires a synergy between policy, research, and technology Fig. 1.5 [Hoegh-Guldberg et al., 2019].

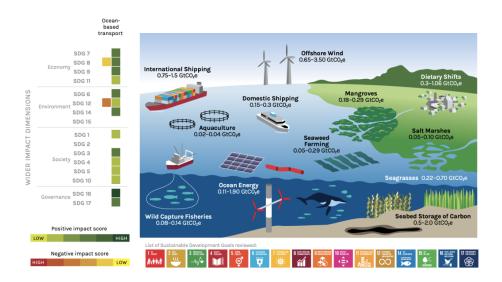


Figure 1.5: Projected ocean-based mitigation options and associated annual mitigation potential in 2050 adapted from [Hoegh-Guldberg et al., 2019]

According to the IPCC Sixth Assessment Report (AR6), limiting global warming is far from being achieved without fast and efficient interventions from all sectors to reduce emissions. This entails a transition in the energy sector by improving the energy efficiency, the deployment of alternative fuels and other new technologies [IPCC, 2022b]. Similar to other transport sectors, decarbonizing shipping still requires R&D and stringent regulations to manage and apply different solutions but also first movers and exemplary case studies. The availability of the land-side infrastructure for producing and supplying alternative fuels is still limited [Xing et al., 2021]. However, market signals from the order book of ships using zero-carbon fuels especially the methanol, could trigger a scale production [Wang et al., 2022b]. This was pointed out by Lloyd's Register with their "Silk Alliance" project and mirrors the Clydebank declaration at COP26 on green corridors².

At a global level, maritime regulations are defined by the International Maritime Organization (IMO) which provides a forum for the agreement, adoption and implementation of international regulations. The primary international regulations for maritime environmental protection fall under The International Convention for the Prevention of Pollution from Ships (MARPOL). Regional implementation of such regulations can be stricter than MARPOL. The sixth Annex of MARPOL regulates emissions of oxides of sulphur (SO_x) by limiting the sulphur content of fuel; restricts oxides of nitrogen (NO_x) through engine NO_x controls; and aims to address greenhouse gases (GHG) through technical and operational energy efficiency

²https://www.lr.org/en/insights/articles/cop26-outcomes-for-shipping/

measures.

Abatement of GHG emissions will affect long-term sustainable development, well-being, and governance in the form of cobenefits and trade-offs [IPCC, 2018]. Mitigation of transport emissions as a pillar of ocean-based actions has an important role and impacts towards achieving the UN Sustainable Developmental Goals (SDGs). [Hoegh-Guldberg et al., 2019] shows this impact on four dimensions: the environment, the economy, society, and governance Fig. 1.5.

What remains necessary is scaling-up the deployment of new energy efficiency technologies and overcoming market barriers and failures. Retrofitting engines with the latest technologies offers a solution to involve the existing ships in the energy transition³. Introducing encouraging policies and private initiatives would enable facing those challenges. Fuel cost is a significant barrier to investment in addition to the absence of policies to close the gap. Both the technical and commercial viability of the Scalable Zero Emission Fuels (SZEF) face several other issues; e.g.high volume and safety problems especially for hydrogen and ammonia [LR, 2022c].

Reducing energy consumption is considered the lowest-cost way to abate emissions, and it depends on best practice at design and operational level. Thus, prioritizing operational measures seems a reasonable way to reach short term decarbonization levels. Research related to decarbonization presents great opportunities for the market to provide hardware, technologies, and services, and for countries with higher blue economic potential to involve it into its strategy. Deployment of operational measures is easier and more economic, feasible in short-term and should lead to significant results ([Zis and Psaraftis, 2019],[Serra and Fancello, 2020]).

1.2 Shipping decarbonization measures

The Paris Agreement is a legally binding international treaty on climate change. It was adopted by 196 Parties at COP 21 in Paris, on 12 December 2015 and entered into force on 4 November 2016. It aims to gradually reduce the use of fossil fuels and CO₂ emissions to reach net carbon neutrality by 2050 and keep global warming below 2°C by the year 2100. Decarbonization refers to the process of limiting anthropogenic carbon dioxide (CO₂) emissions, and it requires an energy transition for all sectors. The energy transition refers to the global energy sector's shift from fossil-based systems of energy production and consumption including oil, natural gas and coal to zero carbon energy sources (e.g. renewable energy sources like wind and solar). Decarbonizing shipping is a tough challenge for the maritime industry and needs to be included in their business strategy. In maritime transport, the energy transition requires the use of low and zero-carbon fuels besides other opportunities available from increased energy efficiency through technical and operational measures, and better management of energy demand. This also requires an evolution of the energy system

³https://www.globalmaritimeforum.org/news/alternative-fuels-retrofitting-ship-engines

and shipping system in terms of the timescale of development and investment as well as life cycle assessment [Smith, 2019]. Moreover, the success of deploying alternative fuels relies on the combination of regulations and business models. This section reviews the maritime transport decarbonization roadmap (Sect. 1.2.1), the related regulations (Sect. 1.2.2) and measures (Sect. 1.2.3, Subsect. 1.2.4), and initiatives (Sect. 1.2.5).

1.2.1 Decarbonization pathway

More than 80% of world merchandise trade is carried by sea, and international shipping and ports provide vital linkages in the network of supply-chains and global trade. Despite the efficiency of maritime transport in terms of cost and time, it is facing a challenge to reduce its carbon footprint. In 2018, the International Maritime Organization (IMO) set its initial strategy to reduce the average carbon intensity of international shipping by at least 40% by 2030, pursuing efforts towards 70% by 2050, as compared to 2008 levels, and the total GHG emissions by at least 50% by 2050 compared to 2008 Fig. 1.6. Nonetheless, recent studies show that IMO targets are not in agreement with CO₂ reduction pathway of the Paris Agreement temperature goals, which would require a 34% reduction in emissions by 2030, and zero emissions by 2050 ([Bullock et al., 2022], [ICCT, 2021]). This gap was recognized by the 77th Marine Environment Protection Committee (MEPC) which agreed to initiate the revision of the Initial IMO Strategy on Reduction of GHG emissions from ships, which also means intensifying efforts towards decarbonization [IMO, 2021].

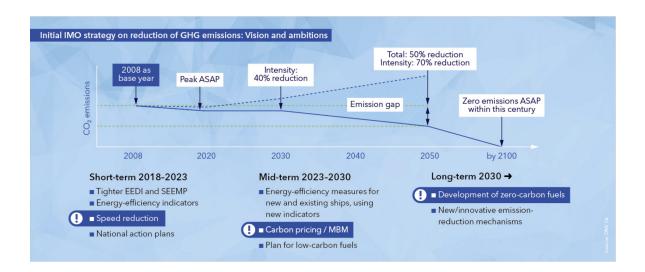


Figure 1.6: Decarbonization pathway[DNV, 2022a], EEDI:Energy Efficiency Design Index, SEEMP:Ship Energy Efficiency Management Plan, MBM:Market Based Measurements

In short-term (2018-2023) emissions reduction, the use of some energy efficiency indicators and technical and operational measures are prioritized. The medium-term (2023-2030) decarbonization pathway is based on further improving and implementing short-term measures, implementing Market Based Measurement (MBM) and providing incentives to reduce emissions. Development of policies such as carbon pricing / taxing to enable a business case for adopting low carbon could promote the energy transition of shipping [Hoegh-Guldberg

et al., 2019]. The European Union (EU) is considering including shipping in its emissions trading schemes (ETS), with the details still to be agreed upon but expected to come into force in 2024, along with the Carbon Intensity Indicator (CII). The proposition is that shipowners conducting voyages within Europe, or start or end at an EU port, will have to pay for carbon permits to cover the CO₂ emitted by their vessel. Other measurements e.g. a bunker levy, or hybrid schemes, are to be agreed on and implemented by 2030. In the long-term (beyond 2030), IMO foresees more innovative technologies that need to be introduced as well as the deployment of low- and zero-carbon fuel.

1.2.2 IMO regulatory measures

In order to reach reduction goals set in its roadmap (Sect. 1.2.1), IMO has adopted technical and operational mandatory measures for new and existing vessels. Other MBM proposals are submitted to IMO to reduce 'in-sector' (e.g. using energy saving devices on the ships) and 'out-sector' emissions (e.g. emission reduction generated by MBM in different sectors) [Psaraftis et al., 2021]. Further regulations are proposed within the European Green Deal program within the 'Fit for 55' package, as explained in this section.

Technical measures

- Energy Efficiency Design Index (EEDI)
 - The EEDI is the most relevant technical measure promoting the energy efficiency of ships. It estimates the mass of CO₂ per transport work, in other terms the ratio of 'environmental impact' divided by 'the benefit for society', and it is a function of installed power, the vessel's speed, and the cargo carried. Since 1st January 2013, new ship designs need to comply with the reference level for each ship type, which is continuously tightened each five years. The EEDI stimulates industry to keep improving energy efficiency of new ships with innovative technologies.
- Energy Efficiency Existing Ship Index (EEXI)
 - More recently, during the MEPC-76 meeting in June 2021, amendments relating to technical and operational measures to cut the carbon intensity of international shipping were adopted. These amendments will enter into force on 1st November 2022, and include the calculation and verification of Energy Efficiency Existing Ship Index (EEXI) retroactive EEDI requirements applied to existing ships from 1st January 2023 [IMO, 2022]. EEXI will be applied for existing vessels over 400GT. It describes the CO_2 emissions per cargo ton and mile and "determines the standardized CO_2 emissions related to installed engine power, transport capacity and ship speed" [DNV, 2022b]. Thus, the EEXI limits the amount of CO_2 emitted per unit of transport supply [Mallouppas and Yfantis, 2021].

Operational measures

• Ship Energy Efficiency Management Plan (SEEMP)

The SEEMP is composed of two main parts: Part I aims to develop a ship-specific plan by the company and should reflect efforts to improve a ship's energy efficiency through four steps: planning, implementation, monitoring, self-evaluation and improvement. It emphasizes several options to improve efficiency through weather routing, optimizing the speed and the maintenance of the hull. Part II provides a guidance on the methodology for collecting data on fuel oil consumption, distance travelled and hours underway of a ship of 5,000 gross tonnage and above.[IMO, 2016b]

• IMO Data Collection System (IMO-DCS) Since 2019, under the IMO Data Collection System (IMO-DCS) [IMO, 2016a], ships of 5,000 GT and over must collect and report data on fuel consumption under SEEMP. These ships account for close to 85% of CO₂ emissions from international shipping. The data collected will provide a firm basis on which future decisions on additional measures will be made. The European Union (EU) has also implemented a system for monitoring, reporting, and verifying fuel consumption[EU, 2015] for ships of 5,000 GT and over calling at ports in the European Economic Area (EEA), which will provide an overview on the operational efficiency of the ships.

• Carbon Intensity Indicator (CII)

Another operational measure adopted during the MEPC-76 meeting in June 2021 is the introduction of a rating mechanism (A to E) linked to the operational CII which indicates the average CO₂ emissions per transport work applied to individual ships and determines the annual reduction factor needed to ensure continuous improvement of the ship's operational carbon intensity, taking effect from 1st January 2023. An enhanced Ship Energy Efficiency Management Plan (SEEMP) will include targets for operational emissions, where an approved SEEMP needs to be kept onboard from 1st January 2023. The IMO will likely review the effectiveness of the implementation of the EEXI and CII by January 2026 [IISD, 2020].

Fit for 55 Package

The European Green Deal is a programme outlined in the political guidelines of the European Commission to make Europe the first climate-neutral continent by 2050, in line with the 2015 Paris Agreement. On 14 July 2021, the European Commission launched its Fit for 55 package of legislative proposals in order to ensure the success of the European Green Deal to reduce the EU's total GHG emissions by 55% by 2030, towards full EU decarbonization by 2050. Five proposals are set out in the Commission's 'Fit for 55' package [EP, 2022]:

• European Trading System (EU-ETS)

Recently, the EU's legislative bodies made an agreement on including shipping in its

Emission Trading System (EU-ETS) from 2024[DNV, 2023]. The measure would apply to all ships currently subject to reporting in the EU-MRV regulation [EU, 2015] to acquire and surrender emission allowances for their CO₂ emissions. The CO₂ reported regards only emissions on board ships ('tank-to-wake').

• FuelEU Maritime

The FuelEU Maritime Regulation is a proposed regulation on sustainable maritime fuels which aims to drive the shift towards low carbon maritime fuels, and is applied to all EU-ports. This regulation would account for the GHG emissions occurring during the whole supply chain of the fuel life cycle ('well-to-wake'). However, it has recently been criticised because of its limited ambition [Abbasov et al., 2022].

• Alternative Fuels Infrastructure

The Alternative Fuels Infrastructure is proposed as a regulation that will require EU member states to ramp up the availability of the Liquified Natural Gas (LNG) by 2025 and onshore electrical power supply by 2030 in core EU ports.

• Energy Taxation Directive

The Energy Taxation Directive has been revised to remove the tax exemption for conventional fuels used between EU ports as of 1st January 2023, and incentivise the uptake of alternative fuels.

Renewable energy directive

This directive sets the new EU economy-wide target of an at least 40% share of renewable energy sources in 2030, and aims to reduce GHG emissions by at least 13% by 2030 in the transport sector.

• Carbon Border Adjustment Mechanism

This was agreed upon to take part in the European Union's 'Fit for 55' package. It aims to avoid carbon leakage and incentivise countries to put in place carbon pricing regulations in place in order to mitigate climate change. Moreover, it is developed to work in parallel with the EU-ETS, to mirror and complement its functioning on imported goods, to progressively replace the existing European Union mechanisms to deal with the risk of carbon leakage especially the free allocation of EU-ETS allowances [European-Council, 2022].

Market Based Measurements

In the medium and long-term decarbonization pathway, MBM may increasingly encourage ship operators to comply with IMO GHG regulations. MBM measures are based on economic variables and/or tax levies and they aim to encourage the shipping industry to reduce their carbon footprint on an economic basis by investing in the abatement technologies and alternative fuels, and offsetting in other sectors [Mallouppas and Yfantis, 2021].

1.2.3 Vessel retrofitting

Retrofitting the existing vessels is also a technical option, and consists of applying changes at the level of vessel design (hull optimization, bulbous bow retrofit, etc..), propulsion by using the propeller ducts or adding some energy-saving devices e.g. Pre-and post-swirl, and other engine technologies (waste-heat recovery, hybrid diesel-electric). The choice of technical options to raise the energy efficiency of ships, depends on the industry readiness and the cost-effectiveness level. Each of these technologies has been assessed for its applicability (ship categories), availability (entry into-service dates), carbon reduction potential and cost (capital and operating). As such, operational efficiency becomes more important [Bullock et al., 2020]. The ship lifetime and age also play a role, whereupon retrofitting ships to accommodate engines and fuel systems for new fuel types may not be an option for older vessels. Various decarbonising options are emphasised to help in complying with regulations and reaching zero carbon emissions targets, and summarized in Fig. 1.7.

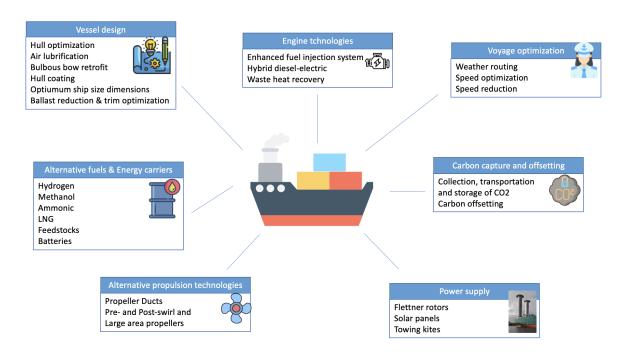


Figure 1.7: Decarbonization options

1.2.4 Alternative fuels

Feedstocks and energy carriers

The IPCC Sixth Assessment Report [IPCC, 2022d] considered the feedstocks and the energy carriers as further options to mitigate GHG emissions from international fleets. The feedstocks could be fuels from biomass, fuels produced from renewable electricity, CO_2 capture from flue gas, and fuels produced through thermochemical processes (solar fuels). The energy carriers refer to the synthetic fuels (Hydrogen, Ammonia, Methane, Methanol, and synthetic hydrocarbon diesel) identified as having the highest potential for operational emissions mitigation, and the direct use of electricity stored in batteries. The Hydrogen and Ammonia when produced from renewable or coupled CCS may reduce the CO_2 emissions of up to 70 - 80% compared to low-sulphur heavy fuel oil [Gilbert et al., 2018]. However,

the transport and storage of these fuels are challenging and require further development of technologies and procedures for safer handling onboard and onshore of these fuels, and faster uptake [Hoegh-Guldberg et al., 2019]. The potential of emission reductions of the alternative fuel depends on its genesis; the e-Methanol produced via Hydrogen from electrolysis and carbon capture from the air reduces emissions up to 80%; however the Methanol produced from biomass increase emissions by 7.5%. The LNG is considered of a lower potential compared to the alternative fuels, although it is of higher availability and leads to lower emissions than the heavy fuel oil [Gilbert et al., 2018]. In addition to fossil and e-fuels, there is a growing interest in onboard technologies for capturing carbon, with prototype ships underway showing 65-90% potential reduction in CO_2 emissions [JSTRA, 2020]. However, this solution is facing many challenges in designing CO₂ storage tanks for transport to shore because of its high volume, the increase of operating costs, and the limited onboard power supply [Fang et al., 2019]. The IPCC Sixth Assessment Report (AR6) [IPCC, 2022e] raised awareness on the need for a combination of the demand management solutions with new technologies, such as the use of advanced biofuels and hydrogen-based fuels for shipping. Similar to other transport sectors, decarbonisation options for shipping still require Research and development (R&D), though advanced biofuels, ammonia, and synthetic fuels are emerging as viable options (medium confidence) [IPCC, 2022e]. Improved efficiency has a limited effect on reducing the emissions from shipping, and natural gas-based fuels are likely unable to reach decarbonisation goals (high confidence). High energy density and low-carbon fuels are needed, however they have not yet reached commercial scale. Advanced biofuels could provide low carbon fuel (medium confidence), but its production depends on the current TRL of each conversion technology. Other synthetic fuels produced using low-carbon hydrogen with captured CO₂ still need demonstration at scale (low confidence). There is an increased effort to expand the deployment of low-carbon energy technologies to abate emissions from shipping(high confidence) [IPCC, 2022e]. Issues on the development of lifecycle GHG/carbon intensity guidelines for all relevant types of fuels have also been discussed. The position of the EU is that the guidelines should include a methodology that allows ship operators to compare the well-to-wake emissions of different alternative fuels [Healy, 2020]. Life cycle assessment is a technique for assessing the environmental impacts of the manufacturing stages of a specific product (here the alternative fuel), and consists of four phases under [(ISO), 1998] guidelines: Goal and scope definition, Inventory analysis, Impact assessment, and Interpretation. Its application on alternative fuels leads to three categories of life cycles: Well-to-Tank (from a fuel production to a fuel tank), Tank-to-Wake (from a fuel tank of ship to fuel consumption to operate ship), and Well-to-Wake (from a fuel production to fuel consumption to operate ship) Fig. 1.8.

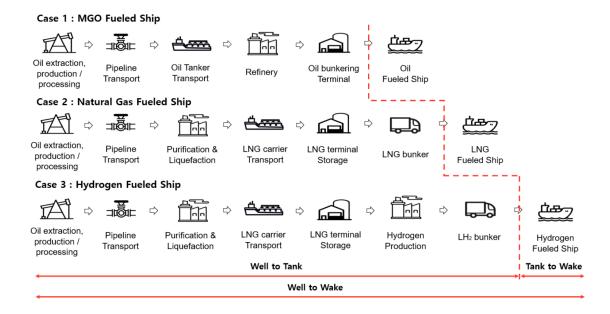


Figure 1.8: Life cycle of marine gas oil (MGO), natural gas, and hydrogen [Hwang et al., 2020]

The life cycle impact assessment for each phase considers the Global Warming Potential (GWP), the Acidification Potential, the Photochemical Ozone Creation Potential, the Eutrophication Potential, and Particulate Matter [Hwang et al., 2020]. [Xing et al., 2020] undertook a comprehensive review on countermeasures for CO₂ emissions from ships, and found that most technological and operational decarbonization options were highly contextsensitive and no individual measure in isolation could achieve the objectives of low carbon or zero carbon shipping. The paper makes the point that eco-friendly fuels and alternative power sources could be promising but their applications would significantly depend on ship types and ship routes, i.e., diversification and decentralization of ship power sources and marine fuel types are inevitable for future shipping. It was also highlighted that the main challenges in the maritime decarbonization pathway are the economic considerations and the legal framework. Shipping decarbonization and energy transition are intrinsically linked, however it is challenging to deploy them into scalable and impactful opportunities and policies. For instance, South Africa is considered a country with high potential availability of both renewables and maritime connections, and this makes a business case that could speed up maritime transport decarbonization[UMAS, 2022].

Zero-carbon fuels

There are both zero and net-zero carbon energy sources. Net-zero means that any carbon emissions created are balanced (or 'cancelled out') by taking the same amount out of the atmosphere. So the net-zero is reached when the amount of carbon emissions added is no more than the amount removed. Zero carbon means that no carbon emissions are being produced from a product or service (for example, a wind farm generating electricity, or a battery deploying electricity). Hydrogen and synthetic non-carbon fuels (ammonia), as well as battery power derived from zero-carbon electricity based on renewable energy could be

considered as 'zero-carbon' fuels for reducing GHG emissions. If the emissions are offset by an equal amount of carbon stored into permanent geological sites, then the same fuels can become 'net-zero' fuels [Smith, 2019]. Fuels derived from biomass are also considered as 'net-zero', because the production of biomass absorbs CO₂ from the atmosphere in equivalent quantity to that emitted in combustion (as the biomass derived energy is still a hydrocarbon). The Coalition's "zero carbon energy sources" describes the fuels derived from zero carbon electricity, biomass and the use of CCS[Smith, 2019]. Therefore, GHG emitted in upstream processes (e.g. land-use, harvesting, processing/refining, transport) needs to be considered and evaluated through the life cycle assessment of the alternative fuel. IMO regulations are likely applied only for operational emissions, and the fact that some zero-carbon fuels could have a significant upstream emissions put the energy transition at a risk.

1.2.5 Green Corridors

The Getting to Zero Coalition is a union and synergy effort of more than 200 organizations along the supply chain from various sectors (maritime, energy, infrastructure and finance), supported by key governments and intergovernmental organizations, and other stakeholders committed to decarbonizing shipping [Forum, 2021]. The coalition aims to get commercially viable deep sea zero emission vessels (ZEVs) operating in seaway trade lanes by 2030, endorsed by the integration of scalable net-zero-carbon fuels⁴. The Getting to Zero Coalition considers the Green Corridor as the next 'wave' of cooperations towards decarbonization. The Green Corridor is a specific trade routes between major port hubs where zero-emission solutions are demonstrated and supported, a prioritized strategy to speed up energy transition and GHG emissions reduction. Among the important initiatives are the Lloyd's Register in Silk Alliance and Memorandum of Understanding (MoU) between specific port authorities(e.g. 'World's longest' Green Shipping Corridor⁵, world's first transpacific green shipping corridor between ports in the United States and China⁶)

'World's longest' Green Shipping Corridor

The ports of Singapore and Rotterdam are considered two of the largest bunkering ports in the world. The Maritime and Port Authority of Singapore and the Port of Rotterdam Authority have lunched the world's longest green corridor for shipping linking both partners. According to a MoU, this initiative is based on realizing the first sustainable vessels sailing on the route by 2027 by assembling a wide coalition of shippers, fuel suppliers and other stakeholders to jointly work towards a low- and zero-carbon alternative fuels transition, namely synthetic methane, hydrogen, as well as hydrogen-based fuels such as ammonia and methanol. The MoU is also seeking to raise the maritime efficiency and enhance safety. Moreover, it aims to digitalize the lane trade to share data of the flow of goods, which will

 $^{^4}$ https://www.globalmaritimeforum.org/getting-to-zero-coalition

 $^{^5}$ https://gcaptain.com/singapore-and-rotterdam-to-establish-worlds-longest-green-shipping-corridor/

 $^{^6}$ https://www.c40.org/news/la-shanghai-green-shipping-corridor/

ease the movements of vessels and cargo, and optimize just-in-time arrival of vessels among ports.

Silk Alliance

The Maritime Silk Road links the shipping trade from Southeast Asia to China, the Indian subcontinent and the Arabian Peninsula. It is one of the most important networks in maritime traffic, where the fleet crossing the North Indian Ocean (NIO) and South China Sea (SCS) is dominated by large ships e.g containerships, tankers and bulk carriers.

A bottom-up global emission inventory of shipping carried out by [Johansson et al., 2017] using the STEM model shows an important CO_2 emissions in both NIO and SCS.

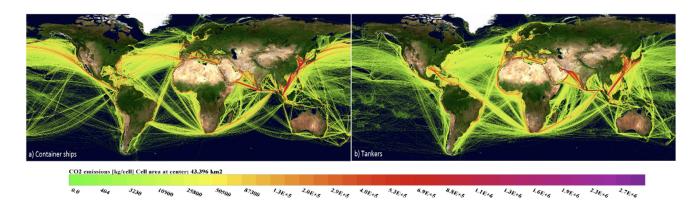


Figure 1.9: Global distribution of the CO₂ emissions for selected ship types and unidentified vessels in 2015. a) Container ships, b) tankers. Adapted from [Johansson et al., 2017]

This would suggest the need for more solutions for shipping decarbonization in the Silk Road. One of the important initiatives in the Maritime Silk Road is the 'Silk Alliance' lanched by Lloyd's Register Maritime Decarbonisation Hub in cooperation with 11 leading cross-supply chain stakeholders to develop a fleet fuel transition strategy that can enable the establishment of a highly scalable Green Corridor Cluster, starting with the intra-Asia container trade [LR, 2022a]. Ship weather routing could enhance the decarbonization potential in this area, one of the reasons for choosing the Silk Road domain to deploy a real case study in this thesis Chap. 4.

1.3 Voyage optimization

The alarming situation of climate crisis requires immediate actions to reduce CO_2 emissions. Shipping can and should contribute to this global effort if the available solutions are applied. Despite more limited emission reductions compared to radical changes in bunker fuel, most technical and operational solutions for reducing emissions of ships are already available. For instance, a voyage planning system based on weather routing and speed optimization can guide cost-efficient ship operations, enhance vessel safety, and reduce its carbon footprint. An overview of speed optimization is presented in Sect. 1.3.1, followed by a review of some

methods used by ship weather routing algorithms in Sect. 1.3.2.

1.3.1 Speed optimization

Speed optimization is considered a candidate for short-term measures to curb GHG emissions from shipping. The reason behind this is the non-linear at least cubic, actually relationship between ship speed and power (Sect. 2.3.1), and hence fuel consumption and emissions. However, some studies such as [Adland et al., 2020] confirmed that the "cubic law" is only a good assumption near the design speed of vessels, and the elasticity of fuel consumption with regards to vessel speed is substantially lower in the speed range where ships mostly operate.

Speed optimization entails a different operation to speed reduction or slow steaming, which is a voluntary measure to limit the speed applied in periods of depressed market conditions and/or high fuel prices especially for containerships due to their higher speeds [Psaraftis, 2019].

There are two different definitions of the optimal speed: [IMO, 2012] defined the optimum speed as "the speed at which the fuel used per tonne mile is at a minimum level for that voyage", highlighting that it does not mean minimum speed since sailing at less than optimum speed will consume more rather than less fuel. [Psaraftis, 2019] goes on to define the speed optimization as "the selection of an appropriate speed profile for the ship so as to optimize a specific objective while meeting various requirements (or constraints) on the ship's operation. The speeds that correspond to the chosen speed profile are called 'optimal speeds'."

Containerships sail at relatively higher speeds, compared to bulkers and tankers, which means more potential for speed optimization. Moreover, containerships have more powerful engines than the other types of large ships, therefore speed reduction will have a greater impact on emissions. From this perspective, speed optimization seems more relevant and feasible especially given no contractual barriers are imposed [GloMEEP, 2020].

This is not the case for tankers and bulkers, where companies have to proceed with a "Just In Time Arrival" or "Virtual Arrival" clause in their contracts for ships sailing under voyage charter party: therefore, the shipowners and charterers can agree that the Requested Time of Arrival at the Pilot Boarding Place of the Port Authority can be accepted as the Notice Of Readiness. In addition to this, tankers and bulkers sail at relatively lower speeds than container ships and have less powerful engines, so realizing the same CO₂ savings is not expected [GloMEEP, 2020]. Generally, speed management requires further investigation in terms of optimal speed for energy efficiency, particularly when it comes to real efficiency from speed reduction [Jimenez et al., 2022].

1.3.2 Ship weather routing

Ship weather routing is a decision-making process that aims at finding the optimal path and the speed through water for a voyage considering the environmental conditions encountered. The final objectives of voyage optimization could be minimizing fuel consumption, or CO₂ emissions, or operating costs, or again maximizing some safety constraints or passenger comfort [Zis et al., 2020]. However, voyage optimization by considering weather conditions is challenging as it requires the synergy expertise in naval architecture, oceanography, and software engineering. In research studies, there is a lack of open-source ship weather routing products.

There are different ways to classify these systems related to weather routing, following [Fanjul et al., 2022] one can distinguish; strategic or tactical planning, global or local optimization, single or multi-objectives, deterministic or stochastic. [Zis et al., 2020] made a further review on the methodologies to solve the weather routing problem and provides a taxonomy based on various parameters (e.g. discipline, application area, etc.), and highlights the need for more benchmarking to facilitate the comparison between different approaches. [Walther et al., 2016] reviewed the optimization algorithms in ship weather routing and found that the selection of the most convenient approach depends on the requirements of optimization objectives, control variables and constraints as well as the implementation.

Various methods are used to compute optimal routes, such as the isochrone method, calculus of variations, dynamic programming, graph-search based methods (e.g. based on Dijkstra's or A* algorithm), Monte Carlo and genetic algorithms, artificial intelligence and machine learning. They are presented in more detail in the following paragraphs.

• Isochrone method

The Isochrone method is based on computing the envelop of positions, called 'isochrones', attainable by a vessel at a given time lag after departure, and it has been used as a manual for navigation [Mannarini et al., 2016]. This method was invented by [James, 1957], then extended by [Hanssen and James, 1960] for route optimization based on weather conditions. [Hagiwara, 1989] found that the length of the isochrones changes depending on the environmental conditions, and proposed the Modified Isochrone Method to minimize either fuel, cost or time. [Lin et al., 2013] developed a three-dimensional modified isochrones method which uses the recursive forward technique and floating grid system and the great circle sailing as the reference route in the Earth's Coordinate System, and considers the effect of multi-dynamic elements on the voyage for determining the optimal route. The isopone method is yet another extension of the Modified Isochrone Method based on the use of planes of equal fuel consumption that define the outer boundary of the attainable regions in three-dimensions (i.e. geographical position and time), called 'isopones'. It enables considering different values for the ship engine power used in the optimised route. A review of the variants of the isochrone method done by [Szlapczynska and Smierzchalski, 2007] shows their weaknesses, in terms of the

limitations in the form of vessel speed characteristics and in dealing with landmasses, especially near narrow straits which was addressed in the paper by screening all route portions intersecting the landmass.

• Dynamic programming

Dynamic programming consists of dividing a complex problem into sub-problems in order to solve it. This division is called 'stage' in the optimization procedure, and could be either time or a measure of voyage progress. The two-dimensional dynamic programming uses the voyage progress as the stage variable, assuming that the ship sails at a constant rate of revolutions and constant engine power. However, the three-dimensional method includes both engine power and ship sailing course as the control variables of the voyage. [Wei and Zhou, 2012] used the three-dimensional method method with a forward algorithm where the departure point of the voyage is fixed and the arrival point is flexible thus enabling a set of routes to minimize fuel consumption with different voyage duration. [Shao et al., 2012] used the same method for fuel saving.

• Pathfinding algorithms

The most commonly used pathfinding algorithms in the weather routing are Dijkstra's and A*. The Dijkstra's algorithm is a deterministic method for solving single or multi-objective optimization problems. It is a graph based method which serves to find the shortest path between two given nodes in a graph with positive edge weights (e.g. time). Dijkstra's algorithm guarantees finding the optimal path in the presence of static edge weights. Under specific assumptions, it was shown that this holds even in the presence of dynamic edge weights ([Mannarini et al., 2016], [Mannarini et al., 2019]).

A* ("A-star") is a graph traversal and path search algorithm, and used in weather routing (e.g. [Grifoll et al., 2022]). It is considered as an extension of Dijkstra's algorithm where a heuristic is used for accelerating convergence towards the target location. However, this comes at the cost of losing the optimality ensured by Dijkstra. The A* algorithm enables finding the shortest path from a specific source to one goal (a specific-goal-directed heuristic), and not the shortest-path tree from a source to all possible targets allowed by the Dijkstra's algorithm.

• Machine learning and artificial intelligence

Machine learning is an algorithm enabling to develop a model based on training a sample of data to make predictions or decisions without being explicitly programmed to do so[Koza et al., 1996]. Ship weather routing has also attracted the artificial intelligence and machine learning research field. Artificial neural networks and other machine learning are increasingly used to predict the sailing speed and the fuel consumption in a specific environmental and operational condition. [Zheng et al., 2019] embedded an artificial neural network model into these four improved particle swarm optimization algorithms to optimize the sailing speed in a case study of Norwegian wa-

ters. [Du et al., 2019] attempted to quantify the synergetic influence of sailing speed, displacement, trim, and weather and sea conditions on ship fuel efficiency using two artificial neural network models to handle ship voyage report data.

All the above-mentioned path-planning methods completely neglect the vessel performance in a seaway. However, the quality of the optimal route simulation relies on the accuracy of the ship hydrodynamics estimation, weather forecasting data, and the optimization algorithm [Lin et al., 2013]. Therefore, it is necessary to involve a vessel seakeeping modelling in the weather routing algorithm. This issue is addressed in Chap. 2 and Chap. 3 of this thesis.

1.4 The VISIR model

In the literature, it is still poorly assessed to what extent voyage optimization can contribute to GHG emission savings. This is partly due to the lack of open source, peer-reviewed models but also to lack of their extensive applications to multiple ship types and geographical domains.

The VISIR ship routing model ⁷ was designed and developed to contribute to fill this gap. It is an open-source voyage planning model developed by a collaboration between the Euro-Mediterranean Center on Climate Change (CMCC) and the University of Bologna. VISIR is a single-objective deterministic model for ship weather routing. It is based on Dijkstra's algorithm, an exact graph-search method with time-dependent edge weights, adapted to deal with the dynamic environmental fields. The model contains a masking procedure for coastline and under keel clearance. So far, it was deployed in both the Mediterranean Sea [Mannarini et al., 2016] and in the Atlantic Ocean [Mannarini and Carelli, 2019], for producing optimal routes for a motor and sailboat. Concerning the environmental data that can be used by VISIR, the analysis and forecast wave and current products from Copernicus Marine Service (CMS) were used, with ECMWF or COSMO-ME for wind [Mannarini et al., 2015].

VISIR-1 is the first version of VISIR coded in MATLAB®, and and could account for wave fields only. VISIR-1b also considers also sea surface currents to estimate the speed over ground [Mannarini and Carelli, 2019]. In VISIR-1a, the angular resolution of the routes was 26.6°, then improved to 7.1° in VISIR-1b, and to 14.0° or better in VISIR-2 thanks to a higher degree of connectivity of the underlying graph [Fanjul et al., 2022]. At the beginning, VISIR-1 included a parametrization of calm water and wave added resistance for motorboats. Then in VISIR-2, the output form a ship simulator was used to estimate the involuntary speed loss, the fuel consumption and the CO₂ emissions. This, together with a further evolution of the Dijkstra algorithm, enabled computation of least-CO₂ routes for a ferry in the Adriatic Sea Fig. 1.10 [Mannarini et al., 2021]. The path planning component of VISIR was validated against both analytical benchmarks [Mannarini and Carelli, 2019] and

⁷https://www.visir-model.net

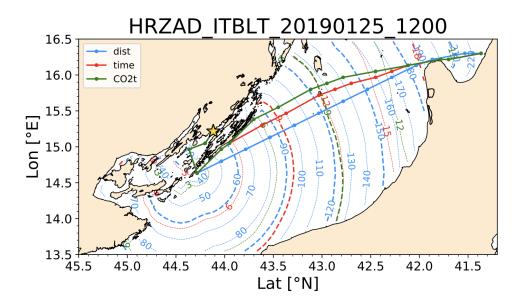


Figure 1.10: Exemplary results of route optimization. Least-distance, least-time, and least-CO2 routes are displayed respectively as cyan, red, and green lines with dots at the computed waypoint locations. The isolines corresponding to each route are displayed as dashed or dotted lines (for major or minor divisions, respectively) of the corresponding colour. The labels of the isolines are expressed in units of nautical miles, hours, or tonnes CO_2 , respectively [Mannarini et al., 2021]

VISIR-2 is a PythonTM coded model. It is a complete refactor of VISIR-1 in python. It is more modular and flexible than its predecessor and includes several innovations regarding the vessel modelling, path planning, and the visualization of the results. Preliminary results obtained through VISIR-2 were published in [Mannarini et al., 2021]. VISIR-2 also powers the operational web service GUTTA-VISIR ⁸, which provides, on a daily basis, least-CO₂ ferry routes for the Adriatic and Ionian seas.

The VISIR model was extensively tested for its path planning component ([Mannarini and Carelli, 2019], [Mannarini et al., 2019]) and was engineered for powering operational systems (VISIR-NAV⁹, GUTTA-VISIR). However, at the time this thesis was conceived, a featured ship modeling component was still needed in VISIR. It would enable representing large ocean-going vessels in realistic sea states taking into account the effect of environmental conditions (e.g. waves). This is addressed within this study.

 $^{^8 {\}it https://www.gutta-visir.eu/}$

⁹http://www.visir-nav.com/en/join

Chapter 2

Ship performance modelling in the new module bateau

This chapter is devoted to present the vessel performance parametrizations in a new software package called bateau. The parameter space to describe vessel perfromance can be quite large. However, a set of geometrical and propulsion parameters of ship hulls, propellers, and engines, are selected and defined in Sect. 2.1, to compute the ship resistance and power. In addition, the empirical equations to cover the various parameters related to hull geometry are also presented. Then, the methods of ship resistance estimation are provided in Sect. 2.2. The chapter continues with the procedure of power and speed loss modelling in Sect. 2.3, and provides an estimation method for the ship's CO_2 emissions in Sect. 2.4.

2.1 Vessel parameters

The estimation of the resistances acting on the ship first of all requires a description of its geometry. In this thesis, the vessel is represented at an intermediate level between a zero-dimensional object and a fully three-dimensional digital twin of its real counterpart. Both the hull and the superstructure have to be characterized. Related parameters are introduced in Sect. 2.1.1 and Sect. 2.1.2.

The estimation of the sustained speed in a seaway requires, in addition to the resistance, also a characterization of the propulsion system. This comprises, as a minimum, both a propeller and an engine. Related parameters are introduced in Sect. 2.1.3 and Sect. 2.1.4.

2.1.1 Hull geometry

Coefficients of ship form

The coefficients of form show the relationship between the actual form of a ship and its dimensions. They include the block coefficient C_B , the midship section coefficient C_M , the waterplane coefficient C_{WP} , and the prismatic coefficient C_P as shown in Fig. 2.1.

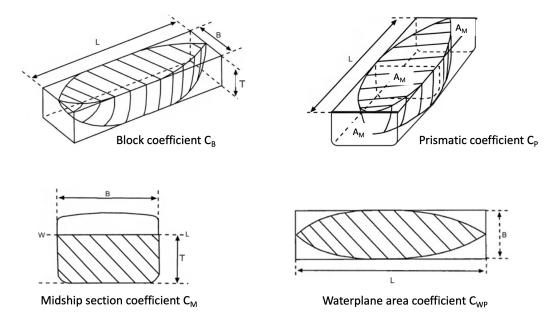


Figure 2.1: Form coefficients

• Block coefficient C_B

The underwater hull form and its principal parameters are designed such that it displaces a prescribed volume of water $\nabla[m^3]$:

$$\nabla = L_{pp} \cdot B \cdot T \cdot C_B \tag{2.1}$$

where L_{pp} is the length between perpendicular [m], B is the beam [m], T is the draught [m], and C_B is the block coefficient [-]. C_B is an adimensional quantity determined by the fullness of the hull. [Molland et al., 2011] derived an empirical formula fitting data from vessels of various service speeds:

$$C_B = 1.23 - 2.41Fn (2.2)$$

Thus, faster vessels tend to have finer hulls.

• Prismatic coefficient C_P

The prismatic coefficient of a ship at any draft is the ratio of the volume of displacement at that draft to the volume of a prism having the same length as the ship and the same cross-sectional area as the ship's midships area.

In Fig. 2.1 above the shaded portion represents the volume of the ship's displacement at the draft concerned, enclosed in a prism having the same length as the ship and a cross-sectional area equal to the ship's midships area (A_M) .

• Midship section coefficient C_M

As seen in Fig. 2.1, the shaded portion represents the area of the midships section to the waterline WL A_M , enclosed in a rectangle having a breadth B and draught T, so that $C_M = \frac{A_M}{B \cdot T}$.

 C_M can also be expressed as the ratio of C_B to the prismatic coefficient C_P :

$$C_M = \frac{C_B}{C_P} \tag{2.3}$$

An approximation of C_M for small ships is $C_M = 0.78 + 0.21C_B$ and for large ships $C_M = 0.80 + 0.21C_B$ [Molland et al., 2011].

• Waterplane area coefficient C_{WP}

Fig. 2.1 shows the shaded area of the ship's waterplane A_{WP} and a rectangle having the same length L and breadth or beam B of the ship. The waterplane coefficient is expressed as the ratio $C_{WP} = \frac{A_{WP}}{L \cdot B}$. In the case A_{WP} is unknown, an approximation as function of C_B could be used as:

$$C_{WP} = 0.67C_B + 0.32 (2.4)$$

Angle of entrance i_E

The angle of entrance is also known as half-angle of entry or the horizontal bow angle at the waterline. It is determined by the centerline of the hull and the tangent to the design waterline at the forward perpendicular as shown in Fig. 2.2. The i_E shapes the hull section at the fore end and is relevant for determining the ship resistance.

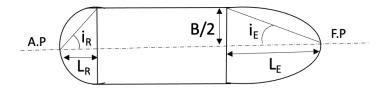


Figure 2.2: Length of entrance L_E and length of run L_R . B is the beam and i_R is the angle of run. F.P refers to the fore part and A.P to the after part

It can be approximated as proposed by [Holtrop and Mennen, 1982] by:

$$i_E = 1 + 89 \exp(-A)$$

$$A = (L/B)^{0.80856} (1 - C_{WP})^{0.30484} (1 - C_P - 0.0225lcb)^{0.6367} (L_R/B)^{0.34574} (100\Delta/L^3)^{0.16302}$$
(2.5)

where C_{WP} is the waterplane coefficient, C_P is the prismatic coefficient, L_R is the length of run. Alternatively, the angle of entrance could simply be related to the block coefficient C_B as in Tab. 2.1.1, proposed by [Molland et al., 2011].

Table 2.1: Typical values of the angle of entrance [Molland et al., 2011]

C_B [-]	$i_E [\deg]$
0.55	8
0.6	10
0.7	20
0.8	35

Form factor k_1

The form factor concept was introduced to consider the resistance component due to hull geometry and the viscosity of the water. The form factor is computed as suggested by [Holtrop and Mennen, 1982], or empirically as in [Shigunov, 2013] and [Feng et al., 2021]:

$$k_1 = -0.095 + \frac{25.6C_B}{(L_{pp}/B)^2 \sqrt{B/T_M}}$$
(2.6)

where T_M is the midship draught assumed to be equal to the design draught in this study.

Wetted surface S

The wetted surface is the hull immersed area in water. It is usually estimated by hydrostatic programs. In this is not possible, [Kristensen and Bingham, 2017] give an approximation out of the analysis of 125 newer ships of various type and size.

$$S = \begin{cases} 0.99(\frac{\Delta}{T} + L_{wl}T) & \text{for bulk carriers and tankers} \\ 0.995(\frac{\Delta}{T} + 1.9L_{wl}T) & \text{for container ships (single screw)} \end{cases}$$
(2.7)

Waterline length L_{wl}

We can distinguish three lengths of the hull, length overall L_{oa} , L_{wl} waterline length, and L_{pp} length between perpendicular. The perpendiculars are drawn to the waterline at the points where either the after side of the rudder post or the fore-side of the stem meet the summer load line Fig. 2.3.

The L_{wl} can be approximated by:

$$L_{wl} = \begin{cases} 1.02 L_{pp} & \text{for bulk carriers and tankers} \\ 1.01 L_{pp} & \text{for container ships} \end{cases}$$
 (2.8)

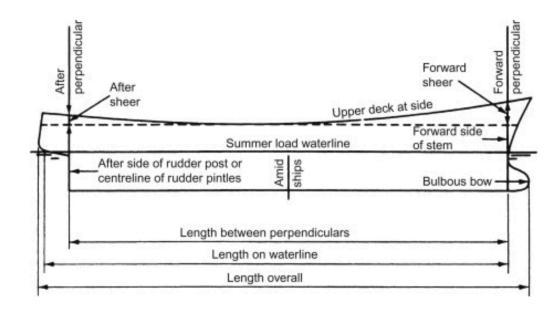


Figure 2.3: Ship lengths from [Molland et al., 2011]

Longitudinal center of buoyancy lcb

lcb is the longitudinal projection of the position of the centre of buoyancy. The centre of buoyancy is the centre of the volume displaced by the submerged part of the hull. As it is usually close to midship, lcb is expressed as the fraction of L_{wl} forward of the midship position. Results of the British Ship Research Association series [Lackenby, 1962] indicates a dependence of lcb as function of C_B for single screw ships as following [Molland et al., 2011]:

$$lcb = 20(C_B - 0.675) (2.9)$$

Transverse bulb area A_{BT}

The transverse bulb area is the cross-sectional area at the forward perpendicular of the bulbous bow, as shown in the following figure:

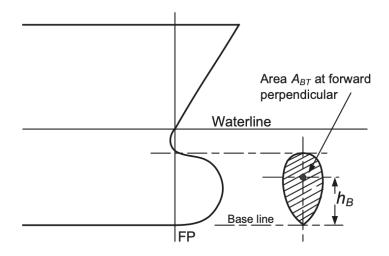


Figure 2.4: Bulbous bow definition [Carlton, 2019]

If the type of bulbous bow is not determined, [Charchalis, 2013] recommends taking the

transverse sectional area of bulb as 8% of the midship area A_M .

$$A_{BT} = 0.08A_M$$

$$A_M = B \cdot T \cdot C_M$$
(2.10)

Center of bulb area above keel line h_B

 h_B is the height of the centroid of cross-section A_{BT} from the base line Fig. 2.4. According to [Rakke, 2016], the center of bulb area above the keel line is estimated as a function of propeller diameter D_P as follows:

$$h_B = 0.4D_P \tag{2.11}$$

Transom area A_T

Transom stern is now a normal practice in modern ship design. When a ship is operating, a part of the transom is immersed. This causes a separation of the flow and a vorticity created behind the transom which means a pressure loss Fig. 2.5.

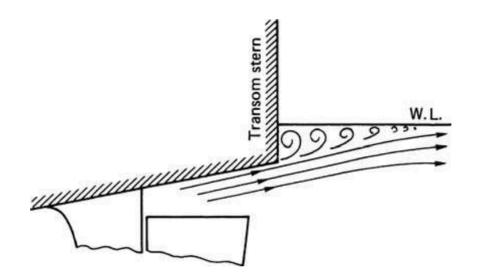


Figure 2.5: Flow around an immersed transom stern [Carlton, 2019]

This resistance depends on the area of the transom. An approximation of the latter as a function of the midship area is found in [Rakke, 2016], and reads:

$$A_T = 0.051 A_M = 0.051 C_M \cdot B \cdot T \tag{2.12}$$

2.1.2 Ship superstructure

The formula of wind-added resistance by [Fujiwara et al., 2005] involves all the exposed areas to wind as shown in Fig. 2.6.

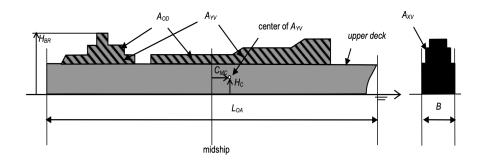


Figure 2.6: Input parameters for regression formula by [Fujiwara et al., 2005]

We assume that the lateral projected area of superstructure A_{OD} is equal to the lateral projected area above the waterline A_{YV} computed as in Eq. 2.13:

$$A_{YV} = L_{oa}(D - T + h) (2.13)$$

where L_{oa} is the overall length, D is the ship depth assumed to be equal to 1.5T, T is the draught, and h is the accommodation height.

For tankers and bulk carriers, the accommodation height h is defined by the number of floors of the superstructure. Floor height is assumed to be 3m. An additional height of 2m is added for equipment on top of the ceiling. For container ships, h is estimated based on the number container tiers on deck, and includes some tiers of deckhouses extended above the container stack. The analysis made by [Kristensen and Bingham, 2017] suggests the following values for h:

$$h[m] = \begin{cases} 11 - 20.6 & \text{for feeder vessels} \\ 24.2 & \text{for panamax vessels} \\ 24.2 - 26.8 & \text{for post-panamax vessels} \end{cases}$$

$$(2.14)$$

The maximum transverse area or frontal area A_{XV} is expressed by [Kristensen and Bingham, 2017] as:

$$A_{XV} = B(D - T + h) \tag{2.15}$$

The height of top of superstructure (bridge, etc...) H_{BR} is estimated as following:

$$H_{BR} = D_s + h \tag{2.16}$$

The height from waterline to centre of the lateral projected area A_{YV} is also a relevant parameter and the symbol H_C is used.

The horizontal distance from midship section to centre of the lateral projected area A_{YV} is mentioned as C_{MC} and assumed to be null.

2.1.3 Propeller

The ship propeller is a device for generating thrust. It includes both a rotating hub and radiating blades which, when rotated, exert linear thrust upon water. Propellers could be classified as Fixed pitch propeller (FPP) and Controllable pitch propeller (CPP) Fig. 2.7. For FPP, the position of blades and the propeller pitch is fixed and cannot be changed in operation, which is not the case for the CPP. This means in rough seas the propeller performance curves (combination of power and propeller speed in rpm) will change according to physical laws.

Large ships sailing for a long distance usually use the FPP, due to the expensive cost and the lower propeller efficiency of CPP[MAN, 2011]. The latter have a relatively larger hub compared with the Fixed pitch propeller (FPP) since the hub must accommodate the hydraulically activated mechanism to control the pitch. This makes the CPP more expensive than FPP. The major advantage of the Controllable pitch propeller (CPP) is that it enables the engine operation at any revolution or load desired, depending on the capabilities of the propeller control system. The main parameters for modelling the propulsion of a ship are related to the propeller open-water characteristics (POW), and the propeller design (e.g.diameter, number of blades).

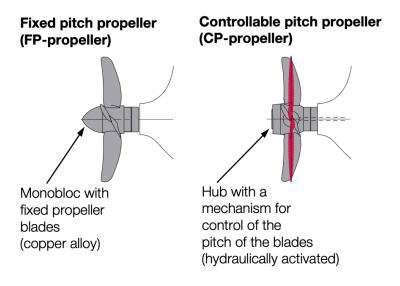


Figure 2.7: Propeller types from [MAN, 2011]

Propeller open-water characteristics POW

The reference test bed for propeller performance is in open water conditions. This refers to the propeller testing without the presence of a vessel hull. Assuming a deeply submerged propeller and neglecting the effect of waves and currents, the thrust and torque coefficients K_T and K_Q , are derived as a function of the advance ratio J. They are defined as follows:

• Advance speed ratio J

At the design stage, the propeller is tested in an open water, where the thrust is derived from accelerating the undisturbed fluid (not disturbed by the hull). However,

when behind the ship, the propeller advances into turbulent water which has a forward movement, known as the wake. The relative advance speed is therefore reduced, known as the advance speed V_a . In dimensionless form, it is expressed as the advance number or the advance speed ratio J given by:

$$J = \frac{V_a}{nD_p} \tag{2.17}$$

where n is the propeller rate of revolutions and D_p is the propeller diameter.

• Thrust coefficient K_T and torque coefficient K_Q K_T and K_Q are adimentional forms of thrust T_h and torque Q exerted by the propeller, thus given by:

$$K_T = \frac{T_h}{\rho n^2 D_p^4} \tag{2.18}$$

$$K_Q = \frac{Q}{\rho n^2 D_p^5} \tag{2.19}$$

The $K_T(J)$ and $K_Q(J)$ characteristic curves contain all of the information needed to determine the propeller performance at a particular operating condition [Carlton, 2019]. They are obtained by open-water tests and related to the geometrical configuration of the propeller and other hydrodynamic parameters:

$$K_T = f(Re, J, P/D, A_e/A_o, Z, t/c)$$

 $K_Q = f(Re, J, P/D, A_e/A_o, Z, t/c)$ (2.20)

where Re is the Reynolds number, J is the advance speed ratio, P/D is the pitch ratio, A_e/A_o is the blade area ratio, Z is the number of blades, and t/c is the ratio of the maximum propeller blade thickness to the length of the cord at a characteristic radius. Using typical propeller open-water characteristics (POW), the thrust coefficient K_T and the torque coefficient K_Q are found to be quadratic functions of the advance speed, thus can be computed as:

$$K_T(J) = a_T J^2 + b_T J + c_T (2.21)$$

$$K_Q(J) = a_Q J^2 + b_Q J + c_Q (2.22)$$

where T_h is the thrust and Q is the torque.

Propeller diameter D_P

[Kristensen and Bingham, 2017] gives an approximation of the propeller diameter D_P as a function of the maximum draught T (assumed to be the design draught in this study), based on statistical analysis:

$$D_P = \begin{cases} 0.395T + 1.3 & \text{for bulk carriers and tankers} \\ 0.623T - 0.16 & \text{for container ships} \\ 0.713T - 0.08 & \text{for Ro-Ro ships} \end{cases}$$
(2.23)

Corrections due to the hull-propeller interactions

Hull-propeller interaction affects the propulsive efficiency. Its value is needed for a modeling of the vessel's sustained speed (Sect. 2.3). A proper estimation requires the computation of some correction factors, namely the hull wake w and thrust t.

Wake fraction w

While the ship is sailing, a layer of water is formed due to the friction around the hull. Due to this boundary layer, the water locally arriving at the propeller with a velocity V_a will have an effective wake velocity $V_k = V - V_a$ relative to the vessel, directed as the ship's speed V [MAN, 2018]. V_k is expressed in dimensionless form by the mean of wake fraction coefficient expressed as:

$$w = \frac{V_k}{V} = \frac{V - V_a}{V} \tag{2.24}$$

The value of the wake fraction coefficient w depends significantly on the shape of the hull, as well as on the propeller's location and size, and considerably influences the propeller's efficiency [MAN, 2018]. In this study, the wake fraction w is computed according to [Holtrop and Mennen, 1982] formula.

- Thrust deduction fraction t

When the hull is propelled, the rotation of the propeller causes the water in front of it to be absorbed back towards the propeller, generating a relative pressure fall at aft (with respect to the bow). Corresponding longitudinal pressure gradient leads to the loss of thrust or additional resistance F. So, that the thrust force T_h on the propeller has to overcome the total resistance R_t of the vessel and the augment of resistance or deduction of thrust F from the propeller [MAN, 2018]. The latter is expressed in dimensionless form by:

$$t = \frac{F}{T_h} = \frac{T_h - R_t}{T_h} = 1 - \frac{R_t}{T_h} \tag{2.25}$$

In this study, the thrust deduction fraction t is computed according to [Holtrop and Mennen, 1982] formula.

2.1.4 Main engine

According to the Fourth IMO GHG Study[IMO, 2020a], energy use for propulsion is the primary demand for energy across all ship types, with the exception of some vessels i.e. cruise ships and refrigerated bulk carriers. This means the main engine is the principal source of fuel consumption and CO_2 emissions. Both the auxiliary engine used for electricity generation, and the boiler used for heat have a lower contribution to CO_2 emissions.

In this study, a real main engine is chosen based on the manufacturer's manuals for each ship type ¹. Depending on ship type, size, length, beam and draught, one of the engines

¹https://www.man-es.com/search-results?searchQuery=Propulsion+trends+in+tankers& indexCatalogue=default-site&wordsMode=AllWords&language=en

recommended by the manuals is chosen. The engine could be one-fuel fuel (usually MDO or HFO), or dual-fuel including a pilot fuel and a gas fuel (usually LNG). Then, by providing a specific engine through the CEAS tool², a sheet of engine performance data is obtained. The latter includes the specific fuel consumption (SFOC), as well as the specific maximum continuous rating brake power P_{SMCR} and rate of revolutions n_{SMCR} . The variation of the aforementioned parameters are given for each engine load. For the selected ships, the engine and the propeller are coupled directly (without gearbox), which means that the rate of revolutions for both of them is the same.

2.2 Resistance modelling

Resistance modelling allows to take into account the effect of the environmental conditions, such as wave and wind, on the ship sustained speed. Thus, it goes beyond the sea margin approximation as explained in Sect. 2.2.1. The forces and scaling laws implicated are presented in Sect. 2.2.2. Then, this section shows various approaches used to estimate calm water resistance in Sect. 2.2.3, wave-added resistance in Sect. 2.2.4, and wind-added resistance in Sect. 2.2.5. The process of the total ship resistance and the required vessel and environmental data are summarised in Sect. 2.2.6.

2.2.1 Beyond the sea margin

A ship is constructed by a bare hull, appendages, namely rudder and propeller, and a superstructure hosting the bridge and containers. The parts involved in ocean-ship hydrodynamic interaction are the hull and appendages, whereas, the high superstructure of containerships in particular, is relevant when studying the effect of wind. In this thesis, the main parts of the ship were considered.

When a ship is sailing in the ocean, it faces a resistance caused by calm water R_c that could be increased due to waves R_{aw} and wind R_{wind} . Therefore, the total ship resistance R_t in regular waves, and wind is expressed by:

$$R_t = R_c + R_{aw} + R_{wind} \tag{2.26}$$

Ship resistance is involved in the dynamical balance of a vessel, thus crucial for predicting its performance. [Strom-Tejsen et al., 1973] shows that the optimal ship design relies on its performance in harsh weather and its ability to sustain sea speed, and that the added resistance of a ship in rough seas induces an increase of engine power of 15 to 30% with respect to the calm water. Usually at the design stage, the shipyards tend to add a sea margin expressed as a percentage of calm-water power to consider the effect of weather, which is a poor approximation. This is due to the fact that added resistance is not a constant, but depends greatly both on the sea state and the vessel speed, in a specific way for each

²https://www.man-es.com/marine/products/planning-tools-and-downloads/ ceas-engine-calculations

hull's and wave encounter geometry (e.g. [Faltinsen, 1990], [Lloyd, 1998], [Tsujimoto et al., 2008], [Liu and Papanikolaou, 2016b], [Yang et al., 2018], [Park et al., 2019], [Lang and Mao, 2021]). Indeed, predicting the sustained speed which is essential for weather routing, needs a more reasonable estimation of the environmental effect. Thus, it is necessary to go beyond the concept of sea margin.

Besides ship routing, the knowledge of resistance may be used for safety requirements, comfort assessment, and special operational needs (e.g helicopters landings onboard)([Landrini, 2001], [Bertram, 2012]).

These considerations prompted elaborating a model that could estimate the effect of environmental factors on sailing operation of vessels Tab. 2.2.

Table 2.2: Environmental factors and physical process

Environmental factor	Physical process	Section	
Calm water	friction, viscous pressure and wave generation	Subsect. 2.2.3	
Waves	diffraction, radiation	Subsect. 2.2.4	
Wind	longitudinal wind drag	Subsect. 2.2.5	

2.2.2 Forces and scaling laws

The behavior of real vessels is most easily studied through towing tank models. Models are reduced-scale versions of the real ships. This poses the issue of how to transform data and results from reduced- to full-scale. Three similarities must be fulfilled: geometrical, kinematic and dynamic. Geometric similarity is obtained when all the model dimensions are directly proportional to the ship's dimensions. This means that the model become a scaled version of the ship, and the scaling factor is the ratio of the length of the ship to the length of the model $\frac{L}{L_M}$. The Froude similarity law is applied to scale the other hull parameters [Heller, 2012].

Kinematic similarity implies the similarity of the fluid motion around the hull([Newman, 1977], [Birk, 2019]). To be achieved in a scaled model, some dimentionless number such as the Reynolds number Re must be the same for the model and the prototype.

Dynamic similarity is achieved if we have the same ratio at model scale and full scale for the different force contributions present in the problem. They are characterised by the following dependence on the physical parameters [Steen, 2014]:

Inertia forces: $F_i \propto \rho V^2 L^2$

Viscous forces: $F_v \propto \mu V L$

Gravitational forces: $F_g \propto \rho g L^3$

(2.27)

The scale effects arise due to dissimilarities in force ratios between model and full-scale ships. To reproduce both geometrical and dynamical features correctly, two dimensionless quantities should be preserved: the Froude number (Fn) and the Reynolds number (Re).

The dynamic similarity requirement applied on the ratio between inertia and gravity forces gives the following relation:

$$\frac{F_i}{F_q} \propto \frac{\rho V^2 L^2}{\rho g L^3} = \frac{V^2}{g L} \tag{2.28}$$

Applied on model and full scale this requirement gives:

$$\frac{V_M^2}{gL_M} = \frac{V_F^2}{gL_F}$$

$$\frac{V_M}{\sqrt{gL_M}} = \frac{V_F}{\sqrt{gL_F}} = Fn$$
(2.29)

Geometrical and kinematic similarity, and equality in Froude number Fn in model and full scale will therefore ensure similarity between inertia and gravity forces. Since surface waves are gravity waves, this implies that equality in Froude number Fn should give equality in the wave resistance coefficient. Thus, the Froude number represents the ratio of inertial and gravitational forces and is associated with wave making, and the Reynolds number indicates the ratio of inertial and viscous forces [Terziev et al., 2022]:

$$\frac{F_i}{F_\nu} \propto \frac{\rho V^2 L^2}{\mu V L} = \frac{\rho V L}{\mu} = \frac{V L}{\nu} = Re \tag{2.30}$$

where μ is the dynamic viscosity and ν is the kinematic viscosity.

2.2.3 Calm water resistance

The calm water resistance results from the main forces opposing the forward movement of the vessel. It can be assumed that it is made mainly of the viscous pressure resistance and wave making resistance, which are discussed in the following two paragraphs, in addition to other resistances (e.g. air, appendages).

Viscous resistance

When a ship sails in calm water, a boundary layer of the fluid alters the virtual shape and length of the hull, the pressure distribution at the stern is changed and its forward component is reduced [Mermaid, 2022]. This force acting against the ship's movement is called form drag or viscous pressure drag.

In the forward part of the hull, pressure forces act normally to the surface. Instead, in the aft part of the hull the boundary layer reduces the forward acting component of pressure. This reduction in the forward acting component results in a net resistance force due to pressure acting on the hull. This resistance due to pressure is called "viscous pressure drag" or "form drag", and is sometimes also referred to as the normal component of viscous resistance. As seen in Fig. 2.8, the shape of a ship's hull impacts the magnitude of viscous pressure drag. Ships of short length and large beam (so low length to beam ratio) will have greater form drag than those of a larger length to beam ratio. Ships with fuller bow (e.g. bulkers and

tankers) will have higher form drag than ships with fine bows (e.g. containership). The extent of the viscous resistance on a body depends on the type of flow it is undergoing. A typical flow pattern around a ship's hull, with laminar and turbulent flow, is shown in Fig. 2.8.

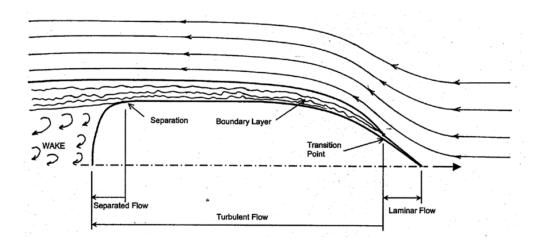


Figure 2.8: Typical water flow pattern around a ship's hull [United States Naval Academy, 2020]

For a typical ship, laminar flow exists for only a very small distance along the hull. As water flows along the hull, the laminar flow begins to break down and become chaotic and well-mixed. This chaotic behavior is referred to as turbulent flow and the transition from laminar to turbulent flow occurs at the transition point shown in Fig. 2.8. Turbulent flow is characterized by the development of a layer of water along the hull moving with the ship along its direction of travel. This layer of water is called the "boundary layer." Water molecules closest to the ship are carried along with the ship at the ship's velocity. Moving away from the hull, the velocity of water particles in the boundary layer decrease, until at the outer edge of the boundary layer velocity is nearly that of the surrounding ocean. Formation of the boundary layer begins at the transition point and the thickness of the boundary layer increases along the length of the hull as the flow becomes ever more turbulent. With greater ship speed, the thickness of the boundary layer increases, and the transition point between laminar and turbulent flow moves closer to the bow, leading to an increase in frictional resistance. Mathematically, laminar and turbulent flow can be described using the Reynolds Number Re. [Newman, 1977] noted that over the range of $10^3 \le Re \le 3 \cdot 10^5$ the viscous flow in the boundary layer on the forebody is laminar, and beyond 10⁵ the boundary-layer flow becomes turbulent.

Wave making resistance

A ship moving on the surface will have a free surface (the surface of the water that is subject to zero parallel shear stress) compared to submerged hull and the resulting pressure distribution on the hull creates waves sailing on the sea surface. Waves generated by a ship are affected by its geometry and speed, and most of the energy given by the ship for making waves is transferred to water through the bow and stern parts. Indeed, two wave systems are

generated by the vessel; bow and stern waves, and their interaction induces the resistance. Kelvin wave pattern, which considers the wave system formed made up of transverse waves and divergent waves, could be a reasonable representation of the actual ship wave system as being created by a number of travelling pressure points Fig. 2.9. The resulting waves carry much energy away from the ship that should be supplied to its propulsion system, so that the ship experiences it as drag. The magnitude of the wave-making resistance R_w is a function of the speed of the ship in relation to its length at the waterline. As the hull speed is related to its length and the wavelength of the wave it produces while moving through water, it is expressed as: $V[m/s] = \sqrt{\frac{L_w t g_0}{2\pi}}$ or $V[kn] = 1.34\sqrt{L_w t}[feet]$. So that if the speed-length ratio $V[kn]/\sqrt{L_w t}[feet]$ exceeds 1.34, R_w will increase.

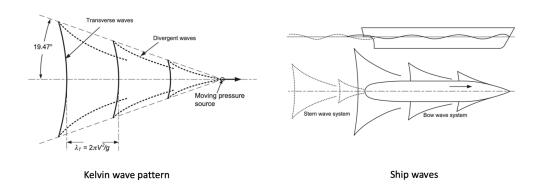


Figure 2.9: Kelvin pattern and ship waves adapted from [Molland et al., 2011]

Semi-empirical methods

The calm water resistance could be also expressed in dimensionless form as the drag coefficient C_s defined by:

$$C_s = \frac{R_c}{\frac{1}{2}\rho V^2 S} \tag{2.31}$$

where V is the ship speed, S is the wetted surface of the ship, and ρ is the water density. The subscript in C_s refer to still water or calm water.

Several approaches are emphasised to determine the calm water resistance R_c . The International Towing Tank Conference (ITTC) recommends the towing tank tests as an experimental method [ITTC, 2017d], Computational Fluid Dynamic (CFD) and potential theory for numerical computation [ITTC, 2011], and [Holtrop and Mennen, 1982] as an empirical formula. The latter and the formula of [Kristensen and Bingham, 2017] are introduced in this section.

• [Holtrop and Mennen, 1982] formula

[Holtrop and Mennen, 1982] applied multiple regression analysis based on the results of 1707 resistance measurements carried out with 147 ship models and the results of 82 trial measurements made onboard 46 new ships to elaborate an empirical formula able to predict the calm water resistance. [Holtrop, 1977] shows a survey of the parameter ranges and ship types. It was widely used in literature because of its good performance especially in the case of conventional hull (the farthest point of the bow is at the extreme

front of the vessel and it then tapers down, pushing the start of the bow backwards at the waterline). The [Holtrop and Mennen, 1982] formula has been improved to cover a wider range of parameters considering ships with higher speed in [Holtrop, 1984].

The resistance in calm water R_c calculated according to [Holtrop and Mennen, 1982] is provided by:

$$R_c = R_f(1+k_1) + R_{app} + R_w + R_b + R_{tr} + R_a$$
(2.32)

 R_f is the frictional resistance according to [ITTC, 1957] formula

 $1 + k_1$ is the hull form factor

 R_{app} is the resistance of appendages

 R_w is the wave making and breaking resistance

 R_b is the additional pressure resistance of bulbous bow

 R_{tr} is the additional pressure resistance of immersed transom stern

 R_a is the model ship correlation resistance (describing the effect of hull roughness and still-air resistance)

The viscous resistance is the dominant component of calm water resistance while the ship is sailing at low speeds, followed by the wave making resistance. At high speeds the total resistance increases as wave making resistance begins to dominate.

The viscous resistance coefficient C_v is a function of hull form, speed, and water properties. It takes into account the friction of the water on the ship as well as the influence of hull form on viscous pressure drag.

$$C_{v} = \frac{R_{v}}{\frac{1}{2}\rho V^{2}S} = C_{f} + k_{1}C_{f}$$

$$C_{f} = \frac{0.075}{(\log Re - 2)^{2}}$$

$$Re = \frac{VL}{\nu}$$
(2.33)

where C_f is the tangential (skin friction) component of viscous resistance, and k_1C_f is the normal (viscous pressure drag) component.

• [Kristensen and Bingham, 2017] formula

[Kristensen and Bingham, 2017] have updated a method developed by [Guldhammer and Harvald, 1974]'s method for newer ships, to estimate the calm water resistance, and was used in several studies(e.g. [Taskar and Andersen, 2020],[Holt and Nielsen, 2021]). The empirical resistance method is based on model test results from multiple model basins to estimate residuary or residual resistance. The residuary resistance coefficient C_r is given as a function of the length-displacement ratio, prismatic coefficient C_P , and Froude number Fn. Corrections are applied based on B/T, longitudinal center of buoyancy (lcb) position and bulbous bow parameters.

The friction resistance is calculated using the [ITTC, 1957] skin friction line as suggested by [Guldhammer and Harvald, 1974]. The skin friction arises from the friction

of the water against the "skin" of the hull that is moving through it and forms a vector at each point on the surface. A skin friction line is a curve on the surface tangent to skin friction vectors.

The residual resistance coefficient C_r and friction resistance coefficient C_f together with the incremental resistance coefficient C_a (related to the surface roughness of the hull), and the air resistance coefficient C_{aa} give the total resistance coefficient in calm water.

$$C_{t} = C_{f} + C_{r} + C_{a} + C_{aa}$$

$$C_{f} = \frac{0.075}{(\log Re - 2)^{2}}$$

$$C_{r} = f(M, C_{p}, Fn)$$

$$C_{a} = \max(-0.1; 0.5 \log \Delta - 0.1 \log \Delta^{2})$$

$$C_{aa} = f(DWT, ship_type)$$
(2.34)

where Δ is displacement mass of ship, M is the length-displacement ratio, and DWT is the deadweight in TEU.

The expression for C_r provided in [Kristensen and Bingham, 2017] holds for $Fn \leq 0.33$ and B/T = 2.5. It reads:

$$10^{3}C_{r} = E + G + H + K$$

$$E = (A_{0} + 1.5Fn^{1.8} + A_{1}Fn^{N_{1}})(0.98 + \frac{2.5}{(M-2)^{4}}) + (M-5)^{4}(Fn - 0.1)^{4}$$

$$A_{0} = 1.35 - 0.23M + 0.012M^{2}$$

$$A_{1} = 0.0011M^{9.1}$$

$$N_{1} = 2M - 3.7$$

$$G = \frac{B_{1}B_{2}}{B_{3}}$$

$$B_{1} = 7 - 0.09M^{2}$$

$$B_{2} = (5C_{p} - 2.5)^{2}$$

$$B_{3} = (600(Fn - 0.315)^{2} + 1)^{1.5}$$

$$H = \exp(80(Fn - (0.04 + 0.59C_{p}) - 0.015(M - 5)))$$

$$K = 180Fn^{3.7} \exp(20C_{p} - 16)$$

$$(2.35)$$

The resistance coefficient Cr calculated according to the formulas above is given without correction in [Kristensen and Bingham, 2017]. [Guldhammer and Harvald, 1974] gives additional corrections for the position of lcb, shape or hull form, B/T deviation from 2.5 (Cr above is given a breadth-draft ratio deviation B/T = 2.5), and bulbous bow shape and size. [Kristensen and Bingham, 2017] does not consider the lcb correction, and includes the B/T deviation as follows:

$$\Delta C r_{B/T} = 0.16 \left(\frac{B}{T} - 2.5\right) 10^{-3} \tag{2.36}$$

A hull shape correction is applied when the aft or the fore body is extremely U or V shaped, and expressed by Eq. 2.37:

$$\Delta C r_{form} 10^3 = \begin{cases} -0.1 & \text{for extreme U at fore body} \\ 0.1 & \text{for extreme U at aft body} \\ 0.1 & \text{for extreme V at fore body} \\ -0.1 & \text{for extreme V at aft body} \end{cases}$$

$$(2.37)$$

[Kristensen and Bingham, 2017] assumed that the bulb correction depends only on Fn, and based on the analysis of model test results of ships with bulbous bow, an approximation is elaborated for tankers and bulk carriers:

$$\Delta C r_{bulb} = \begin{cases} \max(-0.4; -0.1 - 1.6Fn) & \text{for tanker and bulk carrier} \\ (250Fn - 90) \frac{C r_{\text{nobulb}}}{100} & \text{for container ship} \end{cases}$$
(2.38)

The air resistance is due to the movement of the ship through the air and not due to wind. The added resistance due to wind will be introduced later on in Sect. 2.1.3. The air resistance coefficient C_{aa} is defined by:

$$C_{aa} = \frac{R_{air}}{\frac{1}{2}\rho_w V^2 S} \tag{2.39}$$

where R_{air} is the air resistance.

Based on the analysis of C_{aa} for several ship types, [Kristensen and Bingham, 2017] suggested the following values:

$$C_{aa} \cdot 10^{3} = \begin{cases} 0.28 \cdot DWT^{-0.126} & \text{for container ships} \\ 0.07 & \text{for small, handysize and handymax tankers} \\ 0.05 & \text{for panamax, aframax, and suezmax tankers} \\ 0.04 & \text{for VLCC} \end{cases}$$

$$(2.40)$$

2.2.4 Wave-added resistance

This section presents an overview about the hydrodynamic concept of wave-added resistance, and the various approaches and methods for its estimation.

Superposition principle

The linear theory can describe the wave-induced motions and loads on ships or other offshore structures. Non-linear effects are considerable only in severe sea states to influence the horizontal motions of the ship. When the vessel encounters the incident regular waves of amplitude ζ_a with a small wave steepness, linear theory means that the unsteady motions and forces are proportional to ζ_a , and the wave drift force (the added resistance) is proportional to the square of ζ_a . The seakeeping problem can be dealt with as the superposition of two sub-problems: diffraction and radiation:

• Froude-krilov forces and diffraction forces

This refers to the forces experienced by the vessel due to the incoming waves, with its hull constrained not to oscillate. These loads, commonly known as exciting loads, are composed of Froude-Krilov forces due to the pressure field of the incident wave, and diffraction forces [Faltinsen, 1990], as illustrated in Fig. 2.11.

• Radiation

The forces and moments on the hull when the ship is free to oscillate in any degree of freedom (Translational motions: surge, sway and heave. Rotational motions: roll, pitch, yaw) Fig. 2.10, with the wave excitation frequency and amplitude and without incoming waves. The hydrodynamic loads are identified as added mass, damping and restoring contributions [Faltinsen, 1990] Fig. 2.11. The added mass refers to the amount of fluid accelerated with the ship[Newman, 1977]. The restoring forces will follow from hydrostatic and mass considerations when the ship is freely floating. While, the viscous damping means the frictional damping and the eddy damping due to pressure variations on the hull, and wave damping due to free-surface waves [Jaouen et al., 2011].

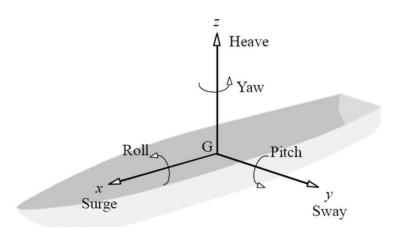


Figure 2.10: Six degrees of freedom for ship motions [Tanaka, 2018]

Fig. 2.11 illustrates the total forces superpositions (i.e. the so-called hydromechanical forces and moments induced by the harmonic oscillations of the rigid body and the so-called wave exciting forces and moments produced by waves coming in on the restrained body).

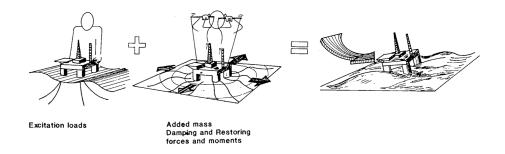


Figure 2.11: Superposition of wave excitation, added mass, damping and restoring loads [Faltinsen, 1990]

Due to the principle of linear superposition, the radiation and diffraction forces can be summed to give the total hydrodynamic forces. The unsteady forces due to ship motions and ocean waves induce an added force, namely the drift force, exerted on the moving ship and must be overcome to keep the desired speed. Therefore, the added resistance could be defined as the time average of the longitudinal (projection along the bow-stern axis of the hull) force on a ship in waves once the calm water resistance has been subtracted ([Newman, 1977], [Söding and Shigunov, 2015]). The transverse and rotational forces are relevant only while studying the maneuvering performance of a ship in a seaway, and have lower concern in dealing with speed-power performance of a ship in rough seas [Liu and Papanikolaou, 2020]. ITTC's recommendations for estimating the added resistance due to waves are divided according to the type of approach: experimental, numerical computation and semi-empirical [ITTC, 2017a].

Experimental approach

The experimental approach was used in several studies to develop a benchmark basis to validate the results of the numerical approach.

In case of head seas, ([Gerritsma and Beukelman, 1972]; [Ström-Tejsen et al., 1973]) have measured the added resistance for various models of the Series 60. [Kashiwagi, 2013] evaluated the added resistance based on the captive model test and wave analysis using a towing tank model test for a modified blunt and slender Wigley hull. [GUO and STEEN, 2011] focussed on measuring the added resistance in short-wave for the KVLCC2 tanker. [Sadat-Hosseini et al., 2013] evaluated the added resistance using experimental fluid dynamics (EFD). In [Park et al., 2016], a series of towing-tank experiments for ship motion and added resistance at four draught values was carried out in head sea conditions, in parallel with two different seakeeping analyses (the strip method and Rankine panel method).

In oblique seas, [Fujii and Takahashi, 1975] measured the resistance in a towing tank for the S175 container ship. Recently, [Sadat-Hosseini et al., 2015] has studied experimentally (EFD) and numerically (Potential flow) the added resistance for the KCS containership at different headings. [Sprenger et al., 2016] made a series of experimental tests at MARIN-TEK by varying the encounter angle. [Park et al., 2019] has performed tank experiments in a SSPA seakeeping basin and estimated the added resistance by substructing the thrust in

calm water from the one in waves.

Most experimental results refer to head seas conditions. The lack of experimental data on ship resistance is particularly notable in the case of arbitrary waves heading, and the reason is that it is expensive to carry out experiments and the head seas is deemed as the most critical.

Experimental tests are considered an accurate approach though they are very expensive and time consuming.

Numerical approach

There are several methods for the numerical computation of the wave-added resistance, such as potential flow, computational fluid dynamic (CFD), RANS (Reynolds-averaged Navier-Stokes), Rankine panel method, Near-field and Far-field methods.

To compute the wave drift force on a floating body (the vessel) moving with a steady forward speed, in linear regime, the Near-field method is used in the diffraction problem by integrating the second-order pressure terms on the surface of the body, e.g. [Faltinsen, 1980] who used this approach to develop an asymptotic formula in short waves (where the ratio of wave length to ship length $\lambda/L_{pp} < 0.5$).

A Far-field method is used to derive a solution for the radiation problem by applying a conservation of energy or momentum. [Maruo, 1960]) developed a formulation for the added resistance using a far-field equation for either two- or three-dimensional floating objects and the Kochin function, based on the slender-body theory. Similarly [Newman, 1977] used the far-field approach and the conservation of moments based on the slender-body approximation, to estimate the added resistance.

Recently, [Amini-Afshar and Bingham, 2021] has applied a far-field formulation in the context of the Salvesen–Tuck–Faltinsen (STF), [Salvesen et al., 1970] strip theory, and employed the Kochin function to express the wave kinematics in the far-field. The performance of this method to predict wave-added resistance is good at low speeds, but deteriorates while increasing. Generally, the Far-field method and Near-field methods usually overestimate the peak of the added resistance and notably underestimate the added resistance in short waves [Liu and Papanikolaou, 2016a]

[Wang et al., 2022a] used the potential flow theory and panel method to calculate the ship motion responses and the wave added resistance of an S175 container ship sailing in head, bow and quartering waves. While they found good agreement with experimental data, the potential flow ignores the viscosity of the fluid, which could induce large errors at the peak (in the interval of intense motion).

[Park et al., 2019] has compared experimental results of added resistance to the strip methods and the 3-dimensional Rankine panel method, and found that in oblique seas the peak frequency of the motion response moves and the radiation component of the added resistance increases in short waves.

[Söding and Shigunov, 2015] has used a newly developed potential flow method, a Rankine

source method, a strip method, and by RANS (Reynolds-averaged Navier-Stokes) equations solvers for ten ships, and concludes that the potential methods, Euler and RANS computations are not yet accurate enough in short waves. However, the Rankine source method seems to give reasonable results.

Semi-empirical approach

The semi-empirical approach combines ship hydrodynamic theory and experimental data. Experimental methods, and CFD simulations secondly, are the most reliable approaches for determining the resistance. However, both techniques are very costly in terms of either laboratory time or computational effort.

The prediction of wave-added resistance is increasingly needed for evaluating ship performance in rough seas. The semi-empirical approach is classified as having high practicality [ITTC, 2017a] to catch the physical phenomena of added resistance, using a simplified formula with the minimum of vessel parameters.

Following the presentation made at the beginning of this subsection, the wave resistance is decomposed into: the added resistance in short waves due to wave diffraction of the incident waves on the ship hull, and added resistance induced by wave radiation due to ship motions [Ström-Tejsen et al., 1973].

$$R_{aw} = R_{awr} + R_{awm} (2.41)$$

The energy distribution among these two components is dependent on the ratio of incident wave length to ship length λ/L Fig. 2.12. For wave lengths up to half of the ship's length, the main contributor to resistance is the reflection of incident waves at the ship's hull. In the case of wave length being around ship length, the ship's heave and pitch motion mainly account for a larger share of the wave-added resistance.

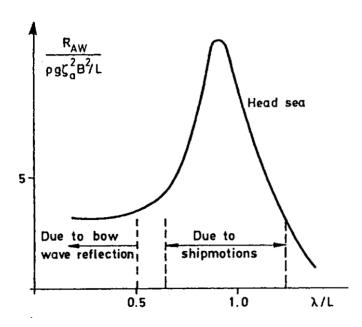


Figure 2.12: Typical wave length dependence of added resistance of a ship at moderate speed at head seas [Faltinsen, 1990]

• Faltinsen formula for oblique short waves

Due to the increasing sizes of the ships, the region of smaller values of the λ/L ratio is gaining increasing attention. This makes the accurate prediction of the added resistance in short waves more necessary today. [Faltinsen, 1980] proposed an asymptotic formula for the added resistance of wall-sided hull forms in short waves of arbitrary heading, using the Near-Field method by integrating the pressure over the hull surface using an approximate velocity potential near the bow. He found that the limit of short wave-added resistance can be expressed as Eq. 2.42:

$$R_{awr-Fal} = \int_{L} \bar{F}_{e} \sin i_{E} dl$$

$$\bar{F}_{e} = \frac{1}{2} \rho g_{0} \zeta_{a}^{2} \left[\sin^{2}(i_{E} - \alpha) + \frac{2\omega V}{g_{0}} (1 - \cos i_{E} \cos(i_{E} - \alpha)) \right]$$
(2.42)

where $\zeta_a = H_s/2$ is the wave amplitude, g_0 is the gravitational acceleration, \bar{F}_e is the force per unit length, i_E is the slope of segment of the ship's waterline or the angle of entrance, ω is the circular wave frequency, and α is the wave heading angle.

In reference to Fig. 2.13, the integration is performed on the non-shaded part of the hull.

Since this formula is based on the assumption of vertical side at the waterplane, it works well for fuller hull form (U-shaped transverse section) e.g for bulkers and tankers, but fails in the case of more V-shaped sections such as those of hull containerships [Liu et al., 2015]. [Yang et al., 2018] modified the [Faltinsen, 1980] formula to consider the finite draught of ships, the local steady flow velocity, and the shape above the waterline.

• NMRI (National Maritime Research Institute) formula for oblique short waves NMRI's empirical formula was initially proposed by [Fujii and Takahashi, 1975] for diffraction dominated wave added resistance based on the theoretical solutions from [Ursell, 1947] by adopting some complementary coefficients for the drifting force formula of a fixed vertical cylinder. The same as [Faltinsen, 1980], [Fujii and Takahashi, 1975] formula give good prediction for blunt hulls, however poor results are obtained for slender hull [Seo et al., 2014].

[Tsujimoto et al., 2008] made a further correction to the [Fujii and Takahashi, 1975] formula to estimate the added resistance for a fine or slender and high-speed ship in oblique seas. The NMRI formula examines the effect of draft and frequency (α_T) , and comprises the bluntness coefficient B_f determined from the hull shape's above the waterline and the incident wave direction, and the effect of advance speed $(1 + \alpha_U)$

accordingly. The added resistance due to diffraction takes the following form:

$$R_{awr} = \frac{1}{2} \rho g_0 \zeta_a^2 B B_f \alpha_T (1 + \alpha_U)$$

$$B_f = \frac{1}{B} \left[\int_I \sin^2(\alpha + i_E) \sin(i_E) dl + \int_{II} \sin^2(\alpha - i_E) \sin(i_E) dl \right]$$

$$\alpha_T = \frac{\pi^2 I_1^2 (kT)}{\pi^2 I_1^2 (kT) + K_1^2 (kT)}$$

$$C_U = \max(-310B_f + 68, 10)$$

$$1 + \alpha_U = 1 + C_U \sqrt{F_n}$$
(2.43)

where k is the wave number of regular waves, T is the draught, I_1 and K_1 are the first order modified Bessel functions of the first and second kinds, respectively. The integration is performed over the non-shaded port part (I) and (II) the non-shaded starboard part Fig. 2.13.

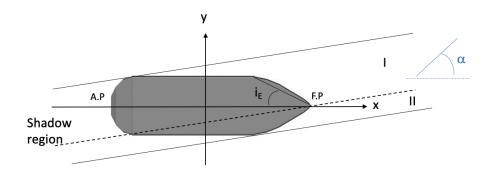


Figure 2.13: Sketch of coordinate system for wave reflection

• STA2 for bow seas

STAwave-1 is a simplified correction method for ships with limited heave and pitch during the speed runs. It was developed by the Sea Trial Analysis-Joint Industry Project (STA-JIP), to estimate the added resistance in short waves and restricted to waves at the bow sector. A further empirical correction was made to approximate the transfer function considering both reflection and radiation, and was called STAwave-2[ITTC, 2017c]. It is valid for bow seas ($|\alpha| \le 45^{\circ}$). The following restrictions hold; $50m \le L_{pp} \le 400m$, $4 < \frac{L_{pp}}{B} < 9$, $2.2 < \frac{L_{pp}}{T} < 9$, 0.1 < Fn < 0.3, $0.39 < C_B < 0.9$.

The wave-added resistance reads:

$$R_{awr} = R_{awr} + R_{awm}$$

$$R_{awr} = \frac{1}{2} \rho g_0 \zeta_a^2 B \alpha_T \left[0.692 \left(\frac{V}{\sqrt{Tg_0}} \right)^{0.769} + 1.81 C_B^{6.95} \right]$$

$$R_{awm} = 4 \rho g \zeta_a^2 \frac{B^2}{L_{pp}} \bar{\omega}^{b_1} exp \left[\frac{b_1}{d_1} (1 - \bar{\omega}^{d_1}) \right] a_1 a_2$$

$$a_1 = 60.3 C_B^{1.34}$$

$$a_2 = F_n^{1.5C_B} \exp(-3.5Fr)$$

$$b_1 = \begin{cases} 11.0 & \text{for } \bar{\omega} < 1 \\ -8.5 & \text{elsewhere} \end{cases}$$

$$d_1 = \begin{cases} 14.0 & \text{for } \bar{\omega} < 1 \\ -566 \left[\frac{L_{pp}}{B} \right]^{-2.66} & \text{elsewhere} \end{cases}$$

$$(2.44)$$

where the draught coefficient α_T is the same as in Eq. 2.43. The added resistance in long waves R_{awm} is based on the semi-empirical method proposed by [Jinkine and Ferdinande, 1974]. It was derived from experimental data of fast cargo ships with fine hull form, and takes the following form:

$$R_{awm} = 4\rho g_0 \zeta_a^2 B^2 / L_{pp} r_{aw}$$

$$r_{aw} = a_1 a_2 \bar{\omega}^{b_1} \exp\left[\frac{b_1}{d_1} (1 - \bar{\omega}^{d_1})\right]$$

$$a_1 = 900 \left(\frac{k_{yy}}{L_{pp}}\right)^2$$

$$a_2 = F n^{1.5} \exp(-3.5Fn)$$

$$\bar{\omega} = \sqrt{\frac{L_{pp}}{g}} \sqrt[3]{\frac{k_{yy}}{L_{pp}}} F n^{0.143} \omega / 1.17$$

$$b_1 = \begin{cases} 11.0 & \text{for } \bar{\omega} < 1 \\ -8.5 & \text{elsewhere} \end{cases}$$

$$d_1 = \begin{cases} 14.0 & \text{for } \bar{\omega} < 1 \\ -14.0 & \text{elsewhere} \end{cases}$$

$$(2.45)$$

where a_1 is the amplitude factor, a_2 is the speed correction factor, b_1 and d_1 are the slope adjustment factors, and $\bar{\omega}$ is the ocean wave frequency factor.

• NTUA (National Technical University of Athens) formula in head seas [Liu and Papanikolaou, 2016b] from NTUA gave an estimation of the wave-added resistance due to reflection based on the [Faltinsen, 1980] formula (e.g. simplifying B_f , approximation the flare angle effect).

The wave-added resistance due to motions in NTUA formula is based on modifying the [Jinkine and Ferdinande, 1974] formula. [Liu and Papanikolaou, 2016a] further tuned

 a_1 by fitting it to the available experimental data to adjust it for slender ships. The speed correction factor a_2 has been extended to the speed range $Fn \in [0, 0.3]$, and the resonance position was modified accordingly considering the effect of the longitudinal radius of gyration k_{yy} (square root of the ratio of total rotational inertia to mass) and ship speed. The slope adjustment coefficients $(b_1$ and $d_1)$ were also calibrated with respect to the block coefficient and the frequency term.

[Liu and Papanikolaou, 2016b] distinguished two Fn regimes. At higher Fn the formula is less accurate in fitting observations. This happens especially when k_{yy} differs from 0.25 and for reduced wavelength $\lambda/L_{pp} < 0.3$. In particular, this is noted for the HSVA cruise, KVLCC2 tanker and DTC container ship[Lang and Mao, 2020a]. It is also observed that the resonance frequency drifts across $\lambda/L_{pp} = 1$ position as Fn increases. However, this is affected by k_{yy} value as well.

The NTUA formula reads:

Table 2.3: NTUA Method

$$R_{awr} = R_{awr} + R_{awm}$$

$$R_{awr} = \frac{2.25}{2} \rho g B \zeta_a^2 \alpha_T \sin^2 E \left(1 + 5 \sqrt{\frac{L_{pp}}{\lambda}} F n \right) \left(\frac{0.87}{C_B} \right)^{1+4\sqrt{Fn}}$$

$$R_{awm} = 4 \rho g \zeta_a^2 B^2 / L_{pp} \bar{\omega}^{b_1} \exp[\frac{b_1}{d_1} (1 - \bar{\omega}^{d_1})] a_1 a_2$$

$$\alpha_T = \frac{\pi^2 I_1^2 (k_e T)}{\pi^2 I_1^2 (k_e T) + K_1^2 (k_e T)}$$

$$E = \arctan B / 2 L_E$$

$$a_1 = 60.3 C_B^{1.34} (\frac{0.87}{C_B})^{1+Fn}$$

$$a_2 = \begin{cases} 0.0072 + 0.1676 F n & \text{for } Fn < 0.12 \\ Fn^{1.5} \exp(-3.5 F n) & \text{for } Fn \ge 0.12 \end{cases}$$

$$\bar{\omega} = \begin{cases} \frac{\sqrt{L_{pp}/g}}{\sqrt[3]{k_{yy}} 0.05^{0.0143}} \omega & \text{for } Fn < 0.05 \\ \frac{1.17}{\sqrt{L_{pp}/g}} \sqrt[3]{k_{yy}} Fn^{0.0143}} \omega & \text{for } Fn \ge 0.05 \end{cases}$$

$$b_1 = \begin{cases} 11.0 & \text{for } \bar{\omega} < 1 \\ -8.5 & \text{elsewhere} \end{cases}$$

$$d_1 = \begin{cases} 14.0 & \text{for } \bar{\omega} < 1, C_B \le 0.75 \\ -566 [\frac{L_{pp}}{B}]^{-2.66}.6 & \text{for } \bar{\omega} \ge 1, C_B \le 0.75 \\ -566 [\frac{L_{pp}}{B}]^{-2.66}.6 & \text{for } \bar{\omega} \ge 1, C_B > 0.75 \end{cases}$$

$$-566 [\frac{L_{pp}}{B}]^{-2.66}.6 & \text{for } \bar{\omega} \ge 1, C_B > 0.75$$

• CTH (Chalmers Tekniska Högskola) formula in head and oblique seas [Lang and Mao, 2020a] from CTH has further tuned the NMRI semi-empirical model in short waves. A wave length correction factor depending on λ/L_{pp} ratio was introduced, and the draft coefficient α_T was modified by replacing the adimensional wave number k by the encountered one k_e . The latter adjustments were done to improve the accuracy

of the formula in the very short waves $(\lambda/L_{pp} < 0.3)$.

The amplitude factor a_1 was modified into a continuous function of both C_B and Fn. The speed correction a_2 was extended to the speed span of $0 \le Fn \le 0.3$ considering the variation of k_{yy} depending on different types of ship. The $\bar{\omega}$ modified frequency takes into account geometrical parameters and Fn.

The CTH method in head seas is as follows:

Table 2.4: CTH Method

$$R_{awr} = R_{awr} + R_{awm}$$

$$R_{awr} = \frac{1}{2} \rho g \zeta_a^2 B B_f \alpha_T (1 + \alpha_U) \left(\frac{0.19}{C_B} \right) \left(\frac{\lambda}{L_{pp}} \right)^{Fn-1.11}$$

$$B_f = 2.25 \sin^2 E \ where \ E = \arctan B/2 L_E$$

$$1 + \alpha_U = 1 + C_U F n \ where \ C_U = \max(-310 B_f + 68.10)$$

$$\alpha_T = 1 - e^{-2k_e T} \ where \ k_e = k (1 + \Omega \cos \beta)^2 \ and \ \Omega = \frac{\omega V}{g}$$

$$R_{awm} = 4 \rho g \zeta_a^2 B^2 / L_{pp} \bar{\omega}^{b_1} \exp[\frac{b_1}{d_1} (1 - \bar{\omega}^{d_1})] a_1 a_2$$

$$a_1 = 60.3 C_B^{1.34} \left(\frac{1}{C_B} \right)^{1+Fn}$$

$$a_2 = \begin{cases} 0.0072 + 0.24 F n & \text{for } Fn < 0.12 \\ Fn^{-1.05C_B + 2.3} \exp((-2 - \lceil \frac{k_{yy}}{0.25} \rceil - \lfloor \frac{k_{yy}}{0.25} \rfloor) F n) & \text{for } Fn \ge 0.12 \end{cases}$$

$$\bar{\omega} = \begin{cases} \frac{\sqrt{L_{pp}/g}} \sqrt[c]{\sqrt{k_{yy}} c_y \delta_{yy}} e^{-0.0143} \omega & \text{for } Fn < 0.05 \\ \sqrt{L_{pp}/g} \sqrt[c]{\sqrt{k_{yy}} F_n^{0.0143}} \omega & \text{for } Fn \ge 0.05 \end{cases}$$

$$where \ c_1 = 0.4567 \frac{C_B}{k_{yy}} + 1.689$$

$$b_1 = \begin{cases} (19.77 \frac{C_B}{k_{yy}} - 36.39) / \lceil \frac{k_{yy}}{0.25} \rceil & \text{for } \bar{\omega} < 1, C_B < 0.75 \\ -12.5 / \lceil \frac{k_{yy}}{0.25} \rceil & \text{for } \bar{\omega} \ge 1, C_B < 0.75 \end{cases}$$

$$-5.5 / \lceil \frac{k_{yy}}{0.25} \rceil & \text{for } \bar{\omega} \ge 1, C_B \ge 0.75 \end{cases}$$

$$d_1 = \begin{cases} 14 & \text{for } \bar{\omega} < 1, C_B \ge 0.75 \\ -5.66 \left(\frac{L_{pp}}{B} \right)^{-2.66} .2 & \text{for } \bar{\omega} < 1, C_B \ge 0.75 \end{cases}$$

$$-566 \left(\frac{L_{pp}}{B} \right)^{-2.66} .2 & \text{for } \bar{\omega} < 1, C_B \ge 0.75 \end{cases}$$

$$-566 \left(\frac{L_{pp}}{B} \right)^{-2.66} .6 & \text{elswhere} \end{cases}$$

Recently [Lang and Mao, 2021] proposed a model for speed loss prediction based on an extension of the CTH method to oblique seas. The new formula aims to capture the trend of wave-added resistance seen in the experimental studies (e.g. by [Valanto and Hong, 2015]). To this end a $\cos \alpha$ factor is introduced which is mixed with the Fn. An angle-dependent correction factor $C_{\omega}(\alpha)$ is introduced for dealing with the location of the resonance. Finally, for the wave-added resistance due to motions R_{awm} , an exponential factor depending on wave angle of attack and Fn is introduced. The CTH formula in oblique seas reads:

$$R_{aw}(\omega|V,\alpha) = R_{awr}(\omega|V,\alpha) + R_{awm}(\omega|V,\alpha)$$

$$R_{awr}(\omega|V,\alpha) = \begin{cases} R_{awr}(\omega|V,0) \cdot Fn^{(\lfloor \cos\alpha\rfloor - \lceil \cos\alpha\rceil)Fn} \cos\alpha & \text{for } 0 \le \alpha \le \frac{\pi}{2} \\ R_{awr}(\omega|V,0) \cdot Fn^{-1.5(\lfloor \cos\alpha\rfloor - \lceil \cos\alpha\rceil)Fn} \cos\alpha & \text{for } \frac{\pi}{2} < \alpha \le \pi \end{cases}$$

$$R_{awm}(\omega|V,\alpha) = R_{awm}(\omega|V,0) \cdot e^{-(\frac{\alpha}{\pi})^{4\sqrt{F}n}} + \rho g_0 \zeta^2 B^2 / Lpp \left[\frac{\lambda}{B} \cdot \max(\cos\alpha, 0.45) \right]^{-6Fn} \sin\alpha$$

$$(2.46)$$

where $R_{awr}(\omega|V,0)$ and $R_{awm}(\omega|V,0)$ refer to wave-added resistance due to reflection and motions and head seas mentioned in Tab. 2.4.

$$\bar{\omega}(\alpha) = \bar{\omega}(0)C_{\omega}(\alpha) \tag{2.47}$$

 C_{ω} is provided by the following table as a function of the angle of attack α .

Table 2.5: Encountered frequency correction factor for various heading angles[Lang and Mao, 2021]

α	0	30	45	60	90	120	135	150	180
$C_{\omega}(\alpha)$	1	0.925	0.9	0.8	0.75	0.7	0.7	0.7	0.6

When a vessel sails it encounters waves from different angles. In this study, the waves coming at 0° are defined as the head seas and at 180° as following seas.

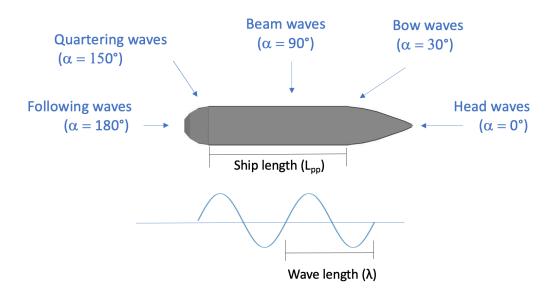


Figure 2.14: Geometry of ship-waves interaction

2.2.5 Wind-added resistance

In addition to the aerodynamic drag present even in calm water, the added resistance due to wind should be considered. According to [ITTC, 2017b], it can be computed as:

$$R_{wind} = \frac{1}{2} \rho C_{wind}(\psi_{WR}) A_{XV} V_{WR}^2$$
(2.48)

where C_{wind} is the wind drag coefficient as a function of the apparent wind angle ψ_{WR} , A_{XV} is the frontal or the maximum transverse area of the ship, and V_{WR} is the magnitude of apparent wind speed. The apparent wind vector is given by:

$$V_{WR} = V_{wind} - V \tag{2.49}$$

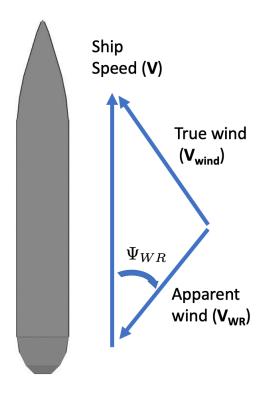


Figure 2.15: Apparent wind speed

To estimate the wind drag coefficient, it is possible to use various methods such as wind tunnel tests, viscous flow CFD simulations, or an empirical formula [ITTC, 2017b]. A general regression formula to estimate longitudinal and lateral wind forces based on model tests in wind tunnels for various ships has been developed by [Fujiwara et al., 2005] as follows:

For $\psi_{WR} \neq 90^{\circ}$:

$$C_{wind} = C_{LF} \cos \psi_{WR} + C_{XLI} (\sin \psi_{WR} - \frac{1}{2} \sin \psi_{WR} \cos \psi_{WR}^2) \sin \psi_{WR} \cos \psi_{WR}$$

$$+ C_{ALF} \sin \psi_{WR} \cos \psi_{WR}^3$$

$$(2.50)$$

For $0 \le \psi_{WR} < 90^{\circ}$:

$$C_{LF} = \beta_{01} + \beta_{11} \frac{A_{YV}}{L_{oa}B} + \beta_{12} \frac{C_{MC}}{L_{oa}}$$

$$C_{XLI} = \delta_{10} + \delta_{11} \frac{A_{YV}}{L_{oa}h_{BR}} + \delta_{12} \frac{A_{XV}}{Bh_{BR}}$$

$$C_{ALF} = \epsilon_{10} + \epsilon_{11} \frac{A_{OD}}{L_{YV}} + \epsilon_{12} \frac{B}{L_{oa}}$$
(2.51)

For $90 \le \psi_{WR} < 180^{\circ}$:

$$C_{LF} = \beta_{20} + \beta_{21} \frac{B}{L_{oa}} + \beta_{12} \frac{H_C}{L_{oa}} + \beta_{23} \frac{A_{OD}}{L_{oa}^2} + \beta_{24} \frac{A_{XV}}{B^2}$$

$$C_{XLI} = \delta_{20} + \delta_{21} \frac{A_{YV}}{L_{oa}h_{BR}} + \delta_{22} \frac{A_{XV}}{A_{YV}} + \delta_{23} \frac{B}{L_{OA}} + \delta_{24} \frac{A_{XV}}{BH_{BR}}$$

$$C_{ALF} = \epsilon_{20} + \epsilon_{21} \frac{A_{OD}}{L_{YV}}$$
(2.52)

For $\psi_{WR} = 90^{\circ}$:

$$C_{wind} = \frac{1}{2} (C_{wind|\psi_{WR}=90-\mu} + C_{wind|\psi_{WR}=90+\mu})$$
 (2.53)

The cross-sectional areas A_{OD} , A_{YV} , and A_{XV} used in the formulas above are illustrated Fig. 2.6. In particular, A_{OD} is the lateral projected area of superstructures etc. on deck, C_{MC} is the horizontal distance from midship section to centre of lateral projected area A_{YV} , h_{BR} is the height of top of superstructure (bridge etc.), h_C is the height from waterline to centre of lateral projected area A_{YV} , and μ is the smoothing range equal to 10°.

Non-dimensional parameters used in this formula are in Tab. 2.6.

Table 2.6: Non-dimensional parameters used in [Fujiwara et al., 2005] regression formula

	i	j				
		0	1	2	3	4
β_{ij}	1	0.922	-0.507	-1.162		-
	2	-0.018	5.091	-10.367	3.011	0.341
δ_{ij}	1	-0.458	-3.245	2.313	-	-
	2	1.901	-12.727	-24.407	40.31	5.481
ϵ_{ij}	1	0.585	0.906	-3.239	_	-
	2	0.314	1.117	-	-	-

2.2.6 Total ship resistance

As shown in Eq. 2.26, the total resistance is formed from the calm water resistance and the additional resistance due to waves and wind. The required ship parameters and environmental variables for the ship resistance prediction are summarised in Fig. 2.16. Such parameters are the selected one in the case of this phd thesis. They can be integrated by other parameters.

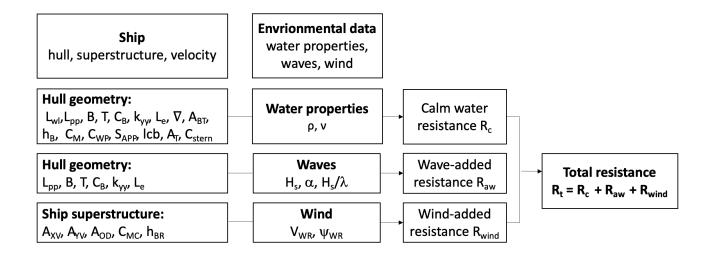


Figure 2.16: Process ship resistance computation

Thus, a total of more than 20 static parameters and two vector environmental fields (wave and wind) is needed for estimating the total resistance.

2.3 Power and speed loss modelling

In some research areas, hull and propulsion parameters are explored and optimized to obtain superior performance [Diez and Peri, 2010]. In this work, they are rather used for estimating the delivered power in a seaway. This is a key ingredient to estimate the sustained speed. The latter is essential for a voyage planning algorithm, in particular ship routing.

Here instead, they are part of a given configuration used to assess the speed sustained by a specific ship. This will then be used in the *bateau* module for providing inputs to the weather routing model VISIR as shown in Chap. 4.

Various methods of computing the required power in rough seas are explained in Sect. 2.3.1, and the procedure of estimating the relative speed loss is presented in Sect. 2.3.2.

2.3.1 Power prediction

At low Froude numbers the resistance is expected to increase proportionaly to the speed squared. This holds for the calm water resistance in Eq. 2.31. As the power is the product of force and velocity of the body it acts upon, the required power and fuel consumption become proportional to the cubic of the speed, $P \propto V^3$ which is defined as the propeller law. However, the total resistance includes other terms than the calm water resistance (see Eq. 2.26), thus deviations from the propeller law are expected for instance in rough seas [MAN, 2018]. Therefore, a better estimation of power is required.

[ITTC, 2014] made a summary of power prediction methods. The Torque and Revolution Method (QNM) and Thrust and Revolution Method (TRM) which requires a self-propulsion test to measure the increase in propeller torque, thrust and rate of revolutions. The Resistance and Thrust Identity Method (RTIM) is used in this study and requires only the added

resistance to predict the power increase.

In [MAN, 2018] and [ISO, 2015], the recommended method is called Direct Power Method (DPM) and is similar to RTIM. The main advantage of the DPM and RTIM methods is that they allow considering the effect of environmental conditions and requires only the added resistance which could be estimated.

The common assumptions for the mentioned methods for computing the main engine power (DPM and RTIM) is that the wake fraction factor (1 - w) and the thrust deduction factor (1 - t) in waves are identical to those in still water or calm water.

Direct Power Method DPM

There is a whole energy transmission chain from the brake power to the delivered power and the effective power. The effective power is the work done per unit time in moving a ship. It is given by the product of total resistance and vessel speed, $P_E = R_t V$ [Lewis, 1988]. The power delivered to the propeller P_D differs from P_E due to the hull efficiency η_H , the open water efficiency η_O , and the relative rotative efficiency η_R . In the following, the aforementioned efficiencies are reviewed.

• Hull efficiency η_H

When the propeller advances in water, not all the thrust power P_T delivered by the propeller can be converted into power available for towing (called also effective power) P_E . Therefore, a hull efficiency η_H is introduced, which is defined by:

$$\eta_H = \frac{P_E}{P_T} = \frac{R_t V}{T V_a} = \frac{\frac{R_t}{T}}{\frac{V_a}{V}} = \frac{1 - t}{1 - w}$$
(2.54)

• Open-water efficiency η_O

In rough seas, waves exert an additional resistance on the hull and affect the functioning of the propeller compared to calm water conditions. The usual measure of propeller performance is determined by the open-water efficiency η_O [Carlton, 2019]. It depends on the advance speed V_a , the thrust force T_h , the torque Q, the rate of revolutions n and other parameters regarding the propeller design:

$$\eta_O = \frac{T_h V_a}{Q2\pi n} = \frac{K_T}{K_Q} \frac{J}{2\pi}$$
 (2.55)

In this study, η_O is computed for a specific operational conditions to show the effect of waves on the propeller performance. Starting by computing the ship resistance R_t which is equal to R_c in the case of calm water, an additional resistance R_{aw} in waves and R_{wind} in wind. Then the thrust T_h is estimated from Eq. 2.25, and the propeller load factor $\tau = K_T/J^2$ in operating conditions is given by:

$$\tau = \frac{T_h}{\rho D_p^2 V^2 (1 - w)^2} = \frac{R_t}{(1 - t)(1 - w)^2 \rho V^2 D_p^2}$$
 (2.56)

To compute the propeller open-water efficiency η_O in waves as in [Kim and Roh, 2020], the advance speed coefficient J is then computed by solving the following equation:

$$\tau - \frac{a_T J^2 + b_T J + c_T}{J^2} = 0 (2.57)$$

The coefficients a_T , b_T , and c_T are computed by fitting the propeller open-water data, and $J = V_{SMCR}(1-w)/(n_{SMCR}D_p)$, where V_{SMCR} and n_{SMCR} are respectively the speed and the rate of revolutions at specified maximum continuous rating given by the engine sheet provided by the CEAS tool³.

Once J is estimated, the dimentionless thrust and torque $K_T(J)$ and $K_Q(J)$ are computed and deployed into Eq. 2.55 to predict the propeller efficiency η_O in specific operating and environmental conditions.

• Relative rotative efficiency η_R

The relative rotative efficiency is the ratio between the absorbed power in open water and in wake behind the hull at the advanced speed V_a . It is normally between 1 and 1.07 for a ship with a single propeller [MAN, 2018]. An approximation given by [Holtrop and Mennen, 1982] for hulls with conventional stern reads:

$$\eta_R = 0.9922 - 0.05908A_e/A_o + 0.07424(C_P - 0.225lcb)$$
 (2.58)

where A_e/A_o is the blade area ratio. For single-screw ships with open stern, $\eta_R = 0.98$. For twin-screw ships, η_R is expressed as:

$$\eta_R = 0.9737 + 0.111(C_P - 0.225lcb) - 0.06325P/D$$
(2.59)

where P/D is the pitch ratio.

• Propulsive efficiency η_P

The propeller transforms the brake power P_B delivered by the main engine via the shaft into thrust force T_h to propel the ship. The propulsive efficiency η_P is expressed as the product of hull efficiency η_H , propeller open-water efficiency η_O , and the relative rotative efficiency η_R :

$$\eta_P = \eta_H \eta_O \eta_R \tag{2.60}$$

The process and the required inputs of the computation of η_P are summarised in the following diagram:

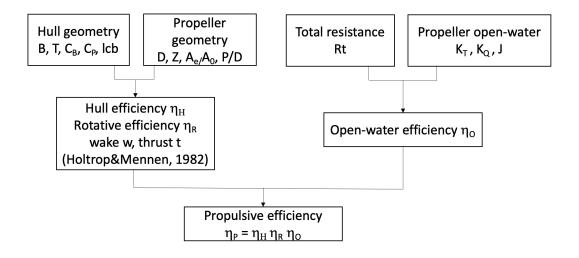


Figure 2.17: Process of the propulsive efficiency η_P estimation

 $^{^3 \}verb|https://www.man-es.com/marine/products/planning-tools-and-downloads/\\ ceas-engine-calculations$

So, the power delivered to the propeller is determined as:

$$P_D = \frac{P_E}{\eta_P} \tag{2.61}$$

where the effective power is $P_E = R_t V$.

Resistance and Thrust Identity Method (RTIM)

In the RTIM method, once the ship resistance R_t is determined, the thrust T is computed as in Eq. 2.25. Then the load factor is given as function of the thrust as:

$$\tau = K_T/J^2 = \frac{T}{\rho D_p^2 V^2 (1-w)^2}$$
 (2.62)

The advance speed coefficient J is obtained as in Eq. 2.57. Based of the calculated J, torque and power coefficients (K_Q and K_P) are determined as:

$$K_O = a_O J^2 + b_O J + c_O (2.63)$$

$$K_P = \frac{K_Q}{J^3} \tag{2.64}$$

Knowing that the delivered power is $P_D = 2\pi n_s Q$, and that torque Q is given by:

$$Q = K_Q \rho n^2 D_p^5 = K_P J^3 \rho n^2 D_p^5 \tag{2.65}$$

Upon replacing the advance speed $J = V_a/(nD_p)$ and Q by Eq. 2.65, the delivered power is obtained as:

$$P_D = 2\pi K_P \rho (1 - w)^3 V^3 D_p^2 \tag{2.66}$$

2.3.2 Sustained speed and relative speed loss

Forward speed is a relevant factor for large vessels, influencing their operational efficiency. In rough seas, ship speed can be reduced either voluntarily or involuntarily. Voluntary speed loss refers to the master's decision to lower the speed while perceiving a risk, such as excessive slamming, dangerous rolling motions or broaching. The involuntary speed loss results from the added resistance due to waves and wind, as well as to changes in the propeller efficiency due to waves [Faltinsen, 1990]. Its prediction is essential for ship weather routing.

To quantify the effect of the environmental conditions on ship performance, IMO makes use of a so-called weather factor f_w as the ratio between sustained speed in rough seas V_w and in calm water V_0 :

$$f_w = \frac{V_w}{V_0} \tag{2.67}$$

The weather factor f_w is related to the relative speed loss RSL by:

$$RSL = \frac{V_0 - V_w}{V_0} = 1 - f_w \tag{2.68}$$

The ITTC-Procedure [ITTC, 2017b] sets an overall process to find f_w from a balance between power delivered to and dissipated at the propeller using the speed-power curve as shown in Fig. 2.18. The procedure consists of two steps: the estimation of the delivered power, and a power balance, as detailed in the subsequent two paragraphs.

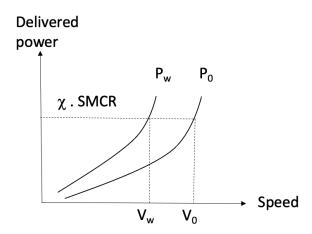


Figure 2.18: Speed-power curve. P_0 and P_w are the curves of delivered power respectively in calm water and in rough seas. V_0 and V_w are the sustained speeds respectively in calm water and in rough seas. $\chi \cdot SMCR$ is the fixed power assumed for sailing. χ is the engine load and SMCR is the specified maximum continuous rating brake power for continuous operation of the engine

Fixed delivered power for sailing

The Speed-power procedure considers that ship is sailing at fixed power P'_D expressed by:

$$P'_{D} = P_{B} \cdot \eta_{S}$$

$$P_{B} = \chi \cdot SMCR \tag{2.69}$$

where P_B is the brake power developed by the engine at the crank-shaft coupling and transmitted along the shaft to the propeller. χ is the engine load and SMCR is the specified maximum continuous rating brake power for continuous operation of the engine.

 η_S is the shaft efficiency determining the loss of power due to the gearing and shaft resistance. It is usually lower than 2% and should be stated by the manufacturer. In this study, for simplicity a shaft efficiency $\eta_S = 100\%$ is assumed. In this work, a real engine is chosen based on to the size and the hull geometry of the ship as explained in Sect. 2.1.4. The CEAS tool⁴ is used to compile the engine parameters providing the engine performance data and the specific fuel oil consumption.

In other studies, the minimum power line [Shigunov, 2013] is used and calculated as follows:

$$MCR_{min} = a \cdot DWT + b \tag{2.70}$$

where DWT is the deadweight of the ship in metric tons; and a and b are the parameters given for tankers, bulk carriers and combination carriers.

⁴https://www.man-es.com/marine/products/planning-tools-and-downloads/ceas-engine-calculations

Power balance

The required delivered power in this study is computed through Eq. 2.61 if DPM method is used or by Eq. 2.66 if RTIM method is used.

$$P_D = \begin{cases} P_E/\eta_P & \text{for DPM} \\ 2\pi K_P \rho (1-w)^3 V^3 D_p^2 & \text{for RTIM} \end{cases}$$
(2.71)

The power balance of the fixed power of sailing in Eq. 2.69 and the estimated delivered power as in Eq. 2.71 implies:

$$P_D' - P_D = 0 (2.72)$$

Solving this non-linear equation will deliver either the sustained speed V_w in waves or V_0 in calm water.

2.4 CO_2 emissions modelling

 CO_2 is the largest contributor to the GHG emissions coming from shipping. This study focuses on tank-to-wake CO_2 emissions during sailing. As explained in Sect. 2.1.4, the main engine used for propulsion, is the principal emitter of CO_2 emissions compared to the auxiliary engine and the boiler.

In general, to predict CO₂ emissions from shipping, two approach are exposed: One is the activity-based approach (bottom-up) when detailed information about ship specifications (e.g., ship type, engine characteristics, fuel type) and ship operational records (e.g., travel distances, speed, ship tracking, activity time) are available. The other is the fuel-based approach (top-down) mainly based on the quantity and type of marine fuel sales and fuel-related emission factors [IMO, 2020a].

Shipping emissions could be assessed for a global fleet or a single vessel, in an extended geographical sea or limited to harbours (e.g. [Chen et al., 2016], [Goldsworthy and Goldsworthy, 2015]), considering one or more species emitted. [Jalkanen et al., 2012] developed the STEAM model which uses the AIS data to evaluate the exhaust gas emissions from a fleet in the Baltic Sea. [Merien-Paul et al., 2018] compared the estimation of the fuel consumptions and emissions for a bulk carrier through a bottom-up method to in-situ data in various operational modes. Instead, [Ekmekçioğlu et al., 2021] focused on the estimation of CO₂ emissions for an oceangoing containership using both bottom-up and top-down approaches. [Chu-Van et al., 2018] made an on-board measurements of particle and gaseous emissions from a large cargo vessel at different operating conditions. [Mannarini et al., 2020] analyses the EU-MRV dataset of CO₂ emissions data from ferries calling at European harbours in 2018.

The assessment of the exhaust gases especially the CO₂ could be useful for the air quality models and for voyage optimization especially for weather routing.

[Wang et al., 2021] estimated the CO₂ emissions by multiplying the fuel consumption by its CO₂ conversion rate to provide two optimal routes with reduced energy consumption. [Du et al., 2023] developed a nonlinear optimization model for ship fuel oil consumption (FOC) considering the time-varying sea state, and used FOC and CO₂ emissions per unit distance and per unit mass of freight as indicators of energy efficiency. [Mannarini et al., 2021] used a CO₂ emissions model in VISIR to compute a least-CO₂ ferry routes in the Adriatic Sea. He used the following formula of CO₂ emission rate [IMO, 2020a], adopted also in this study:

$$\frac{dCO_2}{dt} = P_B \cdot \text{SFOC} \cdot E_f \tag{2.73}$$

where P_B is the brake power, and E_f is the mass-based emission factor per fuel type as shown in this Tab. 2.7.

2.4.1 Specific fuel oil consumption (SFOC)

The specific fuel oil consumption (SFOC) represents the mass of fuel oil consumed by the main engine to produce a unit amount of work, and its values are specific for each engine. The relative SFOC curves are provided by the engine manufacturer (e.g., MAN and Wärtsilä) as a non-linear function of engine load. They typically exhibit a minimum at an engine load factor of $70\% < \chi < 80\%$, which represents an optimal operating point for the engine. Therefore, a well known model such as STEAM2 in [Jalkanen et al., 2012] assumed a parabolic function for all engines. Using observed data from Wärtsilä, SFOC is approximated in STEAM2 as:

$$SFOC = SFOC_r \cdot SFOC_b$$

$$SFOC_r = 0.455\chi^2 - 0.71\chi + 1.28 \tag{2.74}$$

where $SFOC_b$ is the lowest SFOC for a given engine, given by [IMO, 2020a] as function of engine type and age. $SFOC_r$ is the relative SFOC depending on the engine load χ . In this study, the SFOC and the engine brake power P_B are taken from the corresponding engine sheet from the CEAS tool. The product of SFOC and P_B represents the fuel consumption rate.

2.4.2 Emission factor (E_f)

The emissions factor relates the quantity of emitted species to the amount of burned fuel [Celik et al., 2020]. It is a key ingredient in the computation of the exhaust gas emissions. The GHG emissions are estimated using a fuel-based emission factor (Tab. 2.7) which relates the quantity of emitted species (e.g. CO_2 , sulfur oxides (SO_x) and BC) to the amount of burned fuel [IMO, 2020b]. Instead, an energy-based emission factor is needed to estimate emissions of other pollutants (e.g nitrogen oxides (NO_x), methane (NO_x), carbon monoxide (NO_x), nitrous oxide (NO_x), particulate matter (NO_x), and pM10), and non-methane volatile organic compounds (NMVOC)) depending on the engine power output.

Table 2.7: Different fuel-based emission factors E_f [IMO, 2020b]

Fuel Type	E_f (g/g)
HFO	3.114
MDO	3.206
LNG	2.750
Methanol	1.375
LSHFO 1.0%	3.114

Chapter 3

Numerical experiments using bateau

Chapter 3 is devoted to presenting the new module *bateau*, based on the theory presented in Chap. 2. Numerical experiments with *bateau* were performed in regular waves, to investigate the impact of waves and wind on ship speed. This includes a preliminary investigation on the role played by wave steepness.

The concept and overall structure of bateau are introduced in Sect. 3.1. The database of studied ships and their characteristics in term of hull geometry and propulsion system are presented in Sect. 3.2. The results of bateau numerical experiments in idealized marine conditions regarding ship resistance are detailed in Sect. 3.3, and and the resulting sustained speed in either head or oblique seas in Sect. 3.4. Finally, the outcome of the estimation of the CO_2 rate is provided in Sect. 3.5.

3.1 Module concept and structure

The VISIR model was extensively tested for its path planning component ([Mannarini and Carelli, 2019], [Mannarini et al., 2019]) and was engineered for powering operational systems (VISIR-NAV¹, GUTTA-VISIR²). However, it was lacking in a featured ship modeling component: It could either work with a simplified vessel parametrization [Mannarini et al., 2016] or via a representation of seakeeping and emissions from data collected at a ship simulator [Mannarini et al., 2021].

The new *bateau* module was developed with the aim of filling this gap, and in particular to add a capacity to represent large ocean-going vessels in realistic sea states. This includes accounting for both the wave height and the relative direction of waves. To accomplish this aim, reliable parametrizations of wave-added resistance in oblique sea were needed. Therefore, *bateau* is built based on the theory of ship hydrodynamics and performance in rough seas and wind presented in Chap. 2. The two final objectives of *bateau* are: estimating the sustained speed of a vessel in a seaway and the corresponding CO_2 emission rate.

To achieve the first objective, the added resistance due to waves and wind is modeled through a semi-empirical approach. Then, the total resistance together with the propeller open-water

¹https://www.youtube.com/watch?v=cEf_hw9ERbE

²https://www.gutta-visir.eu/

characteristics allows estimating the required delivered power in calm water and in rough seas. Assuming that the ship is sailing at constant power, the power balance delivers an estimation of the involuntary speed loss and the subsequent sustained speed.

To achieve the second objective, it was made use of performance data provided by an engine manufacturer.

The information on how they interface to the model VISIR is deferred to Chap. 4.

Fig. 3.1 illustrates the whole algorithm of bateau to compute the sustained speed in a specific operational and environmental conditions, as well as the CO_2 emissions rate with the references to the corresponding sections.

• 1. Select inputs

bateau contains a number of hulls selected from literature as seen in Tab. 3.1 with the available parameters of hulls geometries and superstructures stored in "hull_DB" as namelists, the propeller geometry and open-water characteristics stored in "propeller_DB" as namelists and cvs files, the engine sheet stored in "engine_DB" under excel files as provided by the CEAS tool. One should choose the "ship_name", then the code could read the corresponding data from the various databases.

Second inputs to be provided to *bateau* is the "ocean_field" which could consider only calm water, only waves, only wind, or the sum of two or more fields. For each field, one should associate the idealized marine conditions needed as shown in Fig. 3.1 (e.g. range of significant wave height, angles of attack, etc...). Since the ship is assumed to sail at fixed engine load, the latter should be also chosen. Other inputs regarding the various formulae to process the resistance and the power should be provided as well to the code.

• 2. Processing of the sustained speed

The main function to compute the sustained speed is "powerBalance". In other terms, this function provides such a speed for the chosen ship sailing in a such environmental conditions and at a specific engine load, what could be its speed. This refers to solving a non-linear equation to balance the initial set power with the computed delivered power by the function "deliveredPower". A the solver requires a first guess of its location, it is supported by "rootGuess" function coded with a python machine learning package based on DecisionTreeRegressor³. The delivered power considers also the resistance computed through "totalResistance" which include other functions to estimate the calm water resistance, the added resistance due to waves and/or wind. This is done through the formulae selected in the inputs. The code is also parametrized to compute the required parameters for those formulae when are missing in the namelists.

• 3. Processing of the CO₂ emissions rate

The CO₂ emissions rate is computed through "CO2emissionsRate" function which

 $^{^3} https://scikit-learn.org/stable/modules/generated/sklearn.tree. Decision Tree Regressor. \\ html$

reads the SFOC and the brake power from the engine sheet in "engine_DB". According to the type of the fuel, the function picks up the convenient emission factor E_f . The CO_2 missions rate depends on the chosen main engine.

• 4. Outputs

The main outputs of bateau are the sustained speed and the CO_2 emissions rate will end up into a coupler function that will be deployed in VISIR. Other quantities are also provided such as ship resistance, relative speed loss, delivered power and propulsive efficiency.

The numerical experiments of ship resistance in Sect. 3.3 are directly computed through "totalResistance" using the mentioned inputs.

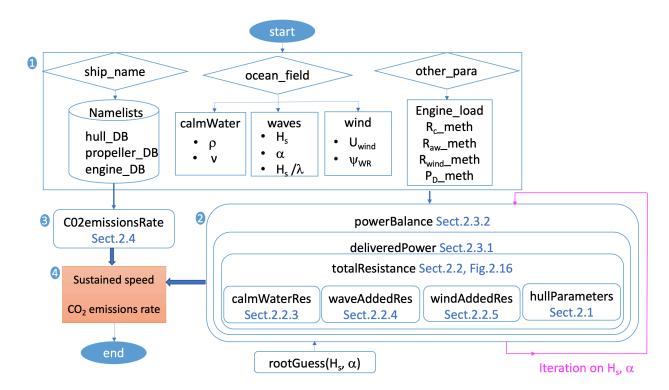


Figure 3.1: bateau algorithm. 1: Inputs, 2: Sustained speed processing, 3: CO₂ emissions rate processing, 4: Outputs. The names in the blocks correspond to the functions and the variables used in the code. The section numbers refer to this thesis.

3.2 Vessels database

A database of several large ocean-going ships was created, including hull, propeller and engine data available in the literature. So far, a total of thirteen vessels have been considered. They were: S.A. Van Der Stel cargo ship [Alexandersson, 2009], Feeder container ship⁴, KCS container ship⁵, DTC (Duisburg Test Case) container ship [Moctar et al., 2012], S175 container ship [Fujii and Takahashi, 1975], 66k DWT bulk [Yu et al., 2017], Bulk carrier[Yamamoto, 1986], the tanker KVLCC2⁶, S-VLCC tanker[Park et al., 2019], HSVA cruise ship [Valanto

 $^{^4}$ https://products.damen.com/en/ranges/container-feeder/container-feeder-800

⁵http://www.simman2008.dk/kcs/container.html

 $^{^6 {}m http://www.simman2008.dk/kvlcc/kvlcc2/kvlcc2_geometry.html}$

and Hong, 2015], and two models of Series 60 [Strom-Tejsen et al., 1973]. Another ship, the c2591 bulk carrier, was provided by the Institute of Marine Engineering (CNR-INM) in Rome.

The main geometry parameters of the studied ships are listed in Tab. 3.1.

Table 3.1: Main particulars of the studied ships. The ship types are 1:cargo ship, 2:containership, 3:bulk carrier, 4:tanker, 5:cruise, 6:merchant ship.

	Ship	Ship type	$L_{pp}[m]$	B[m]	T[m]	$C_B[-]$	$L_E[m]$	$k_{yy}[-]$
S01	S.A. Van Der Stel	1	153	22.8	9.1	0.563	61.0	0.22
S02	DTC	2	355	51.0	14.5	0.661	112.0	0.27
S03	KCS	2	230	32.2	10.8	0.6505	-	0.25
S04	S175	2	175	25.4	9.5	0.572	59.1	0.24
S05	800 feeder	2	120	21.0	7.3	0.6757	30.0	0.25
S06	Bulk carrier	3	285	50.0	18.5	0.829	51.0	0.25
S07	DWT66kbulkCarrier	3	192	36.0	11.2	0.822	-	0.25
S08	c2591 bulk carrier	3	196	32.3	12.9	0.8254	49.0	0.25
S09	S-VLCC	4	323	60.0	21.0	0.811	60.0	0.25
S10	KVLCC2	4	320	58.0	20.8	0.8098	60.0	0.25
S11	HSVA	5	220	32.2	7.2	0.654	72.4	0.26
S12	S60 model 4210	6	122	16.3	6.5	0.6	52.0	0.25
S13	S60 model 4211	6	122	16.8	6.7	0.65	46.5	0.25

Other parameters related to the hulls' geometries of containerships, tankers and bulkers from Tab. 3.1 are computed and provided in Tab. A2.

Out of the thirteen vessels in Tab. 3.1, four (S02, S05, S08 and S10) were selected to compute the sustained speed in rough seas V_w through the methods of Chap. 2. Their propeller parameters and engine data are given in Tab. 3.2. The propellers open-water data are provided in Fig. A1, and the engine sheet in Tab. A1.

Table 3.2: Propeller and engine data of ships for which sustained speed is computed in this thesis

	Propeller				Engine			
	D_p	Z	A_e/A_o	P/D	name	MCR	V_{SMCR}	n_{SMCR}
units	m	-	_	-	-	kW	kn	rpm
S02	8.9	4	0.800	0.959	10G95ME-C10.5	68,700	23.0	80
S05	5.1	4	0.520	0.765	5S35ME-C9.7	4,350	16.0	167
S08	6.5	4	0.425	0.716	8G50ME-C9.6	13,760	14.5	100
S10	9.9	4	0.431	0.721	7G80ME-C10.5	32,970	15.0	72

3.3 Ship resistance in idealised metocean conditions

This section presents the outcome of *bateau* numerical experiments. To understand and validate the outcome, idealised environmental conditions were set. For the VISIR numerical experiments instead, realistic conditions from data assimilative model outputs (CMS) are used.

In Sect. 3.3.1, the calm water resistance estimations for various ships are shown. In Sect. 3.3.2, the numerical results of wave-added resistance R_{aw} at a fixed wave steepness H_s/λ are compared to available experimental data in the literature. This section also includes a sensitivity study to investigate the effect of increasing forward speed, and variation of steepness on the wave-added resistance R_{aw} .

The prediction of the added resistance due to wind is presented in Sect. 3.3.3, highlighting the combined effect of ship speed, wind speed and direction, and ship superstructure.

3.3.1 Calm water resistance

The parametrization of the calm water resistance R_c is based on the theory explained in Sect. 2.2.3. For all numerical tests, standard water conditions, i.e. temperature $T_r = 15^{\circ}$ C and kinematic viscosity $\mu = 1.1386 \cdot 10^6 \ m^2/s$ were assumed.

Numerical experiments were performed for four container ships, two bulk carriers and a tanker, using both [Holtrop and Mennen, 1982] and [Kristensen and Bingham, 2017] formulas for R_c computation. Fig. 3.2 shows that blunt hulls have higher R_c than the slender ones. Minor oscillations are noted in the R_c curves of the bulkers at high Fn where the wave making resistance dominates. This is could be due to waves interference: the interaction of both bow and stern wave systems moving with the ship with the same lengths⁷. This is seen particularly for bulkers as they usually sail at lower speed compared to tankers and containerships.

On testing both resistance estimation methods mentioned, it appears that the [Holtrop and Mennen, 1982] gives a relatively higher estimation of the calm water resistance than the [Kristensen and Bingham, 2017] formula.

⁷https://www.mermaid-consultants.com/ship-wave-making-resistance.html

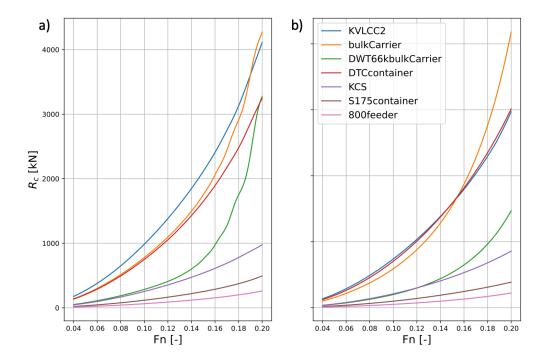


Figure 3.2: Calm water resistance for several vessels, according to [Holtrop and Mennen, 1982] (panel a) and [Kristensen and Bingham, 2017] (panel b)

Fig. 3.2 shows that the KVLCC2 tanker has the highest R_c compared to the other ships. It was used in further tests to investigate the contribution of the main R_c components. [Holtrop and Mennen, 1982] formula was used to compute the calm water resistance R_c for the KVLCC2 tanker. Fig. 3.3 shows that the viscous resistance $R_v = R_f(1 + k_1)$ is the dominant component in the calm water resistance R_c . R_v contributes about 80% of R_c for lower speed than the designed one (Fn < 0.142). Then, it drops against a rise of the wave making and breaking resistance R_w .

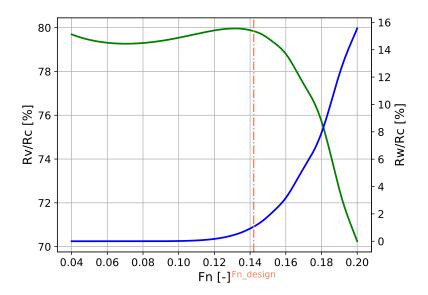


Figure 3.3: Contribution of viscous resistance R_v and wave making and breaking resistance R_w to the calm water resistance R_c as in the [Holtrop and Mennen, 1982] formula for the tanker KVLCC2. The former resistance component is the green line and the latter is the blue one. The vertical line refers to the design speed.

3.3.2 Wave-added resistance

On oceans, the natural seaway is irregular and multidirectional [Molland, 2008]. It is composed of a mixture of waves of different height, length, and direction. An irregular wave pattern is the sum of regular partial sinusoidal waves having a relatively small steepness, also for a severe sea [Molland, 2008]. Thus, a representation for a random sea could be done through the spectral approach of the sum of regular waves.

At present, the CMS does not provide the wave spectra in the global domain. Therefore, in this study regular waves only are considered.

Referring the deep-water approximation of the wave dispersion relation, the wavelength λ is expressed as:

$$\lambda[m] = \frac{g_0}{2\pi} T_W^2 \approx 1.56 T_W[s]^2 \tag{3.1}$$

where T_W is the wave spectrum peak period [Mannarini et al., 2016].

Then, under a fully developed sea (Pierson–Moskowitz spectrum) assumption, the wave steepness can be estimated as:

$$H_s/\lambda = \frac{2\pi}{g_0} \frac{H_s}{T_W^2} = \frac{8\pi}{24.17^2} \approx 1/23$$
 (3.2)

The numerical experiments of wave-added resistance were performed in regular waves at fixed wave steepness $H_s/\lambda = 1/23$. Unfortunately, the value of wave steepness is usually not specified in the literature. Therefore, in this thesis (Sect. 3.3.2) a preliminary sensitivity study on its effect was conducted.

Numerical results vs experimental measurements

Numerical experiments are performed to estimate the wave-added resistance using various semi-empirical formula in both head and oblique seas, with $H_s/\lambda = 1/23$, and compared to observations as shown in Fig. 3.4 and Fig. 3.5.

To make different vessels more comparable to each other, all panels refer to the normalized wave-added resistance defined as:

$$C_{aw} = \frac{R_{aw}}{\rho g \zeta_a^2 B^2 / L_{pp}} \tag{3.3}$$

where ζ_a is the wave amplitude, B is the beam, L_{pp} is ship length between perpendiculars.

Seakeeping experimental tests are useful to understand the vessels behaviour in the actual sea state and to validate numerical and empirical tools. A database of available towing tank measurements found in the literature, is presented in Tab. 3.3.

Table 3.3: Available observational data of wave-added resistance

	Hull	Fn	$\alpha [\mathrm{deg}]$	Reference
S01	Van Der Stel	0.15	0	[Alexandersson, 2009]
S02	DTC	0.052	0, 30,60	[Sprenger et al., 2017]
			120, 150, 180	
		0.139	0	[Sprenger et al., 2017]
S03	KCS	0.26	0	[Simonsen et al., 2013]
S04	S175	0.15	0, 30,60, 90	[Fujii and Takahashi, 1975]
			120, 150, 180	
		0.2	0	[Nakamura, 1975]
S06	Bulk carrier	0.13	0	[Yamamoto, 1986]
S07	DWT66kbulkCarrier	0.17	0	[Yu et al., 2017]
S09	S-VLCC	0.137	0	[Park et al., 2019]
S10	KVLCC2	0.142	0	[Hwang, 2013]
				[Sadat-Hosseini et al., 2013]
S11	HSVA	0.233	0, 30,60, 90	[Valanto and Hong, 2015]
			120, 150, 180	
S12	S60 model 4210	0.266, 0.283	0	[Strom-Tejsen et al., 1973]
S13	S60 model 4211	0.237, 0.254	0	[Strom-Tejsen et al., 1973]

Head seas

Numerical tests were performed using STA2, NTUA and CTH methods for wave-added resistance, which were introduced in Sect. 2.2.4, as well as the NMRI method [Tsujimoto et al., 2008] and [Faltinsen, 1980] to show the asymptotic limit in short waves.

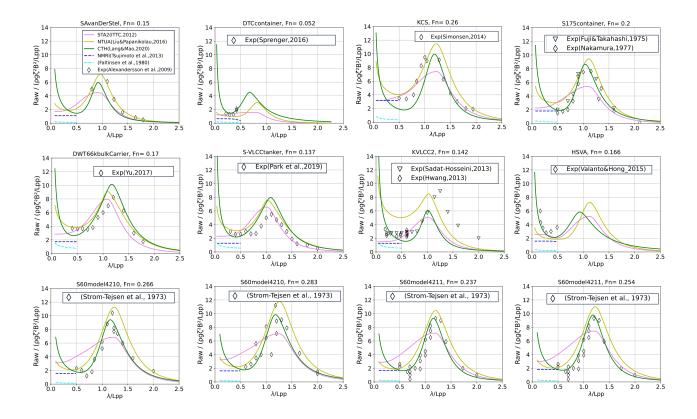


Figure 3.4: Normalized added resistance in head seas vs benchmarking for various hulls. References for observational data are given in legend of each panel, and line colours refer to the various methods, as in legend of upper-right panel. NMRI refers to [Tsujimoto et al., 2008] formula. Fal_limit refers to [Faltinsen, 1980] formula.

In short waves $\lambda/L_{pp} < 0.3$, the normalized added resistance C_{aw} is nearly a constant, in the case of both the asymptotic formula of [Faltinsen, 1980] and STA2. However, it can reach a larger magnitude when using NTUA and CTH formulae. Indeed, starting from the [Faltinsen, 1980] formula for vertically walled ships (tankers and bulkers), [Liu et al., 2015] added a correction term for the speed of advance of the ship $\left(1+5\sqrt{\frac{L_{pp}}{\lambda}}Fn\right)$ to take into account the hull form and a block coefficient correction powered by a function of Fn $\left(\frac{0.87}{C_B}\right)^{1+4\sqrt{Fn}}$. Instead, [Lang and Mao, 2020b] modified the NMRI formula (originally developed based on [Fujii and Takahashi, 1975]) by adding a wave length correction factor $\left(\frac{0.19}{C_B}\right)\left(\frac{\lambda}{L_{pp}}\right)^{Fn-1.11}$ to catch the increase of resistance in short waves towards the highest frequency. This feature could be due to either wave breaking effects at the bow or to relatively high wave steepness, which is found by [Sigmund and Peric, 2018].

It is also noted that the behaviour of the used formulae diverges when the experimental data are scarce. This is could be due to the difficulty of both generating waves of small amplitude and measuring small forces in short waves. [Park et al., 2015] studied the sources of uncertainty of experimental added resistance and summarised them into: basic instruments, mass distribution, calibration, measurement and data reduction equation uncertainty. Moreover, the incident wave amplitude ζ_a could not be kept spatially nor temporally constant during the runs of experiments, which also means that wave steepness H_s/λ varies accordingly [Mittendorf et al., 2022]. This spatio-temporal uncertainty of ζ_a , besides the proportionality of the added resistance to the squared wave amplitude, leads to large scatter and uncertainty

of R_{aw} .

The wave-added resistance C_{aw} usually reaches a peak when the wavelength λ is close to the ship length L_{pp} . [Faltinsen, 1990] confirmed this resonance position at moderate speed. For larger wavelengths than the ship's length, the C_{aw} decreases approaching to zero for wavelengths twice the ship's length. In this range of wavelengths radiation is dominant, and nonlinear effects are moderate. Instead, in short waves where the diffraction is dominant, the nonlinear behaviour of bow-waves breaking, mainly the pile-up and swell-up, can affect the wave-added resistance [Choi, 2018].

Fig. 3.4 shows that wave-added resistance due to diffraction in head seas is generally underestimated by the [Faltinsen, 1980] and [Tsujimoto et al., 2008] formulae. The STA2 method seems problematic in the region $0.5 < \lambda/L_{pp} < 1$, where the transition from a diffraction- to a radiation-dominated wave-added resistance occurs.

A root mean squared error analysis is performed to evaluate the numerical results of R_{aw} through various formulae to the experimental observations, and is shown in Tab. A3. Quantitatively, we can conclude that the capacity of each semi-empirical formula in reproducing observations is quite variable. What method perform best depends on specific hull geometry, ship speed, and sea state.

Oblique seas

Towing tank experiments for arbitrary heading α is rarely performed since not all basins have the suitable dimensions and equipments to generate non-bow waves ($|\alpha| > 0$).

Numerical experiments of R_{aw} were also performed in oblique seas using the CTH method, Eq. 2.46. The latter is the unique formula mentioned in Sect. 2.2.4 providing the total R_{aw} as function of the wave angle of attack.

From Fig. 3.5, it can be seen that in oblique seas the resistance curves continue being characterised by a resonance peak. However, the peak drifts to a lower reduced wavelength as the angle of attack α of waves increases. For quartering or following seas, the resistance even flips its sign and thus becomes an effective thrust.

This is also confirmed by several studies ([Duan and Li, 2013], [Lang and Mao, 2021]). For example, DTC (typical modern containership hull) has been tested in deep water at MAR-INTEK (scaling factor 1 : 63). Measurements at head seas with a speed of 6kn and 16kn, and oblique seas with a speed of 6kn were performed. The highest wave-added resistance were found in head seas and bow quartering seas ($\alpha < 60^{\circ}$). In shorter waves $\lambda/L_{pp} < 0.3$, the added resistance does not change much for headings from 0° to 60° . At $\alpha = 120^{\circ}$, the observed added resistance is small, changing sign at $\lambda/L_{pp} = 0.25$. From $150^{\circ} \le \alpha \le 180^{\circ}$ (stern quartering to following seas), the added resistance becomes negative, i.e. the vessel undergoes a pushing effect rather than a resistance caused by the presence of the waves [Sprenger et al., 2016] (Fig. 3.5 panel c).

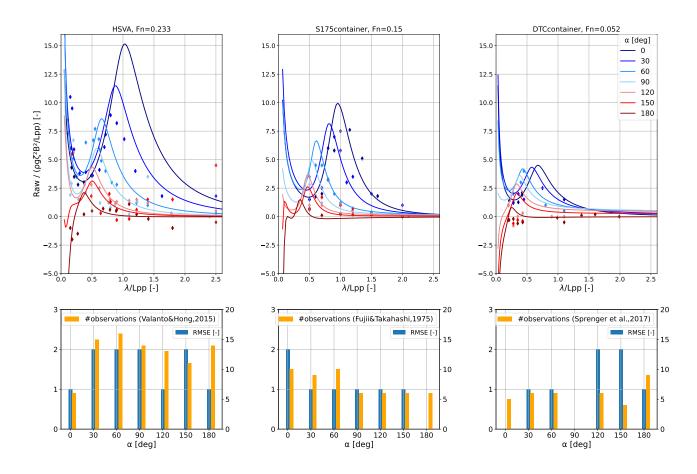


Figure 3.5: Normalised wave-added resistance from CTH formula vs observations for: a) HSVA at Fn=0.233, b) S175 containership at Fn=0.15, c) DTC containership at Fn=0.052. a-c) panels: colours refer to wave angle of attack, markers are observations. d-f) panels: number of observations available at various angles of attack (right y axis) and RMSE of model vs. observations (left y axis)

Dimensionless form of wave-added resistance helps in comparing numerical results to experimental ones, but it neglects some unknown wave characteristics such as wave steepness H_s/λ . The magnitude of dimensional R_{aw} depends on H_s/λ , and this affects the estimation of the sustained speed. In the next section, an investigation on this sensitivity is shown.

Sensitivity of wave-added resistance on wave steepness

Based on [Lee et al., 2019], five values of wave steepness (1/10, 1/20, 1/40, 1/80, and 1/160) were used to compute the peak of wave-added resistance and the wave height resonance. The tests were done for the S05 unit of Tab. 3.1 (a feeder) at constant reduced speed Fn = 0.2. Fig. 3.6 shows an increase of the peak of wave-added resistance $R_{aw}^{(p)}$ and shift of the resonance towards longer H_s as the wave steepness H_s/λ increases. This means that the choice of wave steepness has a crucial impact in estimating the sustained speed.

A linear relationship is noted between the resonance and the steepness. Generally, all the tested formulae have a similar behaviour towards the change of wave steepness.

The effect of wave steepness on ship resistance has rarely been addressed in the literature despite its importance. Recently, [Mittendorf et al., 2022] pointed out the lack of publicly available information on wave steepness. The paper mentioned that a correction approach

based on steepness could improve the performance of the semi-empirical formula, particularly in short waves and for slender hulls. [Lee et al., 2019] found that as the wave steepness increases, the quadratic dependency of added resistance due to waves becomes weaker. [Sigmund and el Moctar, 2018] observed a dependence of wave-added resistance on wave steepness especially in short waves ($\lambda/L_{PP} < 0.5$) and for blunt hulls. The paper found that the slope of the wave-added resistance coefficient as wave frequency increases gets larger with higher wave steepness.

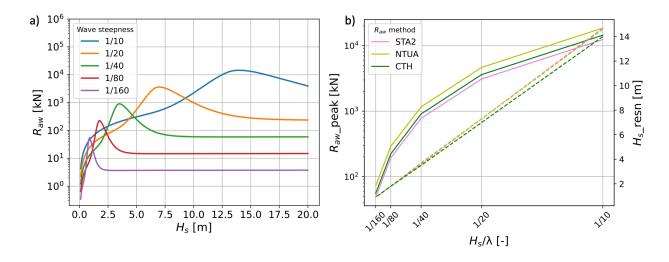


Figure 3.6: a) Wave-added resistance for various values of wave steepness for the feeder at Fn = 0.2 using CTH formula. b) Peak and resonance of wave-added resistance. Colours refer to various methods as shown in the legend. The continuous line corresponds to the peak and the dashed one to the resonance.

More numerical experiments of the peak $R_{aw}^{(p)}$ and the resonance $H_s^{(r)}$ were performed for other hulls in Tab. 3.1 using the CTH formula. The same as for the feeder, the results in Fig. 3.7 show an increase of $R_{aw}^{(p)}$ and $H_s^{(r)}$ with high H_s/λ .

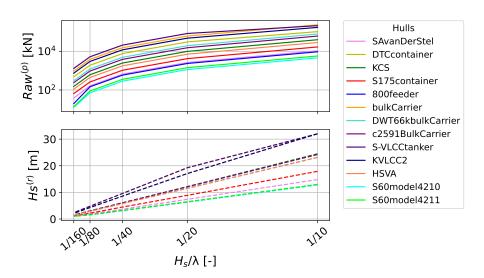


Figure 3.7: a) Wave-added resistance for various values of wave steepness for several hulls at Fn = 0.15 using CTH formula. Colours refer to various hulls as shown in the legend. The upper panel corresponds to the peak and the lower panel to the resonance.

Sensitivity of wave-added resistance on speed

Container ships are most concerned with speed management as they sail with higher speed than tankers and bulkers. Therefore, a container ship was chosen as a test case, namely the DTC (S02 of Tab. 3.1), which is a typical hull design of a modern 14,000 TEU post-panamax container carrier, developed at the Institute of Ship Technology, Ocean Engineering and Transport Systems in Duisburg [Moctar et al., 2012]. In Fig. 3.8, the wave-added resistance for various service speeds is shown. The variation of the added resistance as function of the speed using STA2, for the DTC container ship, shows a drift of the resonance towards higher λ/Lpp as the speed increases, accompanied with a rise in its amplitude. A large increase of resistance with increasing speed values is found especially in long waves and this is due to ship motions.

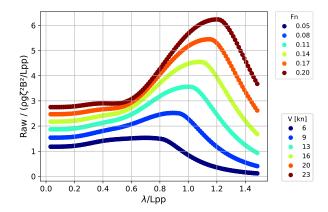


Figure 3.8: Variation of the normalized wave-added resistance as a function of speed for the DTC containership using STA2

Further numerical experiments with *bateau* were carried out to investigate the effect of speed on resistance for various ship types. In Fig. 3.9, the resonance amplitude and location is compared for various ships, at different Froude Number. The results confirm that higher peak and resonance are associated with high speeds. It is also noted that the blunt ships (bulkCarrier, 66k DWT bulk carrier, KVLCC2) have the highest peak resistance compared to slender ships (KCS, S175, DTC). This is consistent with what was found in the literature ([Hirota et al., 2005], [Kuroda et al., 2012]).

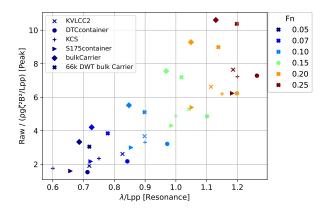


Figure 3.9: Variation of the peak and resonance of the wave-added resistance for different ships and speed.

3.3.3 Wind-added resistance

The wind-added resistance R_{wind} is estimated using [ITTC, 2017b] formula, and [Fujiwara et al., 2005] regression formula for the drag coefficient as explained in Sect. 2.2.5. In the numerical experiments, the mean wind speed V_{wind} is calculated as a function of significant wave height according to the Pierson-Moskowitz spectrum for a fully developed sea [Stewart, 2008][Equation (16.33)], and expressed as:

$$V_{wind} = \sqrt{g_0 H_s / 0.22} \tag{3.4}$$

In this study, it is assumed that wave and wind are collinear, so that $\psi_{WR} = \alpha$.

A wave height of $H_s = 5m$ was selected to test the variation of the wind-added resistance R_{wind} for various ships as a function of the apparent wind angle α when the ships sail at dimensionless speed 0.05 < Fn < 0.2.

The results in Fig. 3.10 show that a lateral wind around 90° has no significant effect. This is consistent with the fact the formulas in Sect. 2.2.5 just describe the longitudinal component of wind-added resistance. An additional resistance is noted at head or bow ($\alpha < 45^{\circ}$) wind especially for the tankers (KVLCC2 and S-VLCC), container ships (DTC) and bulk carriers with a large front area. The quartering or following ($120^{\circ} < \alpha < 180^{\circ}$) wind has a net thrust effect on the ship.

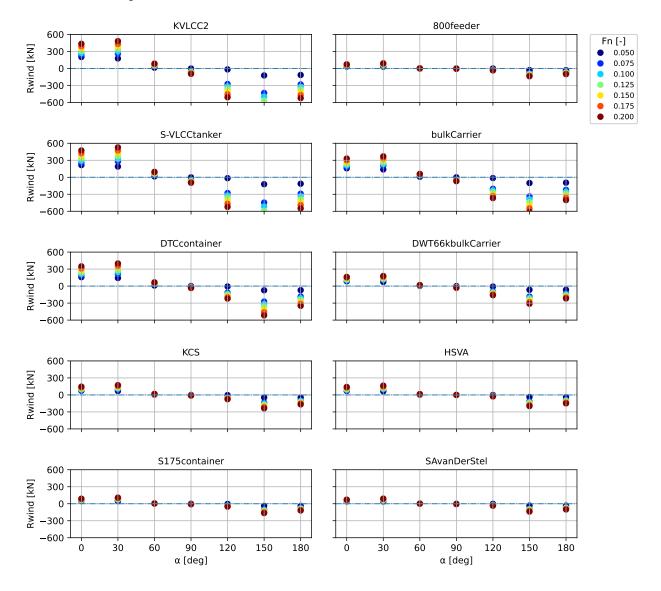


Figure 3.10: Wind-added resistance at $H_s = 5m$ for various ships

As the wind-added resistance was of greater magnitude for the DTC containership, it was selected to evaluate the dependence on Froude Number also at $H_s = 4m$ and 7m at various wind apparent angle and ship speed. Fig. 3.11 shows first a linear dependence on the ship's Froude number Fn. The absolute value of the slope increases with wind intensity, and for quartering and following winds, the resistance turns to a net thrust.

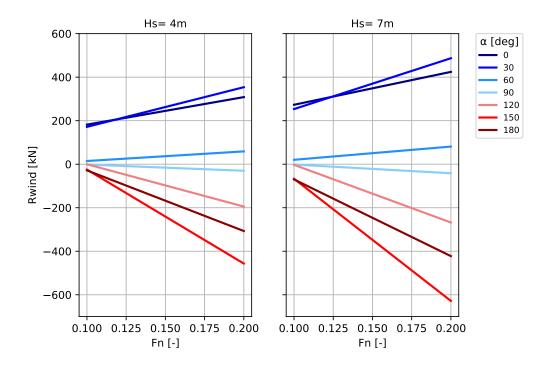


Figure 3.11: Wind-added resistance for the DTC container ship at various speeds and Hs

Comparison to other resistances

To realise if and when it matters, the magnitude of wind-added resistance is compared to wave-added and calm water resistance for the feeder (S05 in Tab. 3.1). From Fig. 3.12, it is seen a slight impact of wind on the ship, with a magnitude of resistance similar to the calm water at high sea states. The calm water resistance is relevant in short waves where $\lambda/L_{pp} < 0.5$. However, wave-added resistance becomes of higher magnitude than calm water resistance especially in long waves ($\lambda/L_{pp} > 0.5$) induced by ship motions. Therefore, the greatest speed loss and the lowest sustained speed are expected to coincide with this relevant added resistance due to waves.

Those results could differ if the vessel has a higher superstructure, so more experiments for other ships are needed.

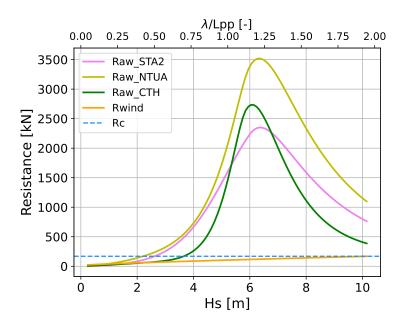


Figure 3.12: Calm water, wave- and wind-added resistance in head seas for the S05 unit of Tab. 3.1 (feeder) at Fn = 0.2

3.4 Sustained speed in rough seas

This section presents the outcome of the implementation of Sect. 2.3.2 to compute the relative speed loss and the subsequent sustained speed in rough seas. The latter is computed through a speed-power procedure. We assume that the vessel is sailing at fixed engine load, which is given by the engine performance data as explained in Sect. 2.1.4. Then, for a given sea state, bateau estimates the sustained speed in a such an environmental and operational condition. The calm water resistance was computed through [Holtrop and Mennen, 1982] formula as in Sect. 2.2.3. In head seas, three formulae of wave-added resistance were tested (STA2, NTUA and CTH), mentioned in Sect. 2.2.4. In oblique seas, the CTH formula for R_{aw} is used. For power computation, both methods DPM and RTIM in Sect. 2.3.1 are tested. The propeller open-water data used are provided in Fig. A1.

The sustained speed is obtained by solving the power balance non-linear equation as given by Eq. 2.72. The numerical solution involves either bracketing it or proving a first guess of its location. The latter depends on wave height and direction in a vessel-specific way. Thus, a machine learning model based on DecisionTreeRegressor⁸ from the sklearn python library was used for providing a first guess to the solver.

3.4.1 Head seas

Fig. 3.13 shows the curve of the delivered power in calm water and four sea states in head seas $\alpha = 0^{\circ}$ for S05 unit of Tab. 3.1 (feeder).

 $^{^8} https://scikit-learn.org/stable/modules/generated/sklearn.tree. Decision Tree Regressor. \\ html$

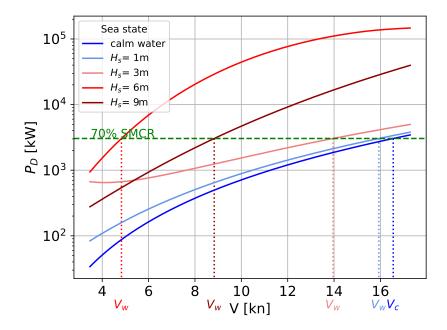


Figure 3.13: Roots computation for the feeder S05 in Tab. 3.1 at 70% engine load in head seas. CTH method is used for R_{aw} and DPM for power computation

A power law fitting $(P_D = a \cdot V_w^b)$ where a and b fit coefficients) was performed for the aforementioned sea states. It is seen that the cubic behaviour of the power as function of the speed is just a good approximation and could not be always true. Indeed, it depends on H_s .

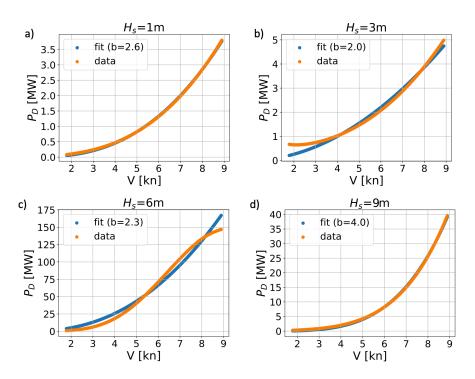


Figure 3.14: Power law fit $P_D = aV_w^b$ for selected values of H_s in panels a)-d). The orange curve presents the computed power. The blue one refers to the fitting. The exponent b is mentioned in each plot.

When the vessel sails in presence of larger waves, it requires additional power to sustain a given speed. If instead the delivered power is constant, the vessel loses part of its speed. Three methods of wave-added resistance in head seas were tested in the case of the feeder ship, to compute the sustained speed in rough seas at an engine load $\chi = 70\%$. Fig. 3.1 presents the algorithm developed in *bateau* to produce the sustained speed. Fig. 3.15 shows

a consistent profile of sustained speed versus H_s across the various computational methods for wave-added resistance.

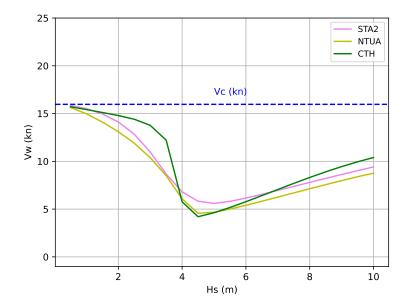


Figure 3.15: Sustained speed V_w in head seas for the ship S05. The dashed blue line refers to the sustained speed in calm water V_c . The solid lines correspond to the outcome of using various methods for wave-added resistance, as given in the legend.

Further numerical experiments were performed to examine the variation of the sustained speed V_w as a function of wave height H_s . The NTUA formula for wave-added resistance and DPM in power computation were used for the subsequent results in this section.

The results in Fig. 3.16 shows that V_w decreases up to a specific significant wave height value (about $H_s = 5m$) beyond which it rises again. The same for the rate of revolutions of the propeller n (Eq. 2.17) and the propulsive efficiency η_p (Eq. 2.60). These effects are due to the wave-added resistance which increases up to its peak then falls again.

The results also show, for a given sea state, a more limited role of the engine load on sustained speed.

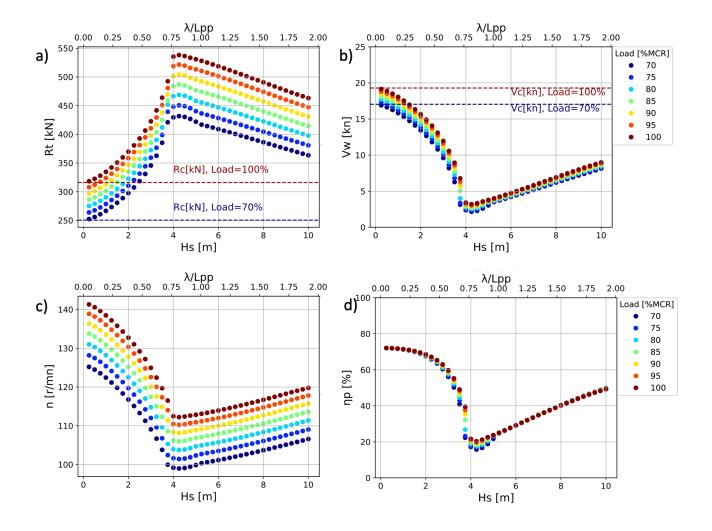


Figure 3.16: a) ship resistance R_t given as coloured markers and R_c as dashed line for two different engine loads, b) sustained speed V_w given as coloured markers and V_c as dashed line for two different engine loads, c)rate of revolutions n, and d) propulsive efficiency η_p at various engine loads for the feeder S05 in Tab. 3.1

Numerical experiments were done for four ships (800feeder, DTC containership, KVLCC2, c2591 Bulk Carrier) for which propeller open-water characteristics (POW) are available.

Only head seas is considered, so that $\alpha = 0^{\circ}$. The DPM is used in power computation and STA2 to estimate the wave-added resistance R_{aw} .

The results in Fig. 3.17 show a variation of V_w 's trend depending on hull geometry for the same range of wave height and direction. This is due to the dependence of R_{aw} on λ/L_{pp} which varies according to the length of each ship.

Thus, waves affect the vessel performance under the form of speed loss with various magnitude depending on hull dimensions.

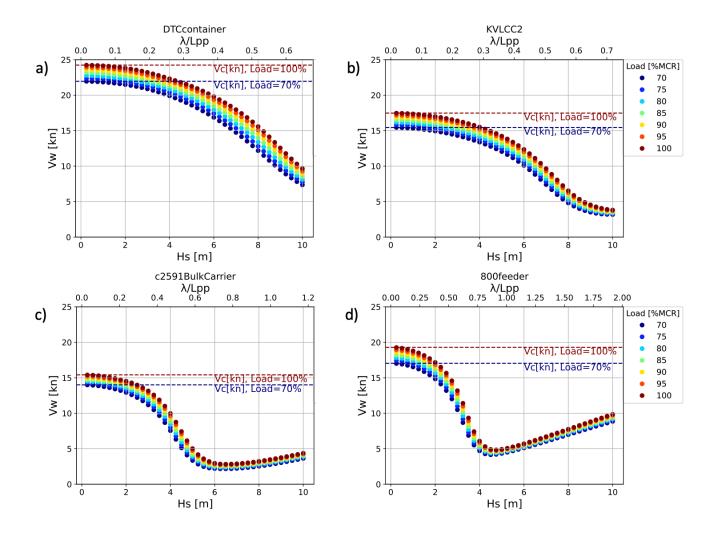


Figure 3.17: Sustained speed at various engine loads for four ships using the DPM method for power computation and STA2 method to estimate the wave-added resistance Raw

3.4.2 Oblique seas

The previous section presented the results of sustained speed when one angle of attack was considered ($\alpha=0^{\circ}$). Instead, this section shows the numerical tests using *bateau* for different angles of attack (oblique seas). The CTH formula (Eq. 2.46) is the sole formula delivering wave-added resistance in oblique seas, hence it is used in these experiments. However, the speed correction factor a_2 (Tab. 2.4) causes a discontinuity at Fn=0.12. To address this, it is patched as $a_2=0.0072+0.24Fn$ also for $Fn\leq 0.12$.

For delivered power estimation, both DPM and RTIM in Sect. 2.3.1 were tested.

Sustained speed

Initial numerical tests were done to investigate the role of DPM and RTIM methods on the sustained speed. They differ by the fact that propulsive efficiency is considered in DPM but not RTIM, as explained in Sect. 2.3.1. Results in Fig. 3.18 show a slight impact of the power prediction method on sustained speed. Differences between the two methods are seen to be quite minor at all angles. Instead, the approach of RTIM is based on the dimensionless power estimation.

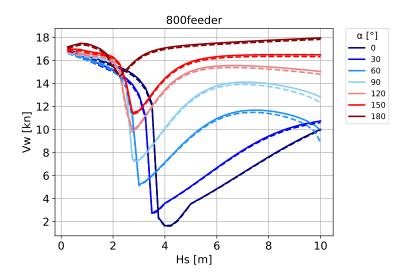


Figure 3.18: Sustained speed for the feeder (S05 in Tab. 3.1). Continuous line refers to DPM method and dashed one for RTIM.

Further numerical experiments were performed for other vessels as shown in Fig. 3.19. The results show that for all vessels and angles of attack α , the sustained speed initially decreases with H_s . Above an angle-dependent $H_s^{(p)}$, the speed generally increases. Depending on vessel type, $H_s^{(p)}$ either decreases or increases with alpha.

As noted previously, the dependence of V_w on both H_s and alpha strongly depends on the actual ship selected. This could be due to insufficient engine brake power provided by the selected engines (Tab. 3.2).

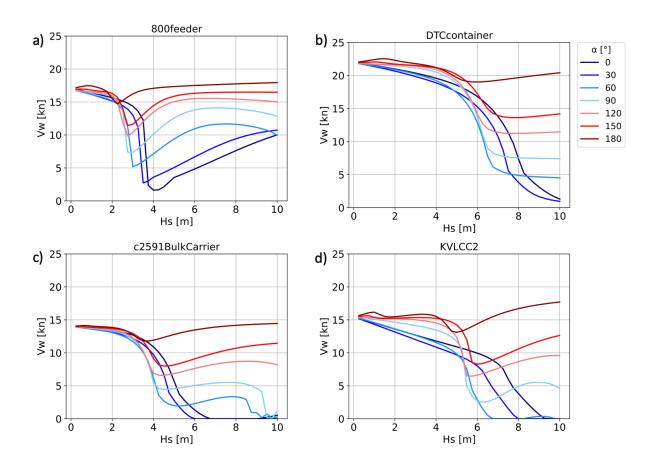


Figure 3.19: Sustained speed at different heading and wave height for: a) 800feeder, b) DTCcontainership, c) c2591bulkcarrier, d) KVLCC2. CTH oblique seas formula is used for resistance. DPM method used for power.

Ship total resistance

It is worth visualising the total resistance R_t (Fig. 3.20) corresponding to the sustained speed V_w (Fig. 3.19). The resistance $R_t(H_s)$ increases towards a peak leading to the highest speed loss, and thus to the lowest sustained speed V_w . $R_t(\alpha)$ decreases with increasing angle of attack α , which leads to a rise of speed V_w .

An interruption of the curves of R_t in panels c) and d) coincide with null values of V_w in Fig. 3.19. This is due to negative roots given by the solver.

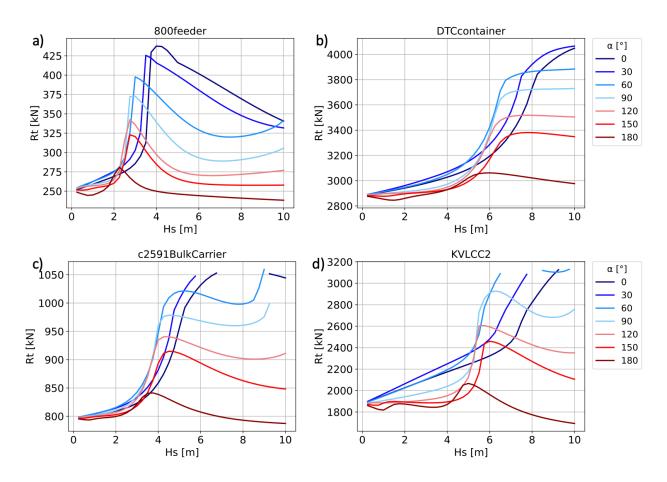


Figure 3.20: Corresponding ship resistance to sustained speed in Fig. 3.19

3.5 CO_2 emissions rate

Besides the sustained speed, the CO₂ emissions rate is also needed for the simulation of the least-CO₂ routes via VISIR. The CO₂ emission rate is computed for each potential leg of the voyage to be optimised, as it will be shown in Chap. 4. Usually, it depends on both the specific fuel consumption and power. However, for the specific two-stroke engine considered for the case study, the SFOC depends on just the engine load. This means that the CO₂ emissions rate is independent of the sea state.

Four dual fuels (HFO and LNG) engines were considered, which data generated through the CEAS tool are provided in Tab. A1. For each ship type, the engine is selected based on its main hull dimensions as explained in Sect. 2.1.4. The type of the propeller chosen is the fixed pitch propeller (FPP), which is the most commonly used in large ships. The engine names, the corresponding specified maximum continuous rating power MCR and speed V_{SMCR} are

shown in Tab. 3.2.

In the case of HFO fuel, the CO₂ emission rate is computed as in Eq. 2.73 considering an emission factor $E_f = 3.114g/g$ were provided in Tab. 2.7. Instead for dual-fuel engine, the CO₂ rate is computed as:

$$\frac{dCO_2}{dt} = P_B \cdot (SFOP \cdot E_f(HFO) + SGC \cdot E_f(LNG))$$
 (3.5)

where SFOP or SGC refer to the specific fuel and gas consumption. $E_f(HFO)$ and $E_f(LNG)$ are the mass-based emission factor for HFO and LNG as given in Tab. 2.7.

Fig. 3.21 shows notably high CO₂ emissions in the case of the DTC container ship. This is due to the fact that a large engine power is needed for moving a high-speed vessel with a large hull. Compared to the other ships the emissions decrease for smaller hulls.

Depending on the fuel, also CO_2 emission rates vary: the dual fuel engine induces less CO_2 emissions than the HFO fuel engine, and the gap between both engines grows with increasing engine load.

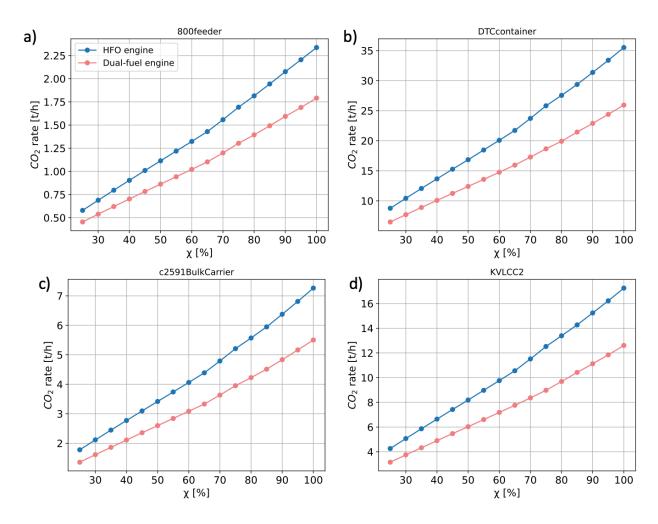


Figure 3.21: CO_2 emissions rate of dual-fuel and HFO engines for four ships: a) 800feeder, b) DTCcontainership, c) c2591bulkcarrier, d) KVLCC2

Chapter 4

Route optimization numerical experiments

The *bateau* module was developed to describe the performance of large vessels in correspondence of specific marine conditions. To contribute to the reduction of emissions of ships, it needs to be coupled to a ship routing model. To this end, in this thesis *bateau* was coupled to the VISIR model. Then, VISIR uses the numerical outputs from sea state and ocean circulation models in conjunction with the vessel representation of *bateau* and a path planning algorithm, to provide least-CO2 routes.

This chapter begins by describing the setting of *bateau* and VISIR-2 for the case study in Sect. 4.1. Then, the outcome of the optimal routes simulations is presented in Sect. 4.2 with a focus on the role of significant wave height and direction.

4.1 Setting for the case study

This section is dedicated to showing the parametrization of ship resistance and power computation set in *bateau* for the vessel case study in Sect. 4.1.1. The simulations set-up in VISIR-2 regarding the domain, the graph, various selected harbours, and metocean conditions are described in Sect. 4.1.2. Then, the coupling procedure of both VISIR-2 and *bateau* is shown in Sect. 4.1.3.

4.1.1 bateau setting

Vessel case study

Container ships are cargo ships that carry manufactured goods, usually sold directly to end consumers that may want to reduce the passthrough costs. More than bulkers and tankers, consumers' pressure to abate GHG emissions from ships is particularly felt in the segment of container ships [LR, 2022b].

Among the container ships, the feeders are ships 'feeding' larger cargo ships with containers. Feeders are one of the main ship types crossing the Asian waters. A bottom up study conducted by Lloyd's Register based on the analysis of AIS data, found that a feeder fleet

of 222 vessels operating regionally between Singapore and other Asian countries consume about 1.4 million tons of fuel oil equivalent corresponding to 4.7 million tons of CO₂ emitted per year (0.4% of global shipping CO₂ emissions in 2018) [LR, 2022b]. Thus, the ship chosen for evaluating its response function via *bateau* and its optimal routes via VISIR is a feeder container ship of 800TEU (S05). Its main hull dimensions are presented in Tab. 3.1 and propulsion parameters in Tab. 3.2.

Sustained speed parametrization

For the case study presented in this chapter, the total ship resistance is taken into account in the estimation of the sustained speed as shown previously in Sect. 2.2.6. The calm water resistance is computed using the [Holtrop and Mennen, 1982] formula. The wave-added resistance considering various encountered wave direction is parametrized using the CTH formula for oblique seas (Eq. 2.46). The sustained speed is computed through the power balance. Then, a b-spline fitting was implemented to generate the lookup table which is used in VISIR. The Direct Power Method is used for the required power computation setup. Then, assuming that the ship sails at a fixed engine load of 70% in wave height up to 10m, the sustained speed is estimated according to the procedure shown in Sect. 2.3.2 for various relative wave directions.

The CO₂ emissions rate is computed as shown in Sect. 2.4 considering a dual-fuel engine of specified maximum continuous rating power $P_{SMCR} = 4,350kW$. The fuel-based emission factors E_f used correspond to the pilot fuel oil HFO and the gas LNG.

4.1.2 VISIR-2 setting

This section deals with setting up of the VISIR model for the numerical experiments in the region of interest. In addition, the static environmental datasets (bathymetry), the metocean conditions namely waves, and wave climate are described.

Domain and graph

A graph-search method such as VISIR is based on a discretization of space called graph. The graph is a set of nodes linked by edges where the path planning algorithm performs a search for the optimal path. The quality of the solution and the computing time critically depend on extent, spatial resolution, and connectivity of the graph [Mannarini et al., 2019]. In particular, if the graph is too small, the planner may find suboptimal routes; if it is too large, it will quickly increase the computational costs. To compromise between these issues, two or more smaller graphs can be used instead of a single larger one covering all routes of interest.

In this study, two domains encompassing the Maritime Silk Road¹ are selected to demonstrate the joint outcome of *bateau* and VISIR: North Indian Ocean and South China Sea (Tab. 4.1).

¹https://en.wikipedia.org/wiki/Maritime_Silk_Road

The graph used in the route optimization has mesh with a spatial resolution $\Delta x = 1/8^{\circ}$. which means a linear resolution of 7.5 nmi in the meridional direction. Moreover, the graph nodes are linked by up to four-hop edges which implies a level of connectivity equal to four [Mannarini et al., 2019].

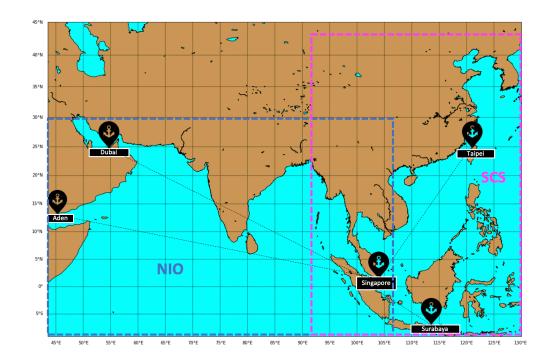


Figure 4.1: Domains and harbours selected

Table 4.1: NIO and SCS domains geographic coordinates

Domain	Min latitude [°]	$egin{array}{ c c c c c c c c c c c c c c c c c c c$		Max longitude [°]	
NIO	-5	30	43.5	106	
SCS	-9	30	92	130	

Harbours

Five of the main ports in NIO and SCS were considered for running VISIR: Singapore, Dubai, Aden, Surabaya, and Taipei. The port of Singapore has a strategic location. It is ranked as the top maritime capital of the world since 2015 and the world's second busiest port in term of total shipping tonnage². In NIO, Dubai harbour in the United Arab Emirates and the port of Aden located in the northern coast of the Gulf of Aden were chosen. Surabay port is the second busiest sea port in Indonesia³. In SCS, Taipei port is considered the biggest container facility in the north of Taiwan⁴.

As seen from Fig. 4.1, the NIO domain includes Aden, Dubai and Singapore harbours. The SCS also covers Singapore, besides Surabaya and Taipei harbours. The geographic coordinates are shown in Tab. 4.2.

²https://en.wikipedia.org/wiki/Port_of_Singapore

³https://en.wikipedia.org/wiki/Port_of_Tanjung_Perak

 $^{^4}$ https://www.marineinsight.com/know-more/8-major-ports-of-taiwan/

Table 4.2: Harbours geographic coordinates and sizes

Harbour name	Harbour code	Latitude [°]	Longitude [°]	Size [millionTEU/year]
Aden	YEADE	12.800	45.033	-
Dubai	AEDXB	25.278	55.294	13.5^{1}
Singapore	SGSIN	1.264	103.840	36.6^{2}
Surabaya	IDSUB	-7.120	112.733	4.0^{3}
Taipei	TWTPE	25.251	121.376	3.8^{4}

¹ https://www.worldshipping.org/top-50-ports

Static parameters and metocean conditions

VISIR-2 considers both static (bathymetry) and dynamic (currents, waves) environmental fields. The present study takes into account the bathymetry, the derived shoreline, and waves

• Bathymetry

The bathymetry serves to ensure that the sailing operation does not occur in shallow water. Furthermore, if it is accurate enough it can also be used for obtaining an approximation of the shoreline. In VISIR, the EMODnet bathymetric database⁵ is used with a high spatial resolution of 1/16 arc minute or about 120m in the meridional direction following a specific procedure: An under keel clearance map UKC = z - T is computed considering the bathymetry map (z) and the vessel draught (T). The contour line at UKC = 0 defines a pseudo-shoreline, which is used in VISIR to avoid the crossing of landmass [Mannarini et al., 2021].

• Waves

Sea state analysis fields are obtained through CMEMS (Copernicus Marine Environment Monitoring Service)⁶ from the operational global ocean analysis and forecast system of Météo-France. It is based on the wave model MFWAM which is a third-generation wave model using the assimilation of wave height. The product is identified as GLOBAL_ANALYSIS_FORECAST_WAV_001_027⁷.

The VHM0 and VHM0_DIR variables of daily analysis fields are used, representing significant wave height and direction at $1/12^{\circ}$ and 3-hourly resolution.

² https://www.worldshipping.org/top-50-ports

³ https://en.wikipedia.org/wiki/Port_of_Tanjung_Perak

⁴ https://en.wikipedia.org/wiki/Port_of_Taipei

 $[\]overline{\ \ }^{5}$ https://www.emodnet-bathymetry.eu/data-products

⁶http://marine.copernicus.eu/

 $^{^7 {\}tt https://resources.marine.copernicus.eu/product-detail/GLOBAL_ANALYSIS_FORECAST_WAV_001_027/INFORMATION$

Wave climate

The North Indian Ocean is divided into two semi-enclosed seas: the Arabian Sea (AS) and the Bay of Bengal (BoB).

[Anoop et al., 2015] analyzed the European Centre for Medium-Range Weather Forecasts (ECMWF) global atmospheric reanalysis product (ERA-Interim) for the period 1979 - 2012 and found that the annual average significant wave height of the NIO ranges from 1.5 to 2.5m and the seasonal average is the highest (3 - 3.5m) during the monsoon period [June-September]. During the summer monsoon, the average wave height reaches its maximum (3 - 3.5m) in the western AS due to the strong cross-equatorial winds of the Somali jet [Findlater, 1969]. Wave height is lower in the BoB especially in the western part due to the weaker wind in the monsoon and the sheltering effect of Sri Lanka's orography [Anoop et al., 2015].

South China Sea is also affected by seasonal monsoons. The northeast monsoon happening in winter leads to the rise of the significant wave height compared to the southwest monsoon in summer [Zheng et al., 2014].

4.1.3 VISIR-bateau coupling

As shown in Fig. 3.1, bateau provides the sustained speed in rough seas and the CO₂ emissions rate. The inclusion of the aforementioned outputs into VISIR-2 requires the transformation of this database into a function $f(\xi)$. This is realised through a B-spline interpolation⁸. Fig. 4.2 shows the results of this interpolation. There is some misfit between the values generated by bateau and their interpolation. However, the main features of the vessel response, such as its directional dependence and a maximum speed loss occurring at an intermediate significant wave height, are well captured.

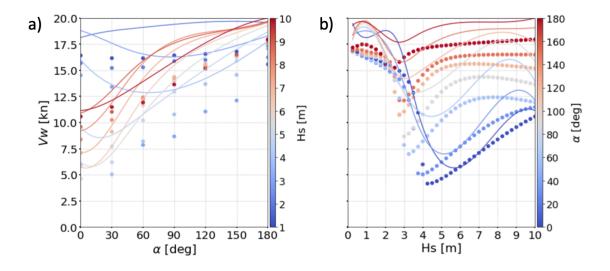


Figure 4.2: B-spline interpolation of the sustained speed for the ship S05.Dependence on a) the angle of attack α , b) on significant wave height, with both marker and line colours referring to the variable not shown on the x-axis.

⁸https://docs.scipy.org/doc/scipy/reference/generated/scipy.interpolate.BSpline.html

Then, the lookup table (LUT) containing the environmental-ship state and the coupler function is used in VISIR. The latter evaluates the interpolated vessel speed function in correspondence of the actual marine condition provided by the CMS fields of Sect. 4.1.2. Such speed V_w is the key ingredient for the computation of the edge delays δt of the graph [Mannarini et al., 2016]. The edge delays are then used by the path planning module of VISIR for computing the optimal route. The overall architecture is presented in Fig. 4.3.

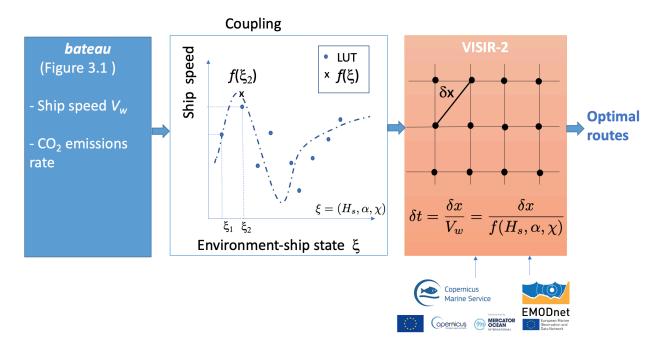


Figure 4.3: Architecture of VISIR-bateau coupling. $f(\xi)$ is the identified function for bateau 's lookup table (LUT). δt and δx are the edge weight and length respectively.

4.2 Results

Numerical simulations of the optimal routes were performed for the sea conditions of both February and July 2020. The first day of each month was assumed to be the starting day of each voyage. Routes were chosen to either originate or end at Singapore, so that waves are encountered at different times during the voyage and from different angles relative to sailing direction.

The results of the optimal routes simulations in the NIO and SCS domains are discussed in Sect. 4.2.1 and Sect. 4.2.2 respectively. More focus on the role of wave direction is provided in Sect. 4.2.3. The statistics regarding the least-CO₂ routes in terms of CO₂ savings, distances and durations of the voyages are provided in Tab. A4 and Tab. A5.

4.2.1 Optimal routes in NIO

Numerical simulations were done departing from Singapore and sailing to Dubai in NIO, in both February and July 2020. The results of $\rm CO_2$, distance and duration of navigation, for the voyages in NIO are presented in Tab. A4.

In Fig. 4.4, the significant wave height H_s field and two optimal routes are shown. Following

the new representation introduced in [Mannarini et al., 2021], the H_s field is displayed via grey tones at three-hourly timesteps, through concentric shells centred at the origin of the route (yellow star). Every 24 hours an isoline (red dashed line) joining all locations reachable from the origin after a navigation time of an additional 24 hours with respect to the previous isochrone is also displayed. The optimal routes shown on the map are: the least-distance one or geodetic route (in blue) and the least-CO₂ route (in green).

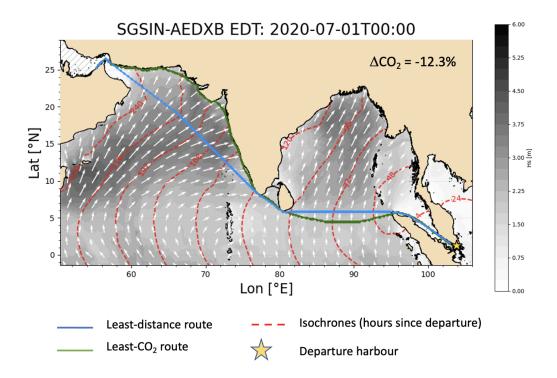


Figure 4.4: Optimal routes and significant wave height field for departure at Singapore at 00 UTC of July 1st, 2020 and destination Dubai. The CO₂ saving of the green with respect to the blue route is also given.

In order to obtain greater insight into the results shown in Fig. 4.4, the H_s and SOG profiles along the optimal routes are displayed in Fig. 4.5. First, it is noted that the least-CO₂ route sails into calmer seas, especially in the AS, where the H_s is up to one meter lower. As seen from Fig. 4.5, this leads to larger sustained speeds, about two knots more, than along the least-distance route. This follows from the lower wave-added resistance experienced (panel a) in Fig. 3.19). However, the vessel response does not only depend on significant wave height but also on the relative wave direction, and this will be investigated later, in Sect. 4.2.3.

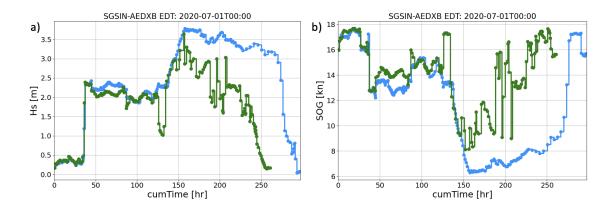


Figure 4.5: Corresponding significant wave height profile (panel a) and Speed Over Ground (panel b) to the optimal routes in Fig. 4.4

Further numerical experiments were performed from Singapore to Aden, and compared to the previous simulations from Singapore to Dubai.

The results presented in Fig. 4.6 show more CO₂ saving in July than in February for both routes. The reason is that in the NIO, especially in the AS, the significant wave height is higher in summer than in winter reaching about 4m, due to the summer monsoon and the Somali Jet. Moreover, the encountered wave at an angle $|\alpha| \leq 60^{\circ}$ with respect to the sailing direction (panels c and d), make the optimal route diverge to avoid those waves. Indeed for $H_s \geq 3m$, head and bow seas cause high resistance thus lower sustained speed. This effect follows from the ship resistance values shown in the panels a) of Fig. 3.19 and Fig. 3.20.

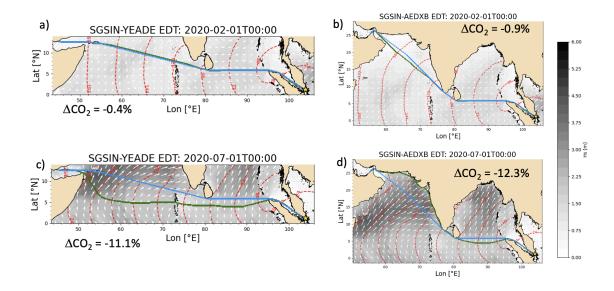


Figure 4.6: Least-CO₂ routes from Singapore to Aden in February (panel a) and July (panel c), and from Singapore to Dubai in February (panel b) and July (panel d). The blue line is the least-distance route; the green line refers to the least-CO₂ route.

More simulations were also performed departing from either Dubai or Aden back to Singapore as seen in Fig. 4.7 and Fig. 4.8. The results show a clear impact of the month of voyage on the simulated routes: In February, significant wave heights are notably lower than 2m which makes the least-CO₂ routes come closer to the geodetic routes. Instead, in July, the wave heights are higher and the effect of wave direction becomes more prominent.

Thus, a major CO_2 emissions saving up to 12% is noted with respect to the geodetic one and a diversion of the optimal route avoiding rougher seas.

The magnitude of CO_2 saving and the optimal route are different between voyages with swapped departing harbour. This is because waves are encountered by the vessel at different times (shown by the isolines) and at different relative angles.

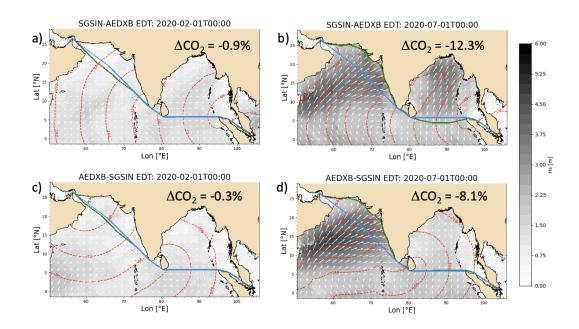


Figure 4.7: Least-CO₂ routes Singapore-Dubai in February (panel a) and July (panel b) and Dubai-Singapore in February (panel c) and July (panel d)

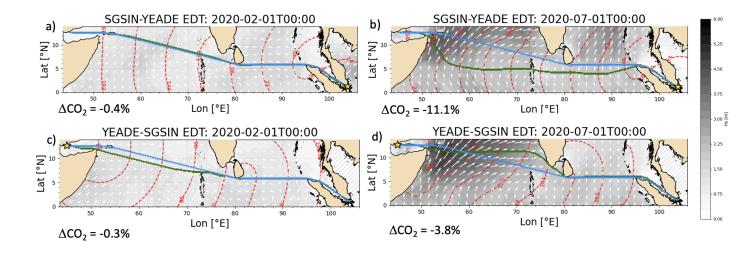


Figure 4.8: Least-CO₂ routes Singapore-Aden in February (panel a) and July (panel b) and Aden-Singapore in February (panel c) and July (panel d)

4.2.2 Optimal routes in SCS

In order to evaluate the impact of different ocean regions on the optimal routes, further numerical simulations were carried out from Singapore to Surabaya and Taipei in SCS domain. The results of $\rm CO_2$, distance and duration of navigation, and the CII for the voyages in NIO are presented in Tab. A4.

Generally, the routes presented in Fig. 4.9 lead to less CO₂ emissions saving than those in

NIO shown previously in Fig. 4.6. In SCS, wave height values were higher in February than in July, and this leads to lower CO₂ emissions saving. An effect of wave directions is also noted for instance in the panels b) and d) of Fig. 4.8 where the CO₂ saving reach about 8%. This is because the encountered head waves causing the major resistance so the VISIR's algorithm suggest a path to avoid those waves by increasing the angle between the sailing direction and the wave angle of attack. By contrast, the following waves encountered, seen in the panels 1) and c), are favourable to push towards the geodetic route. More insight regarding the role of wave direction is shown in Sect. 4.2.3.

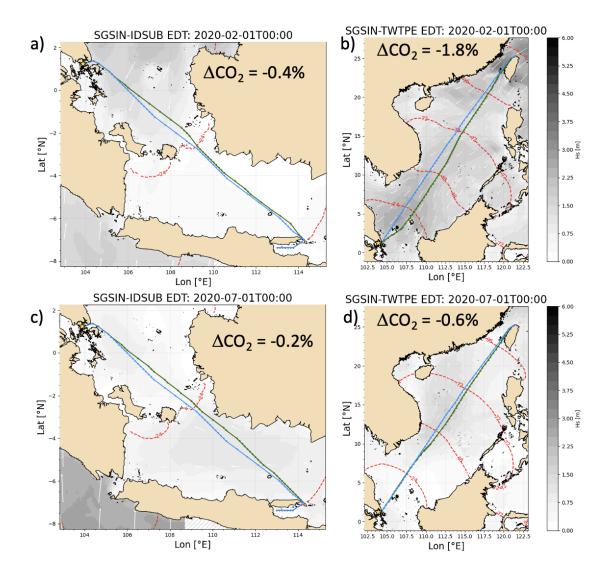


Figure 4.9: Least-CO₂ routes from Singapore to Surabaya in February (panel a) and July (panel c). Singapore to Taipei in February (panel b) and July (panel d)

As for the routes in NIO, other numerical experiments were carried out from Surabaya and Taipei back to Singapore as seen in Fig. 4.10 and Fig. 4.11. Unlike NIO, in SCS domain the least-CO₂ routes did not vary significantly according to the month of voyage, especially for Singapore-Surabaya voyages where $H_s \leq 1m$. Swapping departure harbour in this domain does not show a relevant difference in terms of CO₂ saving.

The results show that the benefit deriving from ship weather routing depends on the route domain and its wave climate. However, more systematic runs are required to assess the role of metocean conditions on the route topology and CO_2 savings [Mannarini and Carelli, 2019].

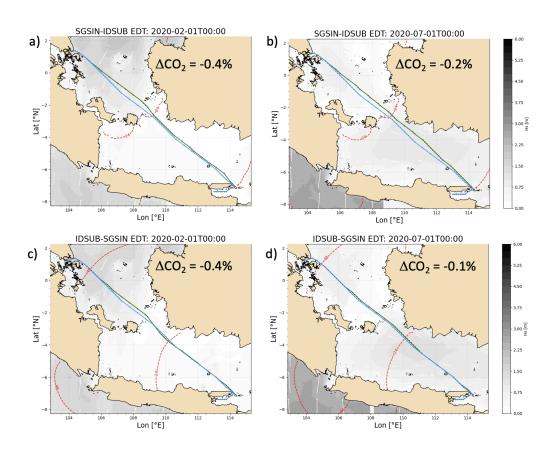


Figure 4.10: Least-CO₂ routes Singapore-Surabaya in February (panel a) and July (panel b) and Surabaya-Singapore in February (panel c) and July (panel d)

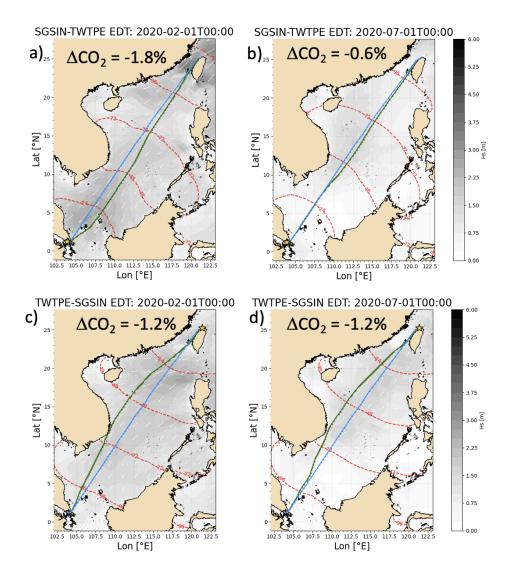


Figure 4.11: Least-CO₂ routes Singapore-Taipei in February (panel a) and July (panel b) and Surabaya-Taipei in February (panel c) and July (panel d)

4.2.3 Role of wave direction on least-CO₂ routes

In order to investigate the role of wave direction on least-CO₂ routes, numerical simulations were done with a fixed wave direction $\alpha = 0^{\circ}$ (Fig. 4.12) and with wave directions from CMS fields (Fig. 4.13). Another departure day for the voyage starting from the 10th of February was considered.

As seen from the H_s and SOG profile in Fig. 4.12, while the green route (least-CO₂ route) is seeking lower wave height H_s where it can maintain as much as possible the maximum sustained speed, it diverges towards the geodetic route. This makes the CO₂ saving nearly zero.

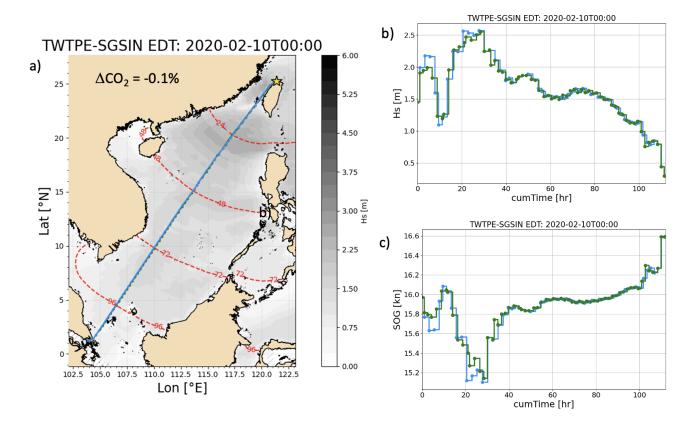


Figure 4.12: Least-CO₂ routes Taipei-Singapore in February in panel a). The corresponding significant wave height and speed over ground profiles are in panels b) and c) respectively

In Fig. 4.13, the results show that the optimal CO_2 route seeks to avoid the areas where the wave height and direction lead to higher resistance: For $H_s < 2m$ the feeder diverges towards lower wave angle of attack with respect to the geodetic route. Instead, for $H_s > 2m$, the vessel follows its green path towards larger α leading to higher sustained speed as seen in panel c) (lower speed loss and resistance also). This is consistent with the results shown in panel a) of Fig. 3.19, where a relevant effect of wave direction on the sustained speed for $H_s > 2m$ (greater effect of ship motions) can be seen.

The aforementioned results prove a dependence of the optimal CO_2 route on both wave height and direction especially in long waves. However, more numerical experiments for further voyages and vessels are needed to confirm this.

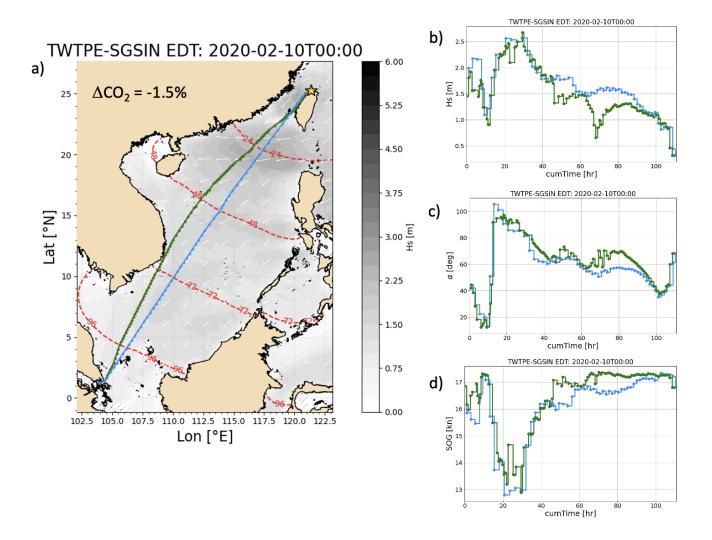


Figure 4.13: Least-CO₂ routes Taipei-Singapore in February in panel a). The corresponding wave height, wave direction and speed over ground profiles are in panels b), c) and d) respectively

Chapter 5

Conclusions and future prospects

This final chapter reviews the methodology developed along the thesis (Sect. 5.1), its major finding (Sect. 5.2), and an outlook of possible developments to come (Sect. 5.3).

5.1 Methodology

With the ongoing climate crisis-but also the increasing pressure from regulatory institutions, moneylenders, and consumers to address it, reducing the carbon footprint of the maritime transport is now a priority.

The contribution of maritime transport to global GHG emissions and its potential on mitigating climate change was reviewed in Sect. 1.1. Then, delving into shipping decarbonization regulations and measurements in Sect. 1.2 and Sect. 1.3, ship weather routing was considered among the operational options available in the short-term decarbonisation roadmap. In this context, the VISIR ship routing model presented in Sect. 1.4 can both provide optimal routes and save CO₂ emissions. However, before this thesis, VISIR was missing a dedicated model component to represent the speed loss of large ships, taking also into account the effect of wave direction. This thesis aimed to fill this gap by developing a ship performance module called bateau. A flow diagram of that was presented in Sect. 3.1. First, a database of hull parameters for vessels of various type and size was built (Tab. 3.1 and Tab. 3.2). Parameters regarding the hull geometry and superstructure were collected from literature or computed through some approximations as reported in Sect. 2.1. A parametrization of the ship's longitudinal resistance deriving from several physical effects was carried out. Two formulae were tested for calm water resistance: both [Holtrop and Mennen, 1982] and [Kristensen and Bingham, 2017 (Sect. 2.2.3). Several formulae for wave-added resistance in head seas, and the CTH formula in oblique seas (Sect. 2.2.4) were assessed. The wind resistance was computed as recommended by [ITTC, 2012] using [Fujiwara et al., 2005] regression formula (Sect. 2.2.5). The computation of the delivered power required in a specific environmental condition was based on either the resistance and thrust identity method (RTIM) or the direct power method (DPM). The latter involves also the propeller efficiency (Sect. 2.3.1). Then, the power balance between the delivered power by the main engine and the power dissipated at the propeller, provides the sustained speed (Sect. 2.3.2). This way, a database of sustained speed as a function of significant wave height, angle of attack, and engine load factor, is prepared for four different vessels, namely: a bulk carrier, a feeder, the DTC containership and the tanker KLCC2 (Sect. 3.4.2).

Numerical simulations of both least-distance and least-CO₂ routes were carried out through the VISIR model in both the South China Sea and the North Indian Ocean, as shown in Fig. 4.1. The numerical set-up of both *bateau* (resistance, power, sustained speed) and VISIR (domain, graph, metocean fields) for such experiments were described in Sect. 4.1. The optimal routes were computed from Singapore to four other harbours, namely: Dubai, Aden, Surabaya and Taipei (Sect. 4.2), for both February and July 2020. Then further numerical simulations were performed swapping the departure and arrival ports. The role of wave direction on least-CO₂ routes was assessed. The statistics regarding the least-CO₂ routes in terms of CO₂ savings, distances and durations of the voyages were provided in Tab. A4 and Tab. A5.

5.2 Findings

Testing several ship types, the results showed a higher calm water resistance for the blunt hulls (tankers and bulkers) compared to containerships with slender hulls (Sect. 3.3.1). It was seen that [Holtrop and Mennen, 1982] formula delivers higher values than [Kristensen and Bingham, 2017] formula, and that the viscous component of resistance is dominant at low speeds.

Wave-added resistance was estimated in regular waves regime assuming a wave steepness (ratio of the significant wave height to the wavelength H_s/λ of 1/23. The comparison with observations from literature (Fig. 3.4, Tab. A3) shows that the accuracy of each semi-empirical formula varies with hull geometry and speed, and with the wavelength to the ship length ratio $\lambda/Lpp < 0.5$ (Sect. 3.3.2). Generally, there is a lack of observations especially in oblique seas (Fig. 3.5). Furthermore, limited information regarding the wave steepness was available in the literature. Thus, additional numerical tests were done using five values of steepness taken from [Lee et al., 2019]. An increase of the peak resistance due to waves with higher steepness (Fig. 3.6) and a linear dependence of the resonance (Fig. 3.7) was found. As the steepness affects ship resistance, it will also affect the sustained speed, representing source of uncertainty.

It was also found that a higher vessel speed would increase the peak value of the wave-added resistance and shift its resonance to longer dimensionless wavelength λ/Lpp .

Besides the added resistance due to waves, wind-added resistance could also be relevant, especially for vessels with a large superstructure. This is seen in Sect. 3.3.3, where it was found a high wind-added resistance at a true wind relative direction $\alpha < 45^{\circ}$, especially for large tankers and containerships. Instead, a net thrust is produced by quartering to following winds ($120^{\circ} < \alpha < 180^{\circ}$).

The sustained speed in rough seas is based on solving a non-linear equation of power balance.

The results show a drop of the sustained speed due to increasing significant wave height. This continues up to a minimum value, corresponding to the highest value of wave-added resistance (Sect. 3.4.1). A consistent profile of sustained speed was found while testing several formulae of wave-added resistance (STA2, NTUA, and CTH). However, a minor impact of the engine load factor on the sustained speed was found. Four vessels (two containerships, one tanker and one bulker) were used for the numerical experiments, highlighting the dependence of the sustained speed's trend on the hull geometry. The sustained speed of the four vessels differs especially in the region of resonance, which is dominated by the heave and pitch motions. In oblique seas, the sustained speed is at its highest in following waves, and decreases till head seas, where the ship faces the highest resistance (Sect. 3.4.2). For very short wavelengths, wave-added resistance may turn and become negative in the presence of following waves.

For the aforementioned four vessels, the CO₂ emissions rate was computed considering two variants of the same engine: either fueled by heavy fuel oil, or by a mixture of heavy fuel oil and liquified natural gas, as shown in Sect. 3.5.

A feeder containership was selected for the simulations of the optimal routes via the VISIR model. The set-up of both bateau and VISIR, and their coupling were described in Sect. 4.1 and Fig. 4.3. Significant route diversions were found for some routes in the North Indian Ocean, especially during the Northern-hemisphere summer and in the Arabian Sea Sect. 4.2.1. CO_2 savings up to 12% along the least- CO_2 route with respect to the least-distance route were computed. It was also found that the role of wave direction becomes more prominent where the significant wave height exceeds 2m. This is consistent with the sustained speed results computed via bateau in Fig. 3.19. On swapping the departure harbours in the voyage simulations, a difference in the optimal least- CO_2 route and the magnitude of CO_2 emissions saving was noted. This was due to the waves encountered by the vessel at both different times and at different relative directions.

The optimal routes simulated in the South China Sea show a lower CO_2 saving compared to the North Indian Ocean. This is explained by the low significant wave height $(H_s < 2m)$, especially in July (Sect. 4.2.2).

The dependence of the sustained speed on wave direction within a semi-empirical parametrization was a new feature of the present work. To assess its role, further simulations of the optimal route from Singapore to Taipei were done at fixed wave direction and compared to those considering the actual direction, Sect. 4.2.3. An impact of wave direction was found especially in long waves where ship motions are prominent.

The numerical simulations results are specific to the chosen vessel, geographical and temporal settings. Thus, more numerical experiments are needed to assess the generality of these findings.

5.3 Future prospects

So far, four ships were tested in the numerical experiments of sustained speed via *bateau* and just one in the simulation of optimal routes via VISIR. Further vessels and vessel types could be tested in the future.

Moreover, a comprehensive assessment of the uncertainty of the outputs of *bateau* is still missing. It is related to both the imperfect knowledge of the input parameters and to the approximations of the physical and ship-mechanical processes.

According to the numerical results, the wind added resistance is relevant for ships with a high superstructure. However, its impact on sustained speed and on optimal routes computed via VISIR is still to be addressed. A step forward could be to include, besides waves and currents, also wind fields in the simulation of least-CO₂ routes.

So far, *bateau* was offline coupled to VISIR through an interpolation function. A full integration is still to come.

In this study, only waves were considered in the simulation of the optimal routes. However, VISIR can account also for surface ocean currents, and this may matter for larger vessels. Furthermore, numerical experiments using *bateau* and VISIR were done only in regular waves since the operational waves product used does not provide also the wave spectrum. Once the latter is available, more tests could be done also in irregular waves.

In conclusion, it is possible to decrease maritime transport CO₂ emissions by considering vessel seakeeping and realistic marine conditions within a ship routing model. Wave, currents, and wind conditions across the open ocean basins, are provided by growing operational oceanographic services that make all this information accessible and of high quality. In future, massive computations on supercomputers could be considered in order to deal with uncertainties due to both environmental conditions and ship structure parameters. All in all, this thesis can contribute to decrease CO₂ emissions without any change in ship design. The *bateau* module, in combination with an open-source ship routing model such as VISIR, can accelerate the pathway toward a climate-neutral maritime transport.

Appendix

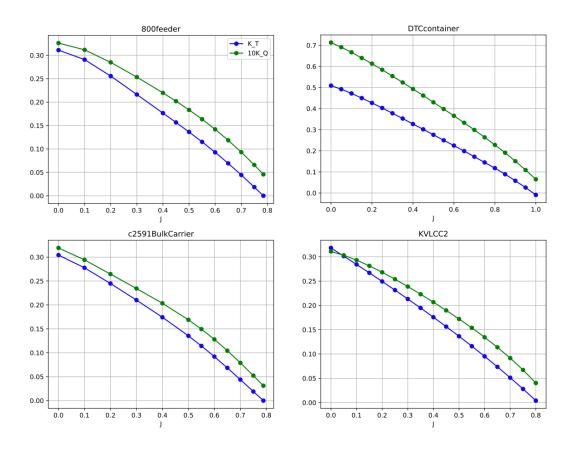


Figure A1: Propeller open-water characteristics (POW) for four ships

g/kWh131.5 136.2134.7132.2130.3 128.6 128.2 128.3 128.6 129.3 130.0 130.7 132.2 133.4 128.0 SGC 128.1 7G80ME-C10.5 g/kWhSPOC2.5 2.5 2.6 4.2 4.54.9 6.2 2.7 2.9 3.0 3.1 3.3 3.5 3.7 3.9 Table A1: Engine sheet for the considered ships in Tab. 3.2 as generated by the CEAS tool. Power 29673 28025 26376 2472823079 19782 18134 1648513188 11540 32970 2143114837 8243 kW9891 g/kWh142.6 133.6 131.7 132.8 133.5134.2SGC140.7138.9136.3 135.9132.0132.3 134.9 135.7136.4137.1 8G50ME-C9.6 g/kWhSPOC2.5 2.6 2.8 3.2 4.0 4.3 4.6 6.3 2.7 2.9 3.0 3.3 3.5 3.7 5.0 Power 130721169611008 1376010320 123848944 4816 34409632 8256 7568 6880 6192 55044128 kWg/kWh134.5127.6 140.0 138.7 137.6 136.0133.5131.0 128.8 128.8 128.9 128.8 SGC 128.9 129.0 129.0 128.4 5S35ME-C9.7 g/kWhSPOC10.8 13.6 14.6 21.511.4 12.012.7 15.717.2 10.419.1 8.6 ∞ 9.29.59.9 Power 3915304521754350413336983263 2828 26102393 1958 1740 1523 1305 1088 3480kWg/kWh130.6SGC134.6 131.7 130.5128.6 127.2 126.3 126.6 126.9127.6 128.3 129.8 128.4 126.4 129.1 133.1 10G95ME-C10.5 g/kWhSPOC2.5 2.6 2.7 2.8 3.2 3.6 3.9 4.54.9 5.42.42.9 3.44.1 3.1 6.1Power 24045 6526558395515253091517175 00289 6183044655 41220 343502748020610 kWEngine name %SMCR Load 100 95 22 45 8580 65555040 25 90 70 09 3530

 $k_1[-]$ 0.1560.1240.071 0.3020.4600.3690.3290.1800.2210.715 0.8000.8740.9000.7670.8860.7840.871 0.92 $h_b[m]$ 7.0 3.2 2.62.0 3.42.3 7.7 3.8 9.1 Table A2: Parameters of the hulls' geometries of type containership, bulk carrier and tankers in Tab. 3.1 218545255178 173467 $\nabla[m^3]$ 650053450652030009892480112481 [m]51.032.225.421.032.30.09 58.0 50.036 \square [m]14.5 21.0 20.8 10.8 18.5 11.2 12.9 9.5 7.3 $A_t[m^2]$ 10 17 12 4617 64 3820 ~ $A_{bt}[m^2]$ 173 100 40 19 73 322527 \prod $S_{app}[m^2]$ 115 255136 13723 ı ī $i_e[deg]$ 15 10 567946 $\frac{5}{2}$ 2127 31 $L_r[m]$ 104137645282 87 80 39 41 $L_{pp}[m]$ 355175192230 285 196 323320120 $L_{wl}[m]$ 233 196 355359177 130 199 326 291 22032216761029527194 5499981694243496 $C_m[-]$ 0.9390.9850.9950.9980.9800.9220.9800.9970.980.8460.7040.6600.7330.8280.8150.6620.5840.8570.5720.6760.8250.8290.8110.6610.6510.6610.84

Table A3: RMSE analysis of the numerical vs experimental wave-added resistance

Hull	Reference	#obs	Fn	Hs range	Method	RMSE	Best fit
					STA2	1.3	
S01	[Alexandersson, 2009]	6	0.15	5 - 12m	NTUA	0.3	NTUA
					СТН	1.2	
					STA2	0.4	
S02	[Sprenger et al., 2017]	5	0.052	3 - 7m	NTUA	0.7	СТН
					СТН	0.2	
					STA2	1.3	
S03	[Simonsen et al., 2013]	13	0.26	5 - 19m	NTUA	1.6	STA2
					СТН	1.9	
					STA2	1.6	
	[Fujii and Takahashi, 1975]	10	0.2	4 - 16m	NTUA	1.4	СТН
CO4					СТН	0.5	
S04					STA2	1.4	
	[Nakamura, 1975]	8	0.2	4 - 12m	NTUA	1.3	СТН
					СТН	0.8	
					STA2	1.4	
S07	[Yu et al., 2017]	12	0.17	3 - 15m	NTUA	1.1	NTUA
					СТН	1.2	
					STA2	1.2	
S09	[Park et al., 2019]	16	0.137	4 - 28m	NTUA	1.3	STA2
					СТН	1.3	
					STA2	2.4	
	[Hwang, 2013]	13	0.142	4 - 28m	NTUA	2.6	STA2
010					СТН	2.6	
S10					STA2	0.8	
	[Sadat-Hosseini et al., 2013]	14	0.142	3 - 8m	NTUA	2.8	STA2
					СТН	1.0	
					STA2	1.8	
S11	[Valanto and Hong, 2015]	6	0.166	2 - 5m	NTUA	2.0	СТН
					СТН	1.1	
					STA2	1.9	
		16	0.283	3 - 11m	NTUA	2.2	СТН
010	[Ctnom Trit 1 1070]				СТН	1.7	
S12	[Strom-Tejsen et al., 1973]				STA2	2.1	
		15	0.266	3 - 11m	NTUA	2.1	СТН

					СТН	0.8	
S13			0.237 3 - 5m		STA2	2.6	
		22		NTUA	2	СТН	
	[Strom-Tejsen et al., 1973]			СТН	1.3		
				0.254 2 - 9m NT	STA2	2.5	СТН
		14	0.254		NTUA	2.6	
					СТН	1.4	

Table A4: Statistics for least-CO2 routes in NIO

	CO_2	ΔCO_2	T_n	ΔT_n	L_n	ΔL_n
Voyage	t	%	h	%	nmi	%
YEADE-SGSIN_Feb	236.5	-0.3	219.6	-0.3	3658.4	0.2
YEADE-SGSIN_Jul	306.5	-3.8	255.4	-3.8	3742.8	2.5
SGSIN-YEADE_Feb	259.2	-0.4	216.0	-0.4	3656.1	0.2
SGSIN-YEADE_Jul	323.9	-11.1	270.0	-11.1	3838.4	5.2
AEDXB-SGSIN_Feb	249.6	-0.3	208.0	-0.3	3467.4	0.2
AEDXB-SGSIN_Jul	294.2	-8.1	245.2	-8.1	3638.7	5.2
SGSIN-AEDXB_Feb	247.3	-0.9	206.1	-0.9	3471.0	0.3
SGSIN-AEDXB_Jul	313.0	-12.3	260.9	-12.3	3675.4	6.2

Table A5: Statistics for least-CO2 routes in SCS

	CO_2	ΔCO_2	T_n	ΔT_n	L_n	ΔL_n
Voyage	t	%	h	%	nmi	%
SGSIN-IDSUB_Feb	62.8	-0.4	52.3	-0.4	895.0	0.2
SGSIN-IDSUB_Jul	65.4	-0.2	54.5	-0.2	893.3	0.0
IDSUB-SGSIN_Feb	64.8	-0.4	54.0	-0.4	894.9	0.2
IDSUB-SGSIN_Jul	62.7	-0.1	52.2	-0.1	893.2	0.0
SGSIN-TWTPE_Feb	137.5	-1.8	114.6	-1.8	1797.0	1.2
SGSIN-TWTPE_Jul	126.1	-0.6	105.1	-0.6	1791.4	0.2
TWTPE-SGSIN_Feb	131.6	-1.2	109.7	-1.2	1799.1	1.3
TWTPE-SGSIN_Jul	130.9	-1.2	109.1	-1.2	1793.5	1.0

Glossary

Table G1: List of acronyms

Acronym	Name
AIS	Automatic Identification System
AR6	Sixth Assessment Report of IPCC
AS	Arabian Sea
ВоВ	Bay of Bengal
CCS	Carbon Capture and Storage
CFD	Computational Fluid Dynamic
CII	Carbon Intensity Indicator
CMS	Copernicus Marine Service
CPP	Controllable pitch propeller
CTH	Chalmers Tekniska Högskola
DPM	Direct Power Method
EEA	European Economic Area
EEDI	Energy Efficiency Design Index
EEOI	Energy Efficiency Operational Indicator
EEXI	Energy Efficiency Existing Ship Index
EU	European Union
EU-ETS	European Trading System
FPP	Fixed pitch propeller
GHG	Greenhouse Gas
GT	Gross Tonnage
GWP	Global Warming Potential
HFO	Heavy fuel oil
IMO	International Maritime Organisation
IMO-DCS	IMO Data Collection System
IPCC	Intergovernmental Panel on Climate Change
ITTC	Interational Towing Tank Conference
LNG	Liquified Natural Gas
LUT	Lookup Table
MCR	Maximum Continuous Rating
MDO	Marine diesel oil
MEPC	Marine Environment Protection Committee
MGO	Marine gas oil
NIO	North Indian Ocean
NMRI	National Maritime Research Institute of Japan
MO	NT: 4 1

Nitrogen oxides

 NO_x

NTUA	National Technical University of Athens
POW	Propeller-Open-Water characteristics
QNM	Torque and Revolution Method
RANS	Reynolds-averaged Navier-Stokes equations
RAO	Response Amplitude Operator
RSL	Relative speed loss
RTIM	Resistance and Thrust Identity Method
SCS	South China Sea
SDG	Sustainable Developmental Goal
SEEMP	Ship Energy Efficiency Management Plan
SGC	Specific gas consumption
SFOC	Specific fuel oil consumption
SFOP	Specific pilot fuel oil consumption
SMCR	specific maximum continuous rating
SO_x	Sulphur oxides
SOG	speed over ground
STA-JIP	Sea Trial Analysis-Joint Industry Project
STW	speed through water
SZEF	Scalable Zero Emission Fuels
TEU	Twenty-foot equivalent
TRL	Technology Readiness Level
TRM	Thrust and Revolution Method
VLCC	Very large crude carrier
ZEV	zero emission vessel

Table G2: List of variables

Symbol	Parameter	\mathbf{Unit}
α	angle of attack of waves	\deg
∇	displacement	m^3
ζ_a	wave amplitude	m
η_H	hull efficiency	-
η_O	open water efficiency	-
η_R	relative rotative efficiency	-
η_S	shaft efficiency	-
λ	wavelength	m
μ	kinematic viscosity	m^2/s
ν	dynamic viscosity	$N s/m^2$
ho	water density	kg/m^3

au	propeller load factor	-
χ	engine load factor (is used e.g. in Fig. 3.17)	%
ψ_{WR}	apparent wind direction	\deg
ω	wave circular frequency	rad/s
A_{BT}	transverse bulb area	m^2
A_e/A_o	blade area ratio	-
A_M	midship area	m^2
A_{OD}	lateral projected area of superstructure	m^2
A_T	transom area	m^2
A_{WP}	waterplane area	m^2
A_{XV}	maximum transverse area or frontal area	m^2
A_{YV}	lateral projected area above the waterline	m^2
B	vessel beam	m
C_{WP}	waterplane coefficient	-
C_a	incremental resistance coefficient	_
C_{aa}	air resistance coefficient	-
C_{aw}	normalized added resistance	-
C_B	block coefficient	-
C_D	wind drag coefficient	-
C_f	frictional resistance coefficient	-
C_M	midship coefficient	-
C_{MC}	centre of lateral projected area	-
C_P	prismatic coefficient	-
C_r	residual resistance coefficient	-
C_s	calm water resistance coefficient	-
D	ship depth	m
D_p	propeller diameter	m
DWT	deadweight	teu
E_f	emission factor	-
F	deduction thrust force	N
Fn	Froude Number	N
F_g	gravitational forces	N
F_{i}	inertia forces	N
F_v	viscous forces	N
f_w	weather factor	-
g_0	gravitational acceleration	m/s^2
h	accommodation height	m
h_B	center of bulb area above keel line	m
H_{BR}	height of top of superstructure	m
H_C	height from waterline to centre of lateral projected area	m

H_s	significant wave height	m
i_E	angle of entrance (hull)	\deg
J	advance ratio or advance coefficient	-
k_1	form factor	-
k	wave number	-
k_e	encountered wave number	-
k_{yy}	pitch radius of gyration	-
K_T	dimensionless thrust	-
K_Q	dimensionless torque	-
L_E	length of entrance	m
L_M	model length	m
L_n	distance of navigation for a voyage	nmi
L_{oa}	length overall	m
L_{pp}	length between perpendicular	m
L_R	length of run	m
L_{wl}	waterline length	m
lcb	longitudinal center of buoancy	%
n	rate of revolution	rpm
n_{SMCR}	rate of revolution at SMCR	rpm
P_0	power in calm water	kW
P_B	brake power	kW
P_D	delivered power	kW
P_E	effective power	kW
P_s	power in rough seas	kW
P_T	thrust power	kW
P_w	power in waves	kW
P/D	pitch ratio	-
Q	torque	kN
R_{app}	resistance of appendages	kN
R_{aw}	wave-added resistance in regular seas	kN
R_{awm}	wave-added resistance due to motions	kN
R_{awr}	wave-added resistance due to reflection	kN
R_{tr}	additional pressure resistance of immersed transom stern	kN
R_{wind}	wind-added resistance	kN
R_a	model ship correlation resistance	kN
R_b	additional pressure resistance of bulbous bow	kN
R_c	calm water resistance	kN
R_f	frictional resistance	kN
R_w	wave making and breaking resistance	kN
Re	Reynolds number	-

S_w	surface watted area	m^2
T	draught	m
t	thrust deduction fraction	-
T_h	thrust	kN
T_M	midship draught	m
T_n	duration of navigation for a voyage	h
T_r	temperature	\deg
T_w	peak wave period	\mathbf{s}
UKC	under keel clearance map	m
V_{SMCR}	design speed at SMCR	knots
V_{wind}	wind speed	m/s
V_{WR}	apparent wind speed	m/s
V_0	sustained speed in calm water	m/s
V_a	advance speed	m/s
V_F	full scale speed	m/s
V_k	effective wake velocity	m/s
V_M	model speed	m/s
V_w	sustained speed in rough sea	m/s
w	wake fraction	-
Z	number of blades	-
z	bathymetry map	m

Table G3: List of units

Unit symbol	Name
\deg	degree
kn	knots
m	meter
N	newton
nmi	nautical mile
rad	radian
S	second
W	watt

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